



# Silicon Detectors for the sLHC - an Overview of Recent RD50 Results

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http://www.cern.ch/rd50





- Radiation environment and requirements for silicon sensors at SLHC
- Introduction of the RD50 Collaboration
- Some results from the five research lines within RD50
  - This report cannot be complete!
  - See Status Report for more details
- Recommendations for SLHC

### Development of Radiation Hard Semiconductor Devices for High Luminosity Colliders



### 256 Members from 49 Institutes

#### 41 European and Asian institutes

Belarus (Minsk), Belgium (Louvain), Czech Republic (Prague (3x)), Finland (Helsinki), Germany (Dortmund, Erfurt, Freiburg, Hamburg, Karlsruhe, Munich), Italy (Bari, Bologna, Florence, Padova, Perugia, Pisa, Torino, Trento), Lithuania (Vilnius), Netherlands (NIKHEF), Norway (Oslo (2x)), Poland (Warsaw(2x)), Romania (Bucharest (2x)), Russia (Moscow, St.Petersburg), Slovenia (Ljubljana), Spain (Barcelona, Valencia), Switzerland (CERN, PSI), Ucraina (KINR), United Kingdom (Glasgow, Lancaster, Liverpool)





**RD50** 

#### **8** North-American institutes

Canada (Montreal), USA (BNL, Fermilab, New Mexico, Purdue, Rochester, Santa Cruz, Syracuse)

> 1 Middle East institute Israel (Tel Aviv)

**Detailed member list: http://cern.ch/rd50** 

### **Scientific Organization of RD50**



**Development of Radiation Hard Semiconductor Devices for High Luminosity Colliders** 



**RD50** 

# **Motivation**



#### LHC upgrade to Super-LHC:

**Luminosity of LHC:**  $L \sim 10^{34} \text{ cm}^{-2}\text{s}^{-1}$  and fluence of fast hadrons at r=4cm ~  $3 \cdot 10^{15} \text{cm}^{-2}$ 

→ Super-LHC:  $L \sim 10^{35}$  cm<sup>-2</sup>s<sup>-1</sup>, expected fast hadron fluence at r=4cm ~ 1.6×10<sup>16</sup> cm<sup>-2</sup>.

The main constraint is the survival of the silicon tracker in the hostile radiation environment.

#### **Fluence in proposed sATLAS Tracker**

- Mix of neutrons, protons, pions depending on radius R
- Long and short strips damage largely due to neutrons
- Pixels damage due to neutrons and pions





ATLAS Radiation Taskforce

 $http://atlas.web.cern.ch/Atlas/GROUPS/PHYSICS/RADIATION/Radiation TF\_document.html$ 







# **RD50 Radiation environment**





### **Radiation environment**





# **RD50 Defect / Material Characterization**



- Aim: Identify defects responsible for Trapping, Leakage Current, Change of  $N_{\text{eff}}$
- Method: Defect Analysis on identical samples performed with the various tools available inside the RD50 network
- •The defect centres H(116K), H(140K), H(152K) are hole traps with acceptor like levels in the lower band gap (neg. space charge)
- •They are not generated by gamma irradiation, thus cluster related
- •Concentrations are increasing with annealing time
  - contribute to long term/reverse annealing
- Neff can be calculated from measured defect concentrations with TSC
- Comparison with Neff from CV measurements strikingly good





I. Pintilie, E. Fretwurst, and G. Lindström, APL 92, 024101 2008 Annealing time at 80°C (minutes)

(-fnYrin)@

## **Defect Engineering**



- <u>Material Engineering -- Defect Engineering of Silicon</u>
  - Understanding radiation damage
    - Macroscopic effects and Microscopic defects
    - Simulation of defect properties & kinetics
    - Irradiation with different particles & energies
  - Oxygen rich Silicon
    - DOFZ, Cz, MCZ, EPI
  - Oxygen dimer & hydrogen enriched Silicon
  - Influence of processing technology

•Material Engineering-New Materials (work concluded)

•Silicon Carbide (SiC), Gallium Nitride (GaN)

#### Available Irradiation Sources in RD50

- 24 GeV/c protons, PS-CERN
- 10-50 MeV protons, Jyvaskyla +Helsinki
- Fast neutrons, Louvain-la-Neuve
- 25 MeV protons, Karlsruhe
- TRIGA reactor neutrons, Ljubljana

Material	Thickness [µm]	Symbol	ρ (Ωcm)	[O <sub>i</sub> ] (cm <sup>-3</sup> )
Standard FZ (n- and p-type)	50,100,150,300	FZ	1-30×10 <sup>3</sup>	< 5×10 <sup>16</sup>
<b>Diffusion oxygenated FZ</b> (n- and p-type)	300	DOFZ	1–7×10 <sup>3</sup>	~ 1-2×10 <sup>17</sup>
Magnetic Czochralski Si, Okmetic, Finland (n- and p-type)	100, 300	MCz	~ 1×10 <sup>3</sup>	$\sim 5 \times 10^{17}$
Czochralski Si, Sumitomo, Japan (n-type)	300	Cz	~ 1×10 <sup>3</sup>	~ <b>8-9</b> ×10 <sup>17</sup>
Epitaxial layers on Cz-substrates, ITME, Poland (n- and p-type)	25, 50, 75, 100,150	EPI	50 - 100	< 1×10 <sup>17</sup>
Diffusion oxyg. Epitaxial layers on CZ	75	EPI-DO	50 - 100	~ 7×10 <sup>17</sup>

