



STUDIECENTRUM VOOR KERNENERGIE  
CENTRE D'ÉTUDE DE L'ÉNERGIE NUCLÉAIRE

# Radiation testing on opto-electronic devices at SCK·CEN

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Francis Berghmans

Benoît Brichard, Alberto Fernandez Fernandez, Ivan Genchev,  
Andrei Goussarov, Marco Van Uffelen



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- Short presentation of SCK·CEN
  - Irradiation facilities
  - Some typical results on opto-electronic devices
  - Future work



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# SCK•CEN

## Studiecentrum voor Kernenergie Centre d'étude de L'Energie Nucléaire

Laboratories :  
Boeretang 200  
B-2400 Mol  
Belgium

Registered Office :  
Av. Herrmann Debroux 40-42  
B-1160 Brussels  
Belgium



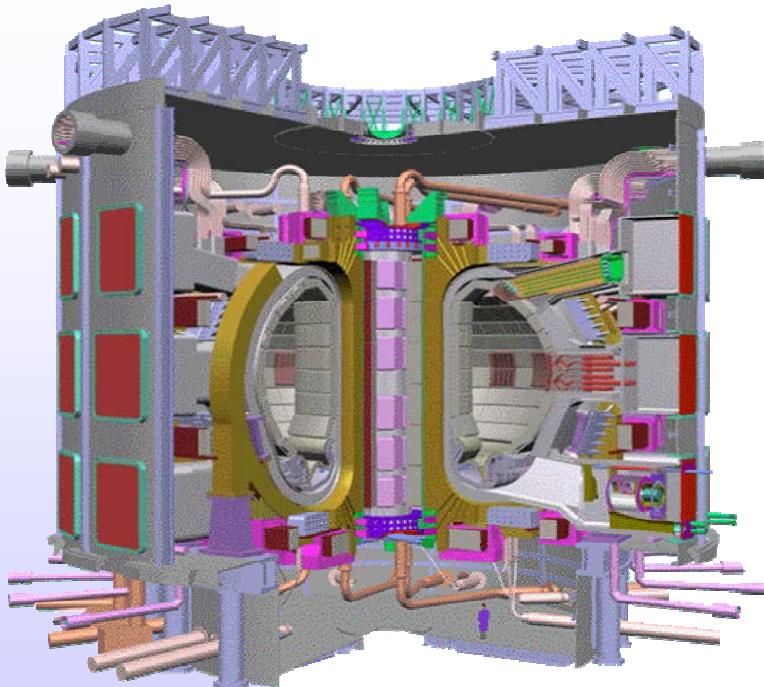


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# SCK•CEN is a Research Institute

- **Institute of Public Utility**
  - Ministry of Economic Affairs
    - Secretary of State for Energy
- **600 Employees**
  - 200 scientists
- **Annual Turnover  $74 \cdot 10^6$  €**
  - 50 % Governmental subsidy - 50 % Contracts
- **Core activities**
  - Nuclear Safety and Radiation Protection
  - Industrial Applications of Radiation
  - Back-end of the Nuclear Fuel Cycle
  - Non-energetic applications of nuclear energy
    - increasingly relevant to society – medicine
  - Sustained development and non-technical aspects
    - social and economical factors, ethics, liability

# Our main R&D environment is ITER as supported by the European Fusion Programme



- Environmental constraints
  - 100 MGy (10 Grad)
  - 10 kGy·h<sup>-1</sup> (1 Mrad·h<sup>-1</sup>)
  - Occasional neutrons
  - 150 °C
- Instrumentation systems
  - Communication
  - Remote-handling & sensors
  - Fusion plasma diagnostics

# We've been experimenting on a broad range of devices/materials/technologies

- Laser diodes (AlGaAs VCSELs)
- Photodiodes (Si, InGaAs)
- A wealth of optical fibres
  - COTS and custom
- Fibre Bragg Gratings
- WDM Couplers
- Liquid crystals
- Fibre sensors
- Electronics
- Motors
- Polymers
- Cables (polymers, mineral insulated, ...)
- Connectors & feedthroughs
- ...

