



Silicon Containing Oxygen Dimer

A radiation hard sensor material?

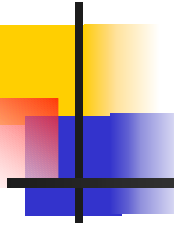
Veronique Boisvert

CERN

Michael Moll

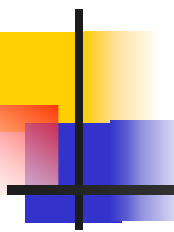
Christian Joram

Maurice Glaser



Outline

- Status of the Dimer experiment
 - RD50 Wshop1: Dimer Task Force:
 - Veronique Boisvert (CERN)
 - Eckhart Fretwurst (Hamburg)
 - Robert Jones (Exeter)
 - Zheng Li (BNL)
 - Lennart Lindström (Lund)
 - Michael Moll (CERN)
 - Bengt Svensson (Oslo)
- Results of Simulations



Evidence for Oxygen Dimers

- Defect Engineering possibility:
 - Oxygen Dimers: O_2
- How could they help?
 - V_2O_2 and VO_2 : neutral?
 - vs V_2 , VO , V_2O : charged?
- How to create them? Pre-irradiation
 - $V+O \rightarrow VO$, $VO+O \rightarrow VO_2$, $I+VO_2 \rightarrow O_2$
- HEP irradiation:
 - $V+O_2 \rightarrow VO_2$
 - $V+VO_2 \rightarrow V_2O_2$

Evidence for Oxygen Dimers

- Lindstrom et.al.:
 - Irradiation using fast electrons ($E=2.5\text{MeV}$)
 - Samples:
 - n-Cz Si (P), $50\Omega\text{cm}$
 - Carbon-lean
 - High $[\text{O}]\sim 10^{18}\text{cm}^{-3}$
 - $[\text{O}_2]=$
 - Before: $\sim 1\times 10^{15}\text{cm}^{-3}$
 - After: $\sim 5\times 10^{16}\text{cm}^{-3}\gg [\text{VO}]$

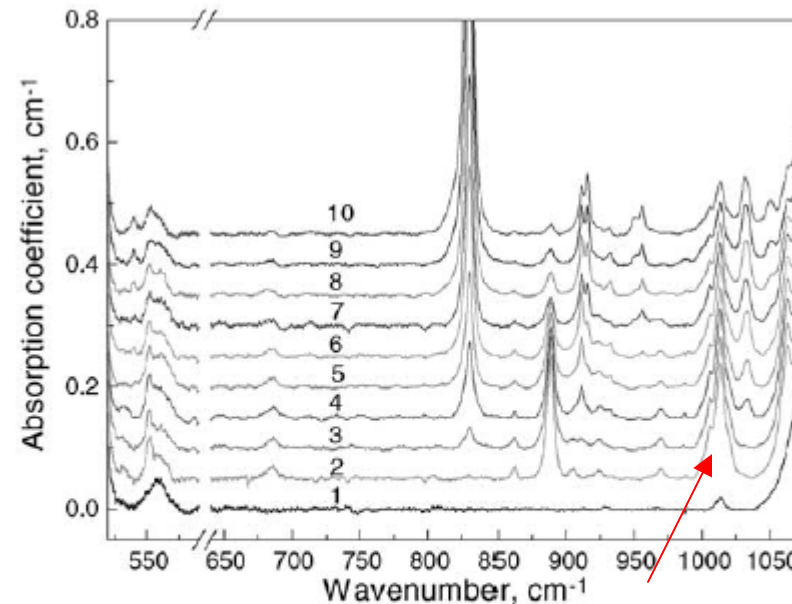
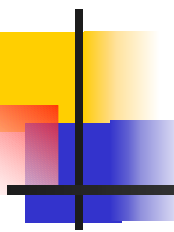


Fig. 1. Room temperature absorption spectra for C-lean n-Si ($\rho = 50\Omega\text{cm}$): (1) as-grown; (2) after electron irradiation 350°C , $F = 8 \times 10^{17}\text{cm}^{-2}$; (3–10) after RT irradiation. $F(\text{cm}^{-2})$: (3) 1×10^{16} , (4) 5×10^{16} , (5) 10^{17} , (6) 2×10^{17} , (7) 4×10^{17} , (8) 7×10^{17} , (9) 1.1×10^{18} , (10) 6×10^{18} .



