

# **Latest results of RD50 collaboration**

**Development of radiation hard sensors  
for very high luminosity colliders**

**Panja Luukka**

Helsinki Institute of Physics

on behalf of RD50 collaboration

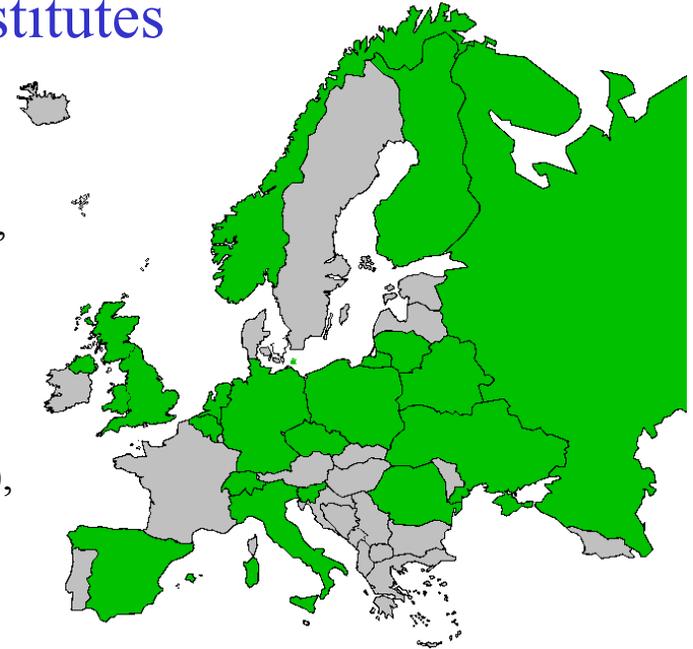
**<http://www.cern.ch/rd50>**



## 250 Members from 48 Institutes

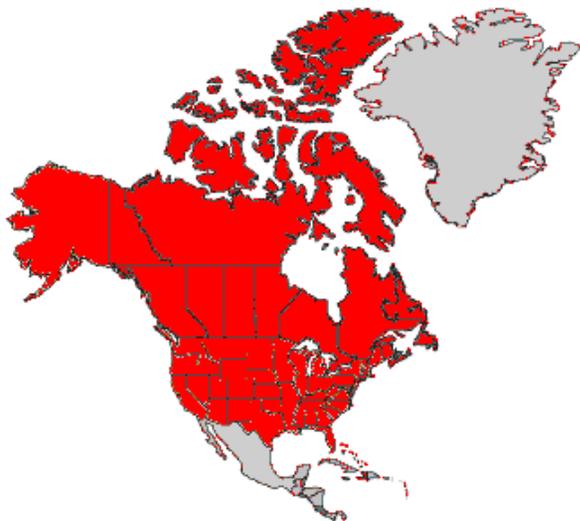
### 41 European and Asian institutes

**Belarus** (Minsk), **Belgium** (Louvain), **Czech Republic** (Prague (3x)), **Finland** (Helsinki), **Germany** (Dortmund, Erfurt, Freiburg, Hamburg, Karlsruhe, Munich), **Italy** (Bari, Bologna, Florence, Padova, Perugia, Pisa, Torino, Trento), **Lithuania** (Vilnius), **Netherlands** (NIKHEF), **Norway** (Oslo (2x)), **Poland** (Warsaw(2x)), **Romania** (Bucharest (2x)), **Russia** (Moscow, St.Petersburg), **Slovenia** (Ljubljana), **Spain** (Barcelona, Valencia), **Switzerland** (CERN, PSI), **Ukraine** (Kiev), **United Kingdom** (Glasgow, Lancaster, Liverpool)