# We exploit SCK•CEN's irradiation infrastructure


**Brigitte**  
 $(^{60}\text{Co} - \text{fuel})$ 

**RITA**  
 $(^{60}\text{Co})$ 

**Geuse II**  
 $(\text{fuel})$ 

**LNC**  
 $(^{60}\text{Co})$ 

**BR1**
**Dose-rate max.**

 1.4 krad•s<sup>-1</sup>

 300 rad•s<sup>-1</sup>

 15 rad•s<sup>-1</sup>

 140 mrad•s<sup>-1</sup>

**BR2**
**Dose-rate min.**

 140 rad•s<sup>-1</sup>

 30 mrad•s<sup>-1</sup>

 2 rad•s<sup>-1</sup>

 0.3 mrad•s<sup>-1</sup>
**Vol. (mm<sup>2</sup>)**

 900 x 220  
 900x80

600 x 380

400 x 380

Hot cell


**VUB**  
**Cyclotron**
**Vol. Temp.**

50 - 200 °C

RT - 100 °C

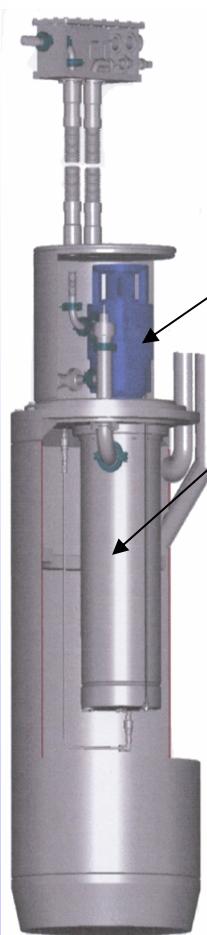
RT

RT stabilised

# CERN irradiates opto-electronics for CMS in RITA



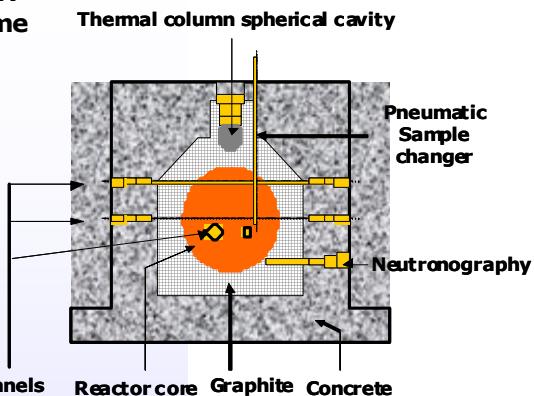
# Vacuum System Module for RITA and GEUSE II is designed



- Vacuum:  $10^{-5}$  mbar
- Height: 600 mm
- Diameter: 200 mm
- Temperature: 120°C
- Organic material mass up to 1 kg

# BR1 is a versatile neutron-gamma irradiation tool

© SCK•CEN  
BR1 scheme



© SCK•CEN  
BR1

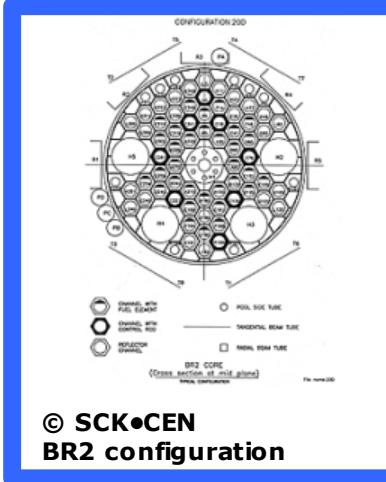
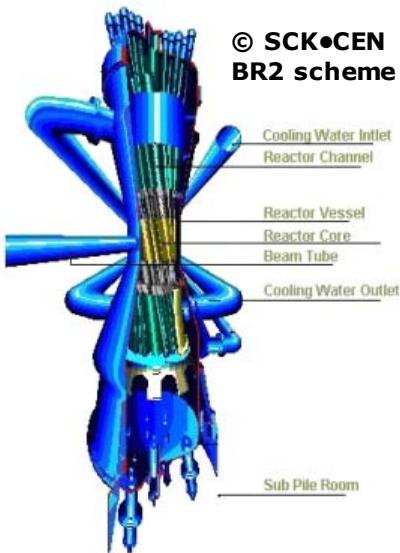