Summary of Experiment

- 1) Dimering Process on bulk material and diodes
 - Different samples: Cz, (DO)FZ
 - Use 10MeV e at 350C up to 1×10^{18} fluence
- 2) IR measurements for evidence of O_2 presence
- 3) p^+ irradiation to LHC+ fluences
- 4) Characterization of diodes

Status of Experiment

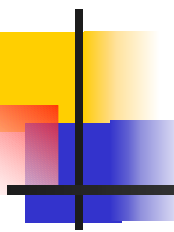
- Received bulk material from ITME
 - Surface: chemically polished for IR measurements
 - FZ not from ITME
 - Carbon source:
 - residual [C] in polycrystal
 - Carbon heaters in Cz method

Sample		Resist. (ohmcm)	Type	[Oxygen] $\times 10^{17}$ at/cm ⁻³	[Carbon] $\times 10^{16}$ at/cm ⁻³	Wafer D. (inch)	Thick. (mm)
CZ-21BII	middle	1.8	n	8.1	6.3	4	2
	edge			7.89	5.7		
CZ-72AI-1	middle	30	n	10.3	nd	4	3
	edge			9.5	nd		
CZ-72AI-2	middle	30	n	10.3	nd	4	3
	edge			8.87	nd		
CZ-60-AII	middle		n	9	14.5	2	2
FZ		3300	n	-	-	?	3

Status of Experiment

- Received diodes from Hamburg
- p^+nn^+ implanted, $300\mu m$, $0.25cm^2$

Label	Vdep (V)	I(Vdep) (nA)
Standard FZ <111> CA03-		
3	62.6	1.77
7	61.4	0.61
8	66.9	0.24
9	65.6	0.22
10	66.7	0.21
11	63.1	0.6
DOFZ <111> CD22-		
3	51.2	0.794
4	52	0.676
6	50.6	0.413
7	50.3	0.44
11	51.2	0.457
12	51.6	0.43
CZ 5337-04-		
41	216.2	0.66
43	220.1	0.75
48	198.4	0.12
49	221.3	0.27
53	202.8	0.32
54	193.1	0.16



Status of Experiment

- Ready to do dimer irradiation (**L. Lindstrom**)
 - LUND 2.5MeV e shut down
 - **KTH**:
 - 6 MeV e
 - 30-35h to reach 1×10^{18} e/cm²
 - Diameter: 50mm, 350C hot plate
 - Cost: 5000CHF
 - Soon
 - May be **Aarhus**
 - $2-3 \times 10^{17}$ e/cm²
 - Not before mid-August
 - Other places? (~ 20 Grad of γ)

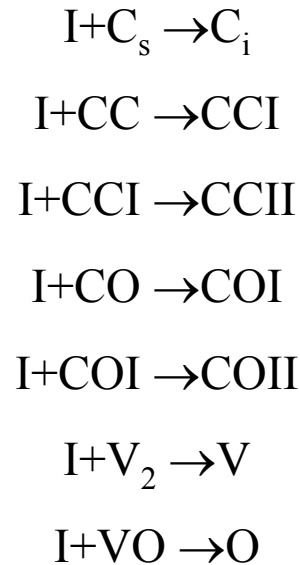
Simulation of dimer irradiation

■ Kinetic reactions

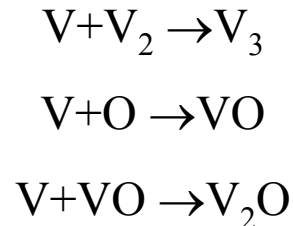
$$P(V, O) = \frac{R(V, O)[O]}{R(V, V_2)[V_2] + R(V, O)[O] + R(V, VO)[VO]}$$
$$[VO] = f\eta P$$