### 8 North-American institutes

**Canada** (Montreal), **USA** (BNL, Fermilab, New Mexico, Purdue, Rochester, Santa Cruz, Syracuse)



### 1 Middle East institute

**Israel** (Tel Aviv)

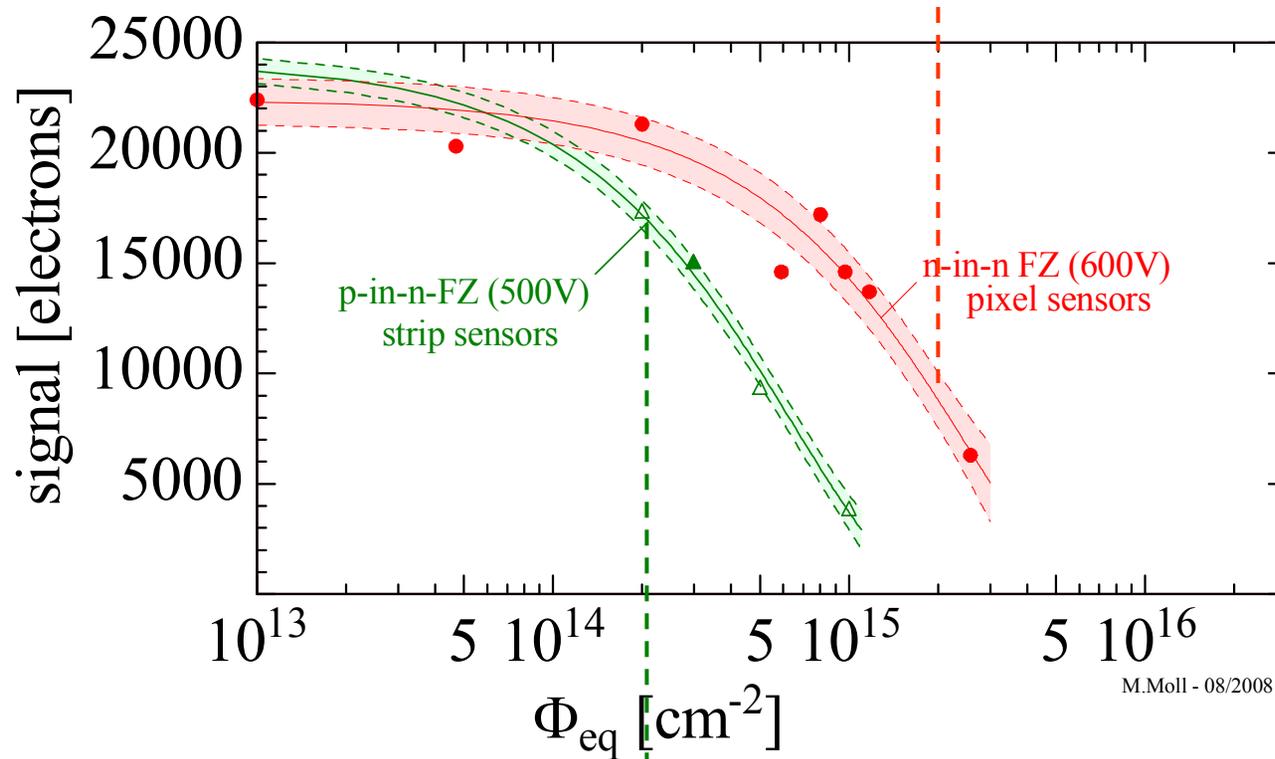
Detailed member list: <http://cern.ch/rd50>

## Signal degradation for LHC Silicon Sensors



**Pixel sensors:**

max. cumulated fluence for **LHC**



FZ Silicon Strip and Pixel Sensors

- n-in-n (FZ), 285 $\mu$ m, 600V, 23 GeV p
- ▲ p-in-n (FZ), 300 $\mu$ m, 500V, 23 GeV p
- △ p-in-n (FZ), 300 $\mu$ m, 500V, neutrons

References:

- [1] p/n-FZ, 300 $\mu$ m, (-30°C, 25ns), strip [Casse 2008]
- [2] n/n-FZ, 285 $\mu$ m, (-10°C, 40ns), pixel [Rohe et al. 2005]