© SCK•CEN  
BR1 sphere



- Natural U, graphite-moderated, air-cooled research reactor
  - reactor physics experiments as neutron reference source
  - calibration of nuclear detectors
- Characteristics
  - Channels
    - $\phi 80$  mm, square  $100 \times 100$  mm $^2$
    - fast  $n > 2.86 \cdot 10^8$  n·cm $^{-2} \cdot s^{-1}$
    - thermal  $n < 3.5 \cdot 10^{11}$  n·cm $^{-2} \cdot s^{-1}$
    - around 50 °C (control possible)
  - Sphere
    - empty -  $\phi 1000$  mm
    - 1 cm U shield –  $\phi 325$  mm
    - empty – thermal  $n < 7 \cdot 10^8$  n·cm $^{-2} \cdot s^{-1}$
    - 1 cm U shield – fast  $n 2.18 \cdot 10^8$  n·cm $^{-2} \cdot s^{-1}$

# BR2 is a high neutron flux material testing reactor

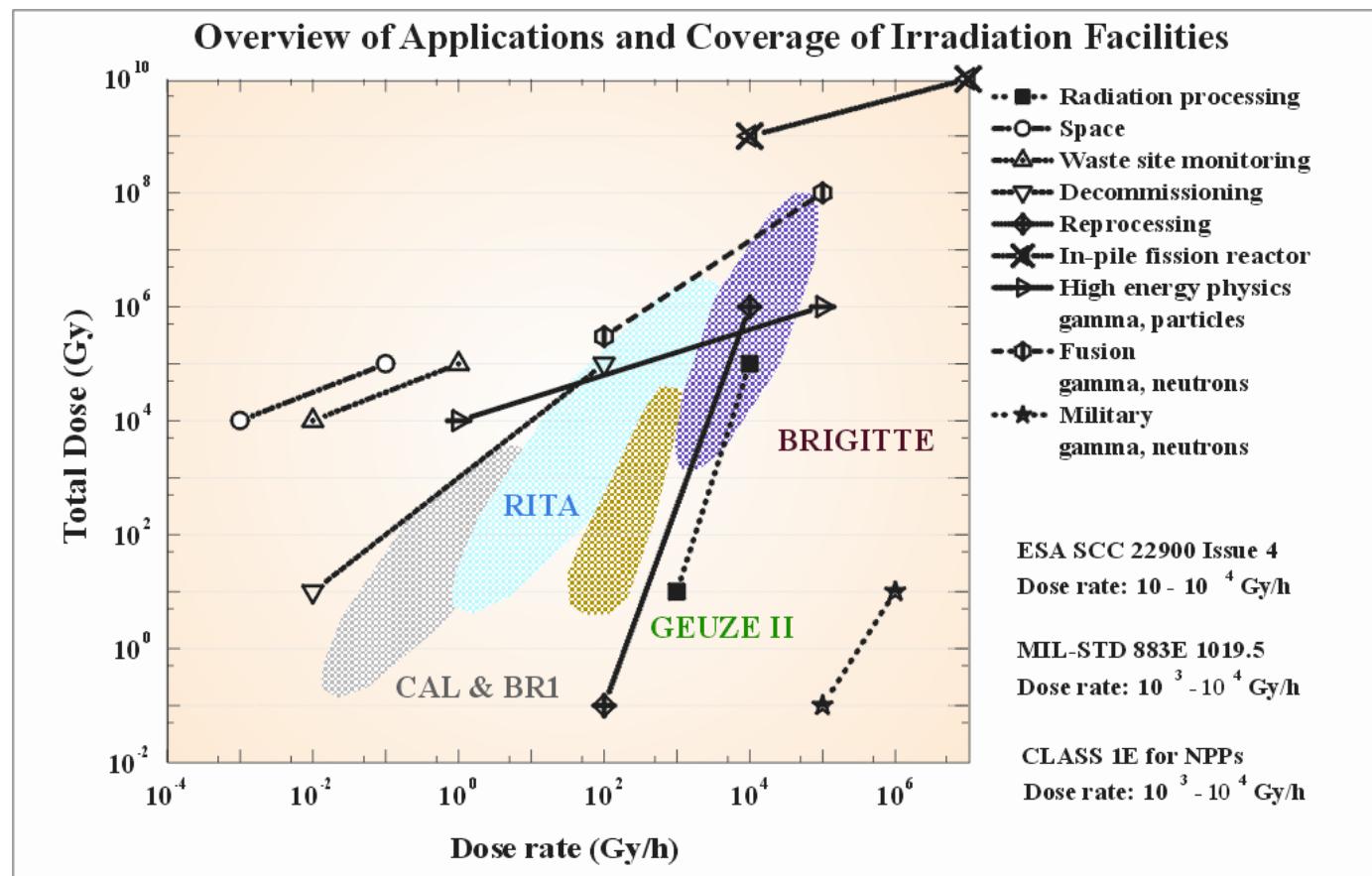


- PWR type reactor (flux up to  $10^{15} \text{ n}\cdot\text{cm}^{-2}\cdot\text{s}^{-1}$ )