■ 1st step: 100C reactions:

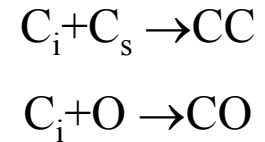
I



V



C_i

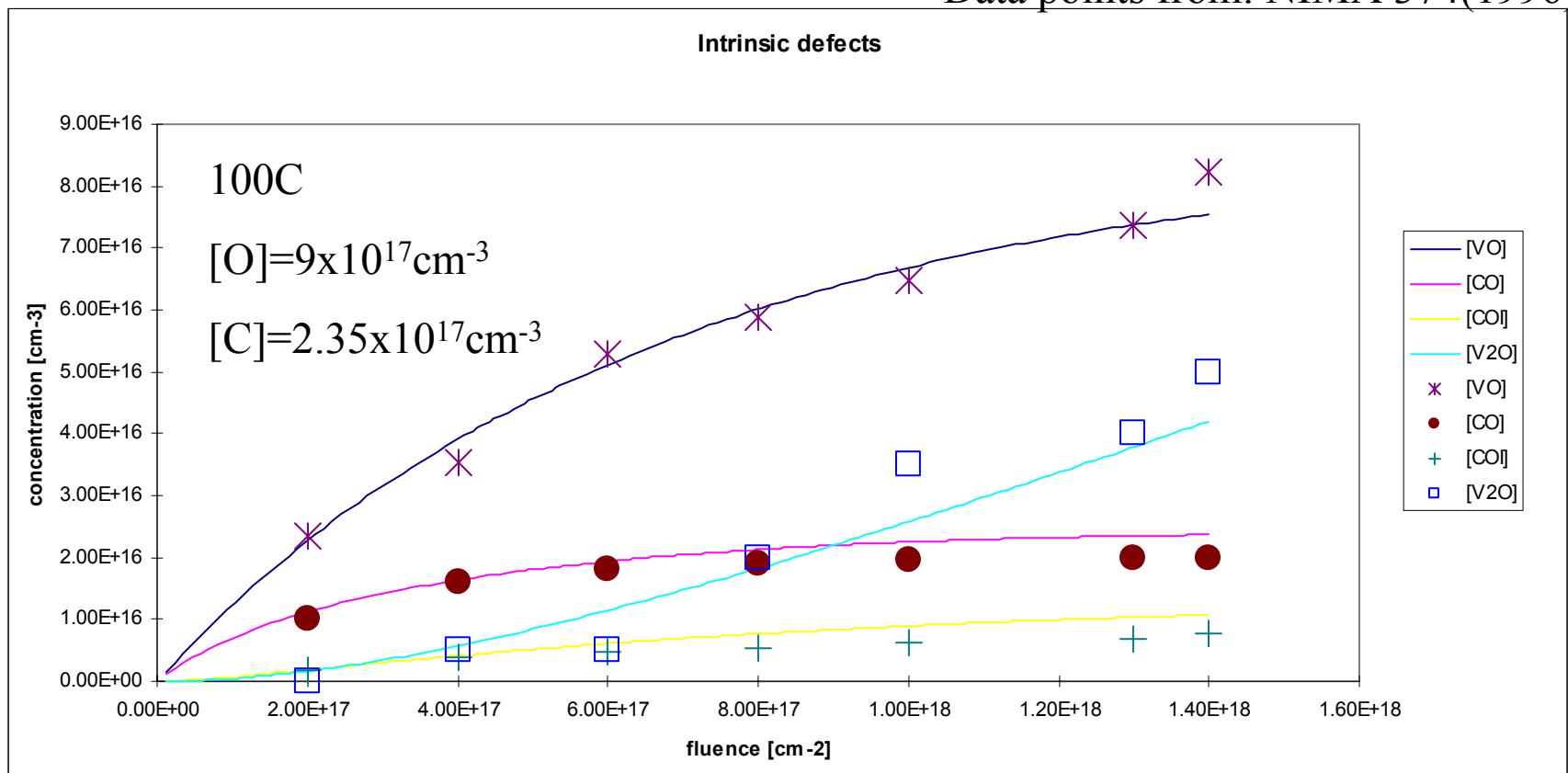


Simulation of dimer irradiation

■ Needed ingredients:

- Introduction rates: I, V, V_2
- All the trapping radius ratios

Data points from: NIMA 374(1996)12-26

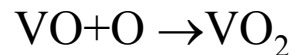


Simulation of dimer irradiation

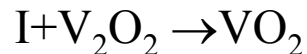
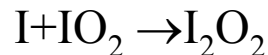
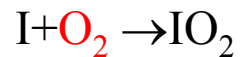
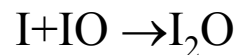
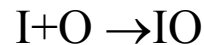
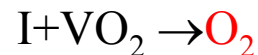
■ 2nd step: Simulation at 350C

■ VO is moving! Additional reactions:

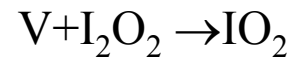
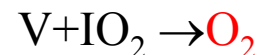
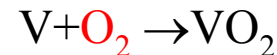
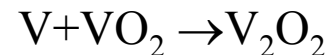
VO



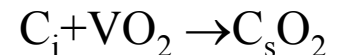
I



V



C_i



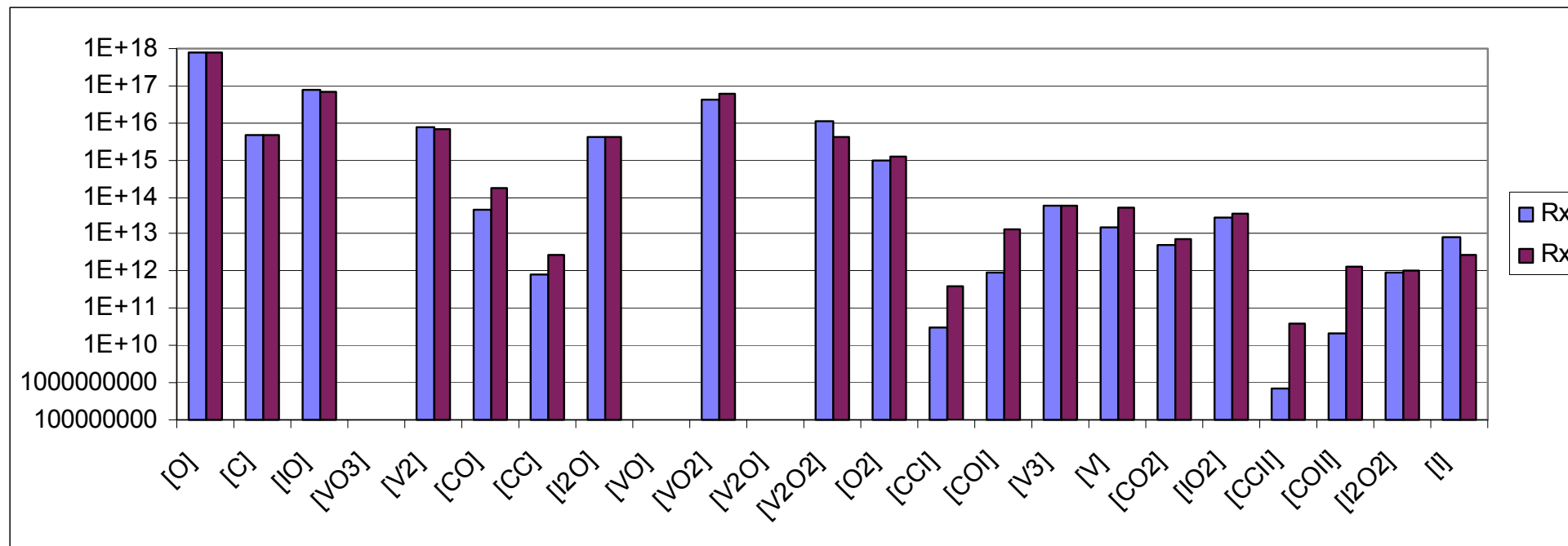
Simulation of dimer irradiation

- Fluence: 1×10^{18} e/cm²
- [O] = 1×10^{18} cm⁻³
- [C] = 5×10^{15} cm⁻³
- Lindstrom et.al.:
 - [O₂] ~ 5×10^{16} cm⁻³
 - → Might need to tune Capture Radii Ratios