# **RD50** Pad Detector Characterization

- CCE increases over expectation for very high fluence
- CCE > 100% for high bias voltage
- There is charge multiplication ! (Avalanche effect ?) Or other effect, like field dependent de-trapping? Even after heavy irradiation it is possible to recover the entire ionised charge



I. Mandic, 12th RD50 workshop, 2008

J. Lange et al., 14th RD50 workshop, 2009





## **New Structures**

sensor wafer

1. implant backside

on sensor wafe



#### • 3D detectors

- Two manufactures CNM (Barcelona) and FBK-IRST (Trento)
- First test beam results in 2009
  - CERN SPS, H2 beamline, 225 GeV/c muons (CMS APV25).
  - Diamond light source (Medipix2)
- Different geometries: Atlas pixels and strips
- Irradiation studies  $\Phi = 5 \times 10^{15} 1 \text{MeV} \text{ n}_{eq} \text{ cm}^{-2} 12.8 \text{keV} \text{ signal}$
- Thin detectors, SOI wafers (CIS)
- Present thin SOI Production:
- 12 (13) 6" SOI wafers
- 4 ntype ( $\rho$ =360  $\Omega$ cm) and 8 ptype ( $\rho$ ~2 k $\Omega$ ·cm)
- 75µm and 150µm active thickness
- First characterizations of:

Diodes, Strips, Pixel sensors

• 8 wafers (4 ntype, 4 ptype) are prepared for the SLID 3DIntegration. 4 wafers are characterized and prepared for irradiations.

G. Pellegrini, The 2009 Europhysics Conference on High Energy Physics Search, 16-22 July 2009 Krakow, Poland.



process

on top side



3. thin sensor side

to desired thickness

handle wafer

bond sensor wafe

to handle wafe



etch backside up

to oxide/implant

### **Full Detector Systems**



•Systematic evaluation of segmented (microstrip, pixels) detectors for S-LHC •Use of the LHC speed electronics to evaluate the "ultimate" parameters for operating the present segmented detectors (S/N, resolution).

•Design and realization of radiation hard pixel-microstrip detectors in contact with

manufactures : 25 n-in-p FZ **CIS Erfurt, Germany** Collected Charge (ke<sup>-</sup>) 0 01 01 02 **CNM Barcelona**, Spain Neutrons (500 HIP, Helsinki, Finland Neutrons (900 V Pions (500 V) **IRST, Trento, Italy** Pions (900 V) 26 MeV Protons (500 V Micron Semiconductor L.t.d (UK) 26 MeV Protons (900 V) GeV Protons (500 V Sintef, Oslo, Norway 24 GeV Protons (900 V) 24 GeV Protons-Cold (500 V) 24 GeV Protons-Cold (900 V) Hamamatsu, Japan [ATLAS ID project - not RD50] 10 100 Fluence (10<sup>14</sup> n cm<sup>-2</sup>) time days at 20°C 1500 1000 2000 • N-in-P technology suitable for S-LHC environment 20 - - 500V proton irradiated At higher fluences, neutrons and protons are similar
No CCE annealing observed for p-bulk 800V proton irradiated 500V neutron irradiate 5.8 x 10<sup>14</sup>cm<sup>-2</sup> (proton - 800V electrons 800V neutron irradiate utron - 600V) Signal(10<sup>3</sup> CCE (103 6 • Still sufficient signal (7000e-) in p-type FZ strip sensors after  $10^{16}$  neq/cm<sup>2</sup> for 900V 4.7 x 10<sup>15</sup> cm<sup>-2</sup> (proton - 700 V) [G.Casse, RD50 Workshop, June 2008] at al NIMA 568 (2006) 46 and RD50 Workshops 10 20 30 40 50 60 70 80 90 100 110 120 100 200 300 400 500 Fluence(10<sup>14</sup> n<sub>eq</sub>/cm<sup>2</sup>)

Data: G.Casse et al., NIMA 568 (2006) 46 and RD50 Workshops]

G. Pellegrini, The 2009 Europhysics Conference on High Energy Physics Search, 16-22 July 2009 Krakow, Poland.

time at 80°C[min]

## Alibava system



- ALIBAVA A LIverpool BArcelona VAlencia collaboration
- System supported by RD50: Will enable more RD50 groups to investigate strip sensors with 'LHC-like' electronics

#### Plug and Play System:

- Software part (PC) and hardware part connected by USB.
- Hardware part: a dual board based system connected by flat cable. **Mother board intended:** 
  - To process the analogue data that comes from the readout chips.
  - To process the trigger input signal in case of radioactive source setup or to generate a trigger signal if a laser setup is used.
  - To control the hardware part.
  - To communicate with a PC via USB.

Daughter board :

• It contains two Beetle readout chips

- It has fan-ins and detector support to interface the sensors. Software part:
  - It controls the whole system (configuration, calibration and acquisition).
  - It generates an output file for further data processing.

#### The system can be acquired by non RD50 members

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# **RD50 Recommendations for SLHC**



- p-type silicon (brought forward by RD50 community) is now considered to be the base line option for the ATLAS Tracker upgrade
- MCZ material for the LHC upgrade
  - p-type MCZ and FZ did not show difference
  - n-type MCZ better than FZ in sense of radiation hardness
  - FZ have advantage of resistivity but higher price.
- RD50 results on reverse annealing of p-type silicon (no cooling during maintenance periods needed) are already taken into account by Experiments
- n- and p- type MCZ (introduced by RD50 community) are under investigation in ATLAS, CMS and LHCb:
- RD50 results on very highly irradiated silicon strip sensors have shown that planar pixel sensors are a promising option also for the upgrade of the Experiments

#### For all recent results of the whole RD50 collaboration see http://www.cern.ch/rd50