  - test of fuels and materials
  - production of radioisotopes
  - silicon doping for electronics industry
- Characteristics
  - Central channels
    - $\phi 84 \text{ mm}$
    - fast n –  $2 \cdot 10^{14} \text{ n}\cdot\text{cm}^{-2}\cdot\text{s}^{-1}$
    - thermal n –  $4 \cdot 10^{14} \text{ n}\cdot\text{cm}^{-2}\cdot\text{s}^{-1}$
    - $(5 \text{ W}\cdot\text{g}^{-1} \text{ Al})$
  - Peripheral
    - $\phi 200 \text{ mm}$
    - fast n –  $3.5 \cdot 10^{14} \text{ n}\cdot\text{cm}^{-2}\cdot\text{s}^{-1}$
    - thermal n –  $1 \cdot 10^{14} \text{ n}\cdot\text{cm}^{-2}\cdot\text{s}^{-1}$
    - $(4 \text{ W}\cdot\text{g}^{-1} \text{ Al})$

# Aging, lifetime testing and temperature cycling studied in CLARA (2 m<sup>3</sup>)



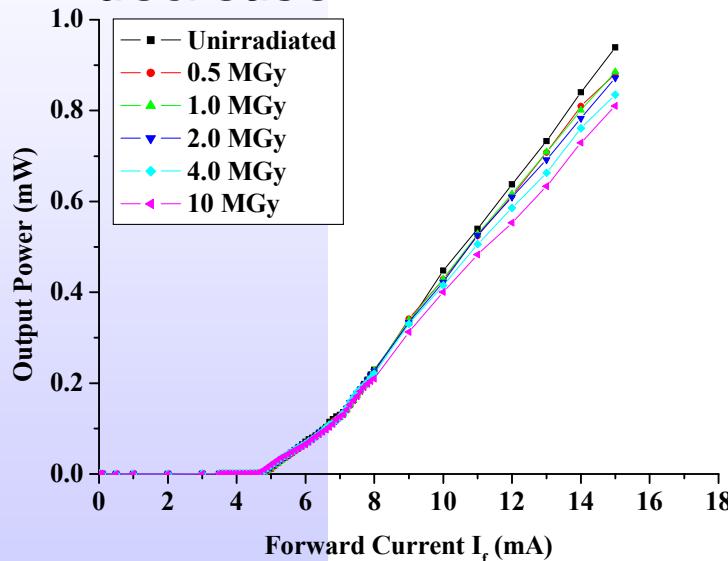
# We can cover most radiation effects application fields