M.Moll - 08/2008

**Strip sensors:**

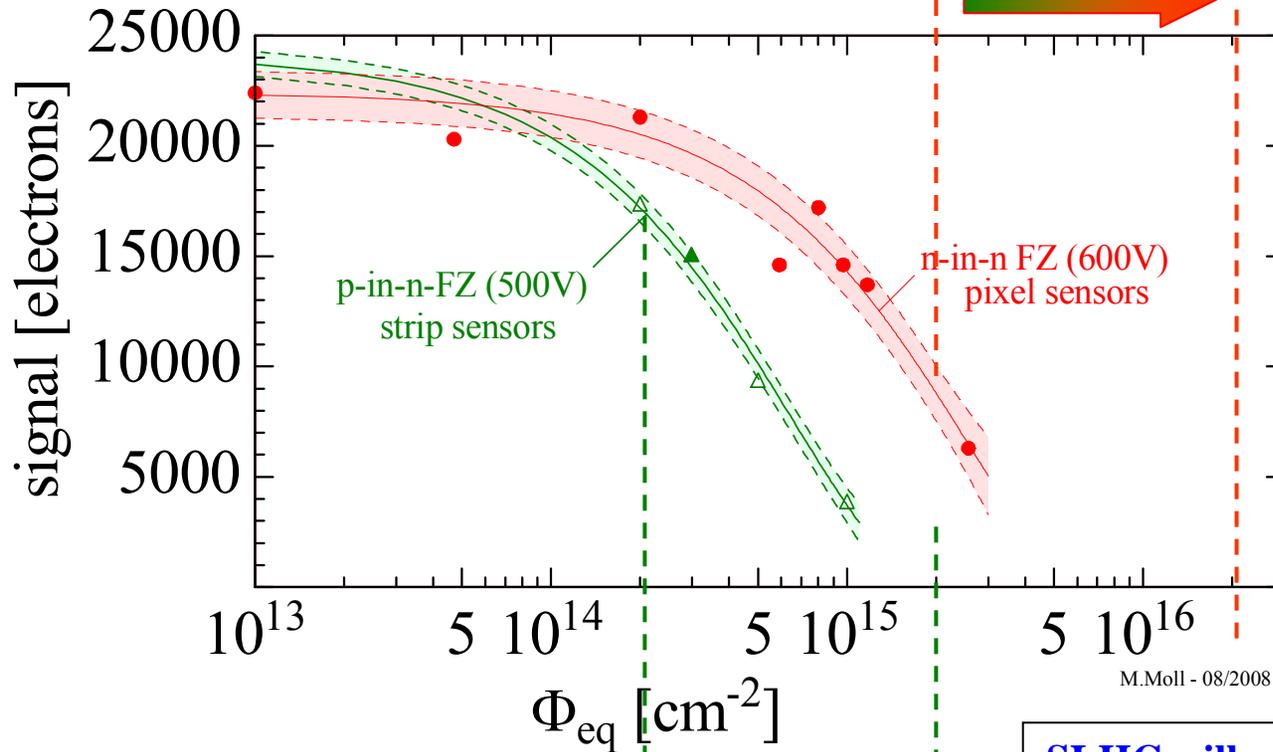
max. cumulated fluence for **LHC**

## Signal degradation for LHC Silicon Sensors



**Pixel sensors:**

max. cumulated fluence for **LHC** and **SLHC**



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**Strip sensors:**

max. cumulated fluence for **LHC** and **SLHC**

**SLHC will need more radiation tolerant tracking detector concepts!**

*Boundary conditions & other challenges: Granularity, Powering, Cooling, Connectivity, Triggering, Low mass, Low cost !*



- Material Engineering -- Defect Engineering of Silicon

- ➔ • Understanding radiation damage
  - Macroscopic effects and Microscopic defects
  - Simulation of defect properties & kinetics
  - Irradiation with different particles & energies
- ➔ • Oxygen rich Silicon
  - DOFZ, Cz, MCZ, EPI
- Oxygen dimer & hydrogen enriched Silicon
- Influence of processing technology

### Radiation Damage to Sensors:

- Bulk damage due to NIEL
  - Change of effective doping concentration
  - Increase of leakage current
  - Increase of charge carrier trapping
- Surface damage due to IEL  
(accumulation of positive charge in oxide & interface charges)

- Material Engineering-New Materials (work concluded)

- Silicon Carbide (SiC), Gallium Nitride (GaN)

- Device Engineering (New Detector Designs)

- ➔ • p-type silicon detectors (n-in-p)
- ➔ • thin detectors
- ➔ • 3D detectors
- Simulation of highly irradiated detectors
- Semi 3D detectors and Stripixels
- Cost effective detectors

- Development of test equipment and measurement recommendations

### Related Works – Not conducted by RD50

- “Cryogenic Tracking Detectors” (CERN RD39)
- “Diamond detectors” (CERN RD42)
- Monolithic silicon detectors
- Detector electronics