Defect	Conc (cm ⁻³)
[O]	8.02E+17
[IO]	7.31E+16
[VO2]	5.33E+16
[V2]	7.57E+15
[V2O2]	6.93E+15
[C]	4.90E+15
[I2O]	4.08E+15
[O2]	1.15E+15
[CO]	9.45E+13
[V3]	5.99E+13
[IO2]	3.17E+13
[V]	2.80E+13
[CO2]	6.32E+12
[I]	4.96E+12
[COI]	3.56E+12
[CC]	1.56E+12
[I2O2]	9.95E+11
[COII]	1.73E+11
[CCI]	1.15E+11
[CCII]	5.52E+09

Simulation of dimer irradiation

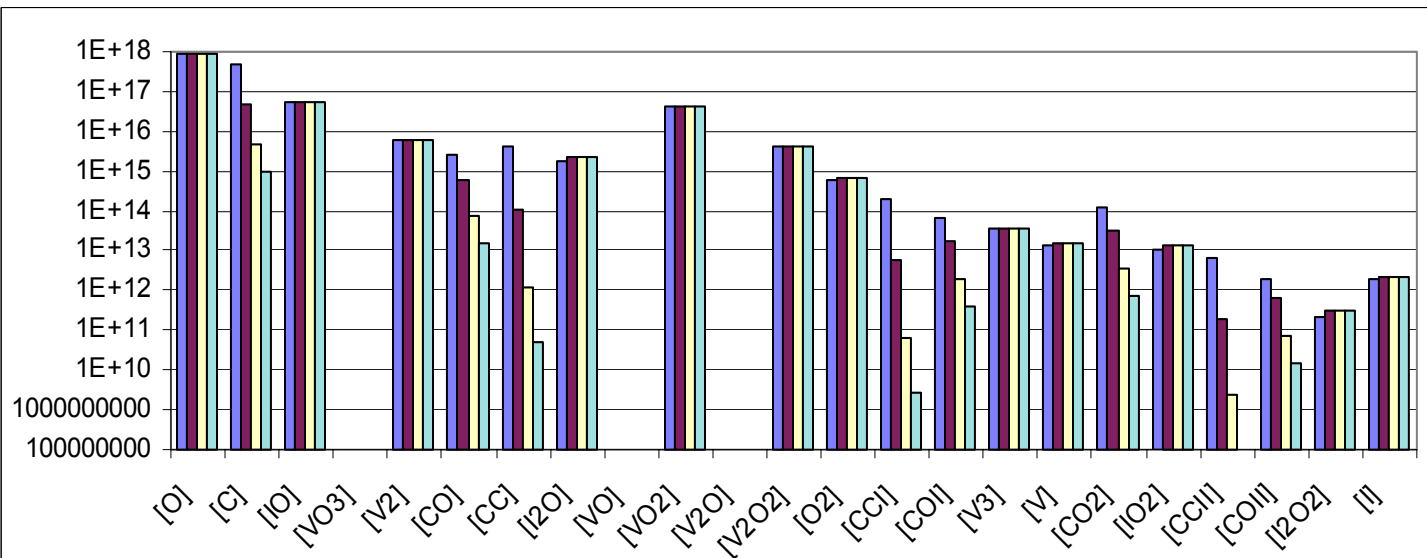
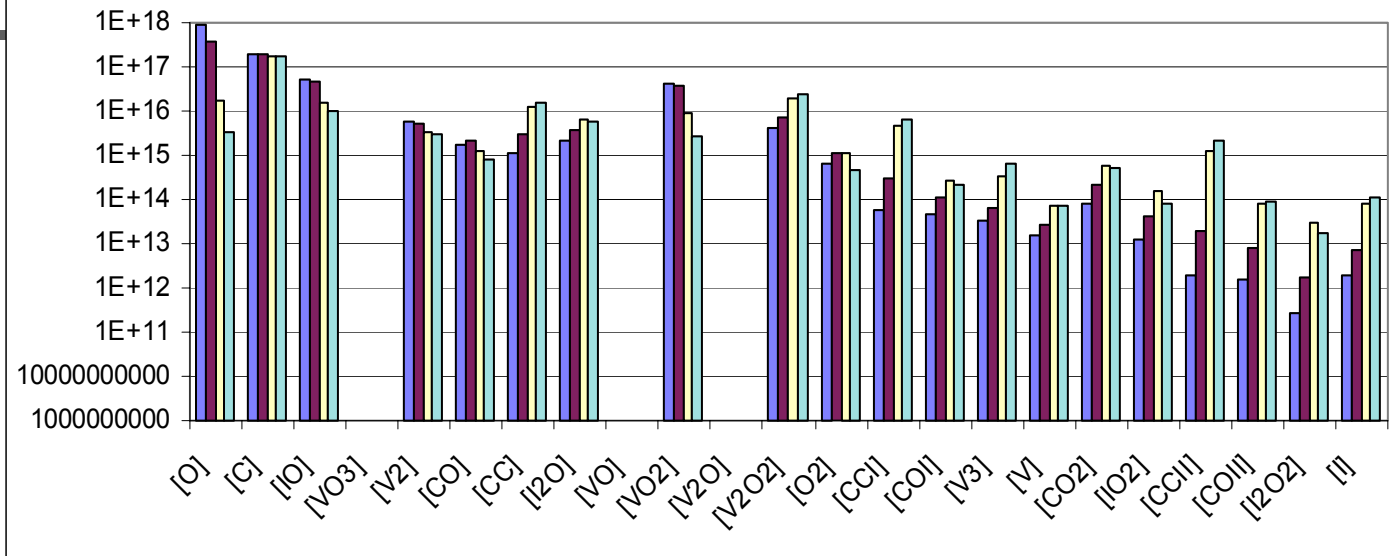
■ Dependency on the Capture Radii Ratios