# Gamma rays and Neutrons have different effects on VCSEL P-I curve

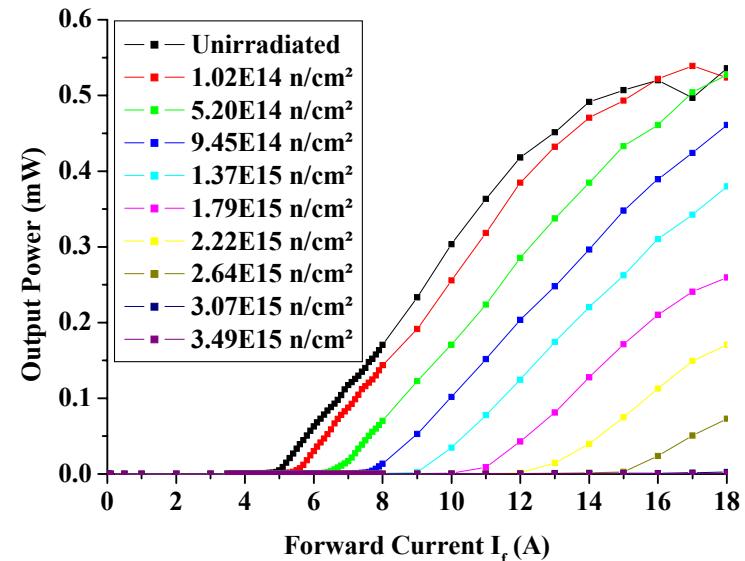
- Gamma Irradiation

- No threshold current shift
- External efficiency decrease



- Neutron Irradiation

- Threshold current shift
- External efficiency decrease



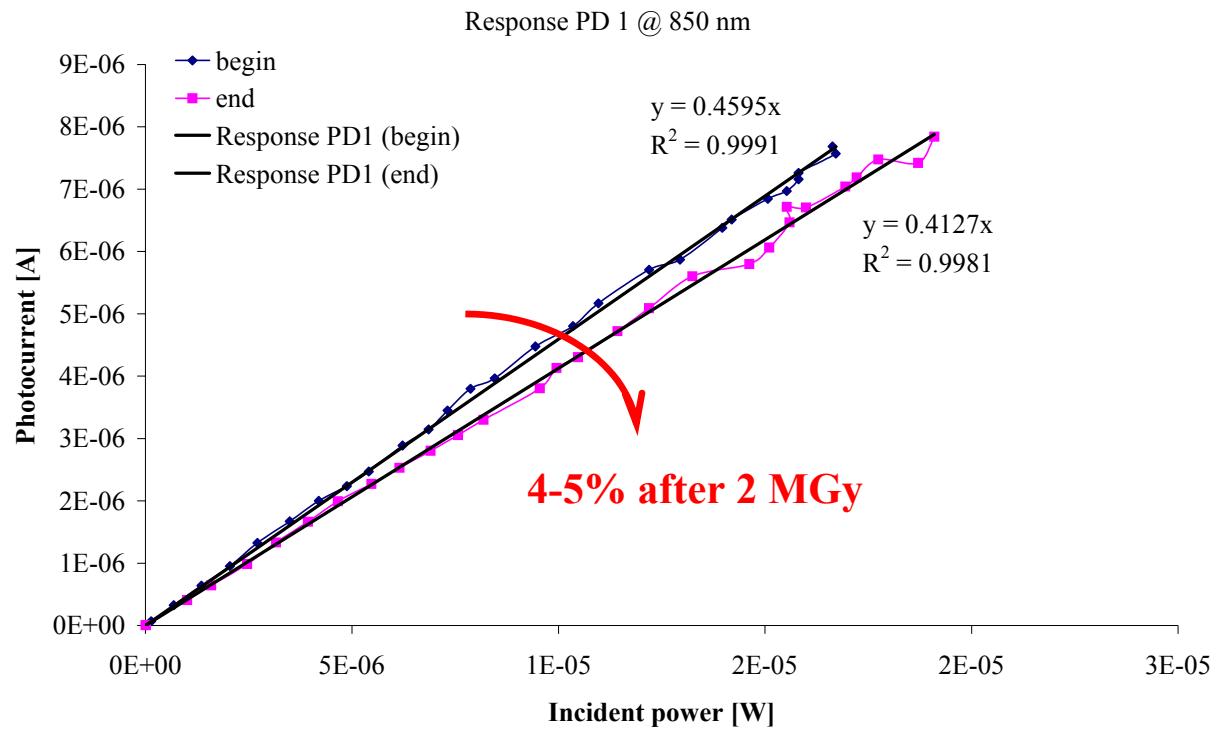
Pre-irradiation with gamma accelerates degradation