	Material	Thickness [μm]	Symbol	ρ (Ωcm)	[O <sub>i</sub> ] (cm <sup>-3</sup> )
standard for particle detectors	Standard FZ (n- and p-type)	50,100,150, 300	FZ	1–30×10 <sup>3</sup>	< 5×10 <sup>16</sup>
	Diffusion oxygenated FZ (n- and p-type)	300	DOFZ	1–7×10 <sup>3</sup>	~ 1–2×10 <sup>17</sup>
used for LHC Pixel detectors	Magnetic Czochralski Si, Okmetic, Finland (n- and p-type)	100, 300	MCz	~ 1×10 <sup>3</sup>	~ 5×10 <sup>17</sup>
	Czochralski Si, Sumitomo, Japan (n-type)	300	Cz	~ 1×10 <sup>3</sup>	~ 8-9×10 <sup>17</sup>
“new” silicon material	Epitaxial layers on Cz-substrates, ITME, Poland (n- and p-type)	25, 50, 75, 100,150	EPI	50 – 100	< 1×10 <sup>17</sup>
	Diffusion oxyg. Epitaxial layers on CZ	75	EPI-DO	50 – 100	~ 7×10 <sup>17</sup>

- **DOFZ silicon** - Enriched with oxygen on wafer level, inhomogeneous distribution of oxygen
- **CZ/MCZ silicon** - high O<sub>i</sub> (oxygen) and O<sub>2i</sub> (oxygen dimer) concentration (homogeneous)  
- formation of shallow Thermal Donors possible
- **Epi silicon** - high O<sub>i</sub>, O<sub>2i</sub> content due to out-diffusion from the CZ substrate (inhomogeneous)  
- thin layers: high doping possible (low starting resistivity)
- **Epi-Do silicon** - as EPI, however additional O<sub>i</sub> diffused reaching homogeneous O<sub>i</sub> content

# RD50 Defect Characterization - WODEAN



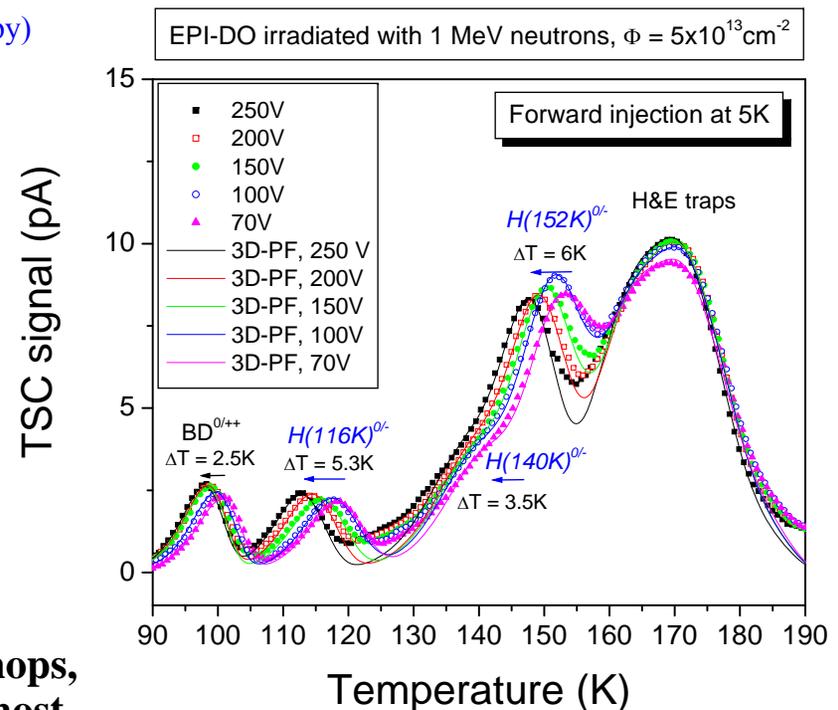
- **WODEAN project** (initiated in 2006, 10 RD50 institutes, guided by G.Lindstroem, Hamburg)

- **Aim:** Identify defects responsible for Trapping, Leakage Current, Change of  $N_{\text{eff}}$
- **Method:** Defect Analysis on identical samples performed with the various tools available inside the RD50 network:

- **C-DLTS** (Capacitance Deep Level Transient Spectroscopy)
- **I-DLTS** (Current Deep Level Transient Spectroscopy)
- **TSC** (Thermally Stimulated Currents)
- **PITS** (Photo Induced Transient Spectroscopy)
- **FTIR** (Fourier Transform Infrared Spectroscopy)
- **RL** (Recombination Lifetime Measurements)
- **PC** (Photo Conductivity Measurements)
- **EPR** (Electron Paramagnetic Resonance)
- **TCT** (Transient Charge Technique)
- **CV/IV**

- ~ 240 samples irradiated with protons and neutrons
- first results presented on 2007 RD50 Workshops, further analyses in 2008 and publication of most important results in Applied Physics Letters