Simulation of dimer irradiation

Dependency
on [O] and
[C]

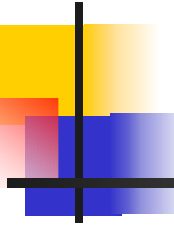
	[O]	[C]
1C	1.00E+18	2.00E+17
2C	5.00E+17	2.00E+17
3C	1.00E+17	2.00E+17
4C	7.00E+16	2.00E+17
C1	1.00E+18	5.00E+17
C2	1.00E+18	5.00E+16
C3	1.00E+18	5.00E+15
C4	1.00E+18	1.00E+15



Simulation of dimer irradiation

- Representative of DOFZ
- $[O]=4 \times 10^{17} \text{ cm}^{-3}$
- $[C]=5 \times 10^{15} \text{ cm}^{-3}$

Defect	Conc (cm-3)
[O]	2.25E+17
[IO]	5.92E+16
[VO2]	3.88E+16
[V2O2]	1.45E+16
[I2O]	9.50E+15
[V2]	6.29E+15
[C]	4.76E+15
[O2]	2.22E+15
[CO]	2.04E+14
[IO2]	1.60E+14
[V3]	1.40E+14
[V]	6.52E+13
[CO2]	3.64E+13
[I]	2.87E+13
[COI]	1.97E+13
[I2O2]	1.37E+13
[CC]	9.40E+12
[COII]	2.64E+12
[CCII]	2.22E+11
[CCI]	1.71E+12



Conclusion

- Dimer experiment progressing
 - Need to find funds
 - Contact us if interested in sharing this irradiation
- Simulation needs some fine tuning
 - Could contain a lot of interesting info!