## COTS p-i-n photodiodes were monitored in-situ under radiation

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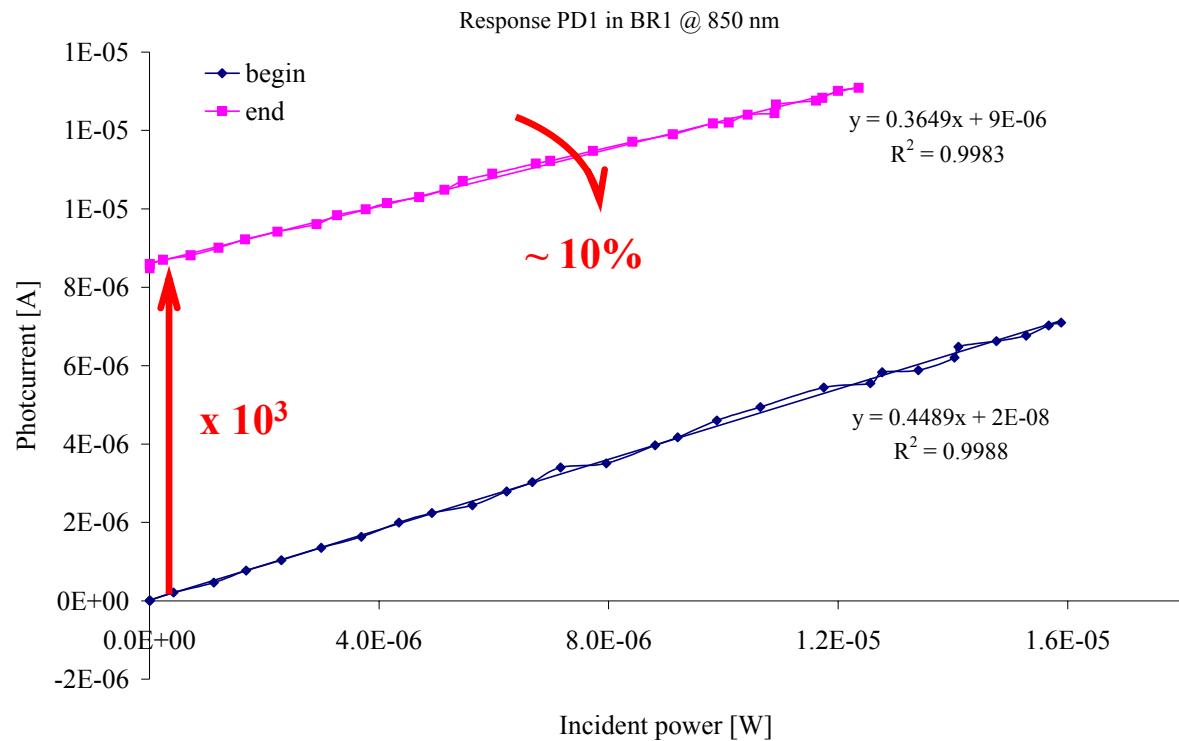
- First  $^{60}\text{Co}$  gamma experiment
  - 6 Si-PD
  - 2 kGy/h (10% accur.), 2 MGy,  $60^\circ\text{C} \pm 1.5^\circ\text{C}$
- Mixed neutron/gamma experiment
  - pre-irradiated Si-PD (2 MGy)
  - $7 \cdot 10^{15} \text{n/cm}^2$ , 20 kGy (background),  $60^\circ\text{C} \pm 1.5^\circ\text{C}$
- Second  $^{60}\text{Co}$  gamma experiment
  - 8 Si-PD & 8 InGaAs-PD
  - 15 kGy/h (10% accur.), 10 MGy,  $60^\circ\text{C} \pm 1.5^\circ\text{C}$

# A typical result for a Si photodiode after 2 MGy

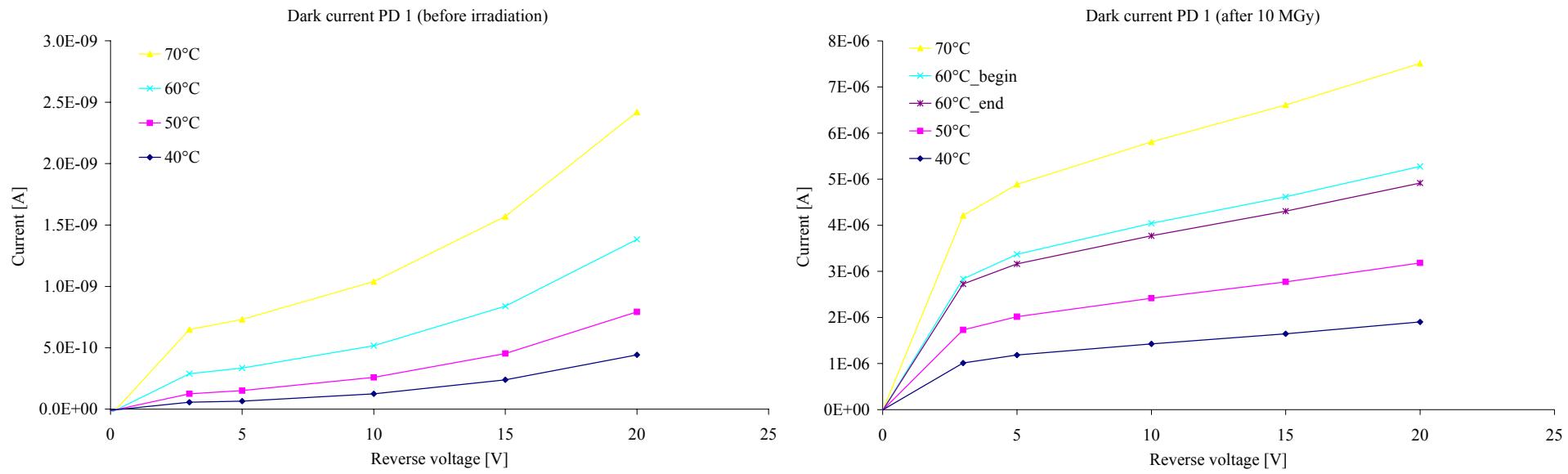


# Neutron displacement damage is an issue

Total dose :  $D_{\gamma} = 20 \text{ kGy}$   
 Fluence :  $n_{th} = 7 \cdot 10^{15} \text{n/cm}^2$

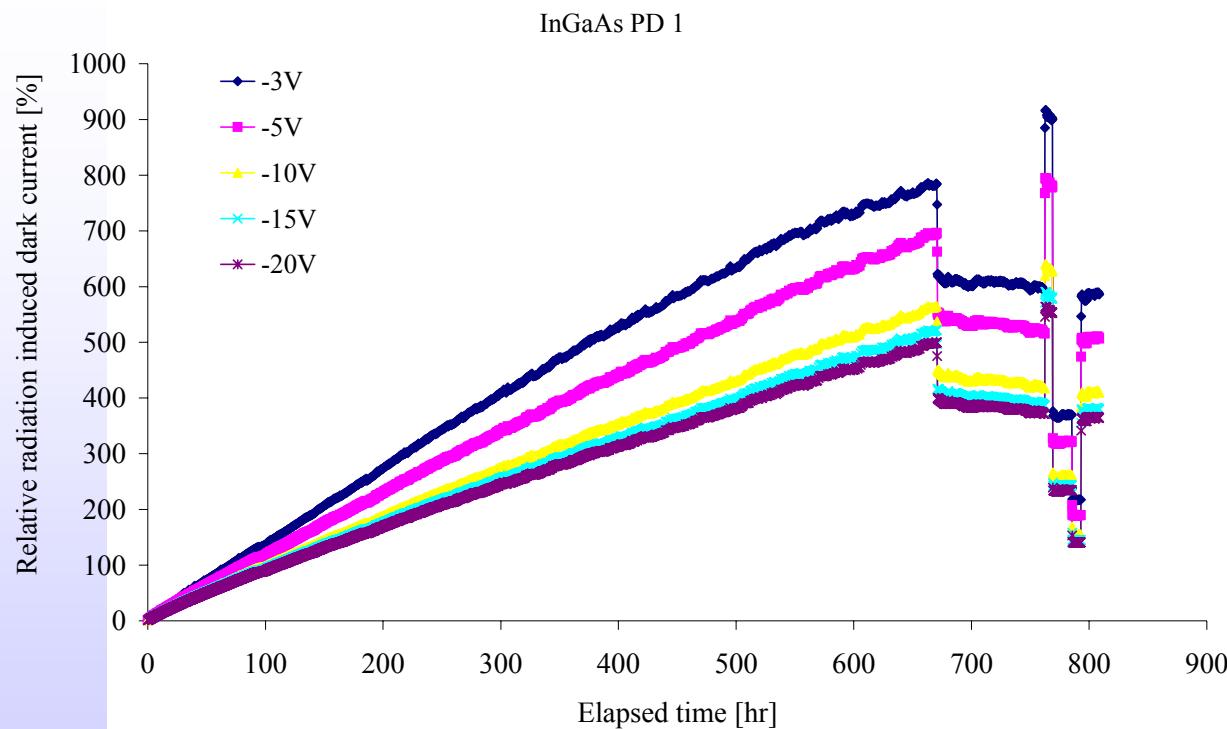


# InGaAs photodiodes show different dark current curves after irradiation



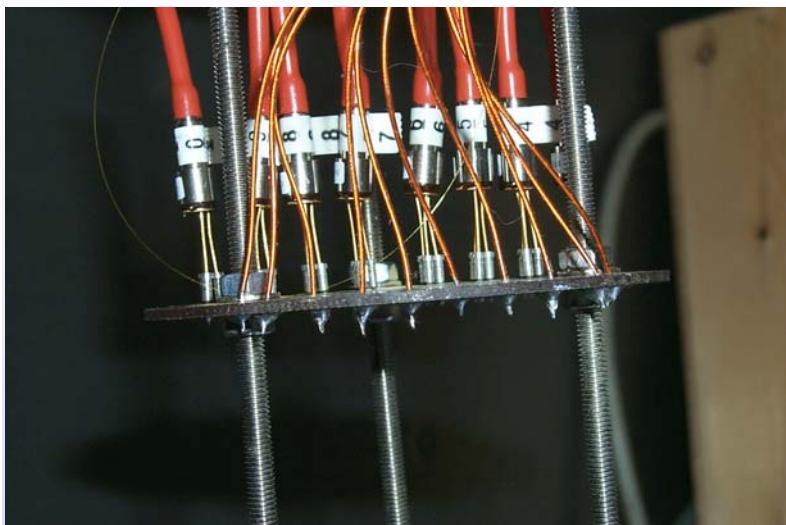
# InGaAs photodiode dark current increases monotonously $\sim 10^3$

Dose rate :  $dD_{\gamma} / dt = 15 \text{ kGy/h}$

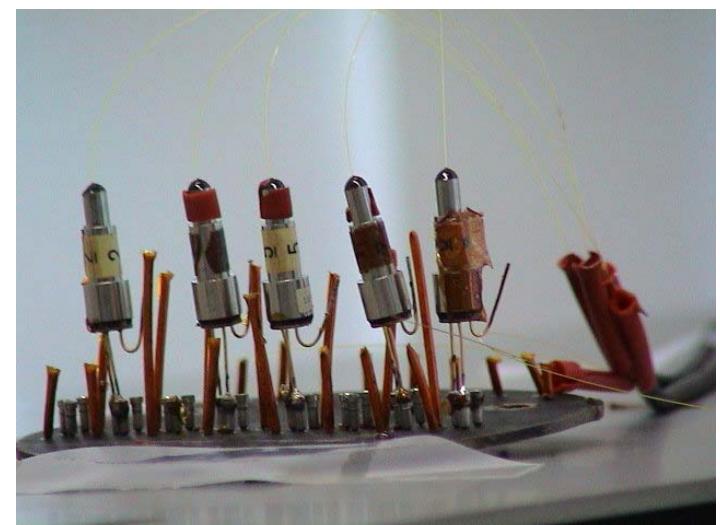


# Packaging is an issue

Before irradiation



After irradiation



# Future work is needed and could benefit from interaction with RD50

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- Effects are generally understood but phenomenologically treated
  - No thorough theoretical investigation on material radiation effects ⇔ RD50
  - Material effects, device structure effects and device performance need to be linked
  - Modelling is essential for reliability assessment ⇔ RD50
- Further experimental work
  - Gain statistical significance
  - Qualification is essential but expensive and time consuming
- Our irradiation facilities are available
  - and can be adapted to your specific needs ⇔ RD50