... significant impact of RD50 results on silicon solid state physics – defect identification



**Example: TSC measurement on defects (acceptors) responsible for the reverse annealing**

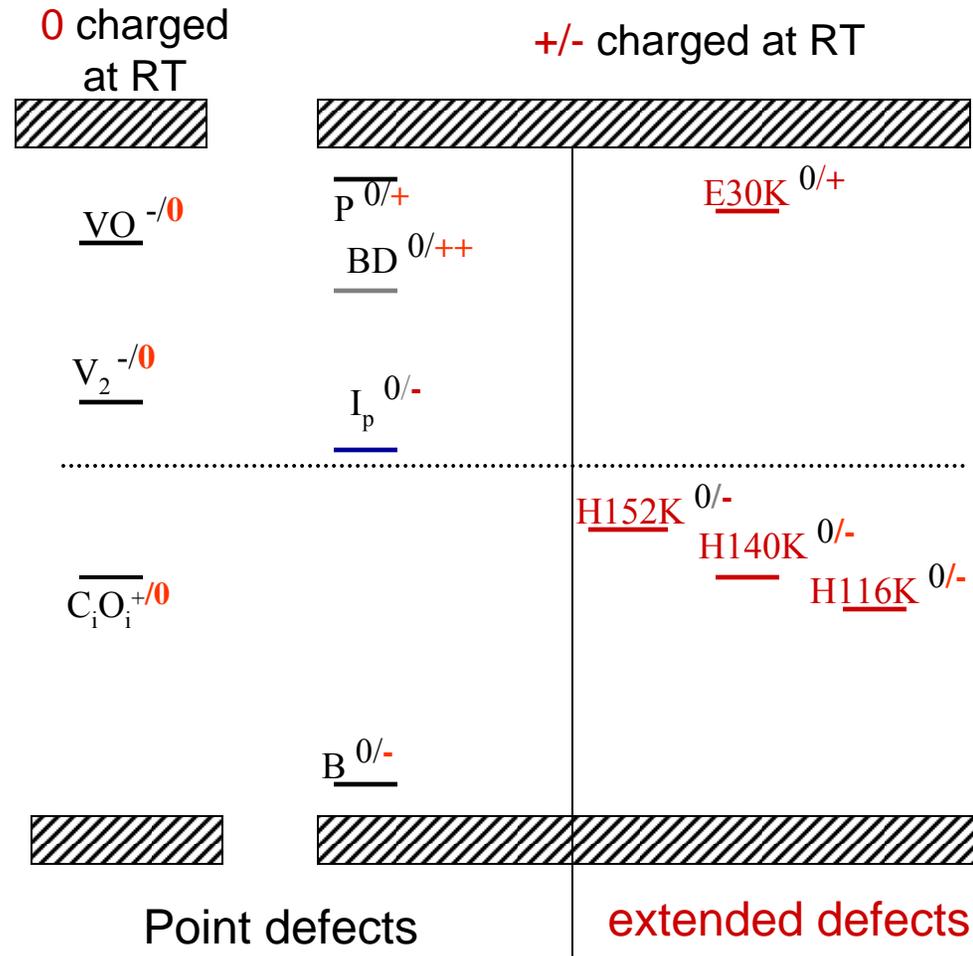


### Point defects

- $E_i^{BD} = E_c - 0.225 \text{ eV}$
- $\sigma_n^{BD} = 2.3 \cdot 10^{-14} \text{ cm}^2$
- $E_i^I = E_c - 0.545 \text{ eV}$ 
  - $\sigma_n^I = 2.3 \cdot 10^{-14} \text{ cm}^2$
  - $\sigma_p^I = 2.3 \cdot 10^{-14} \text{ cm}^2$

### Cluster related centers

- $E_i^{116K} = E_v + 0.33 \text{ eV}$
- $\sigma_p^{116K} = 4 \cdot 10^{-14} \text{ cm}^2$
- $E_i^{140K} = E_v + 0.36 \text{ eV}$
- $\sigma_p^{140K} = 2.5 \cdot 10^{-15} \text{ cm}^2$
- $E_i^{152K} = E_v + 0.42 \text{ eV}$
- $\sigma_p^{152K} = 2.3 \cdot 10^{-14} \text{ cm}^2$
- $E_i^{30K} = E_c - 0.1 \text{ eV}$
- $\sigma_n^{30K} = 2.3 \cdot 10^{-14} \text{ cm}^2$



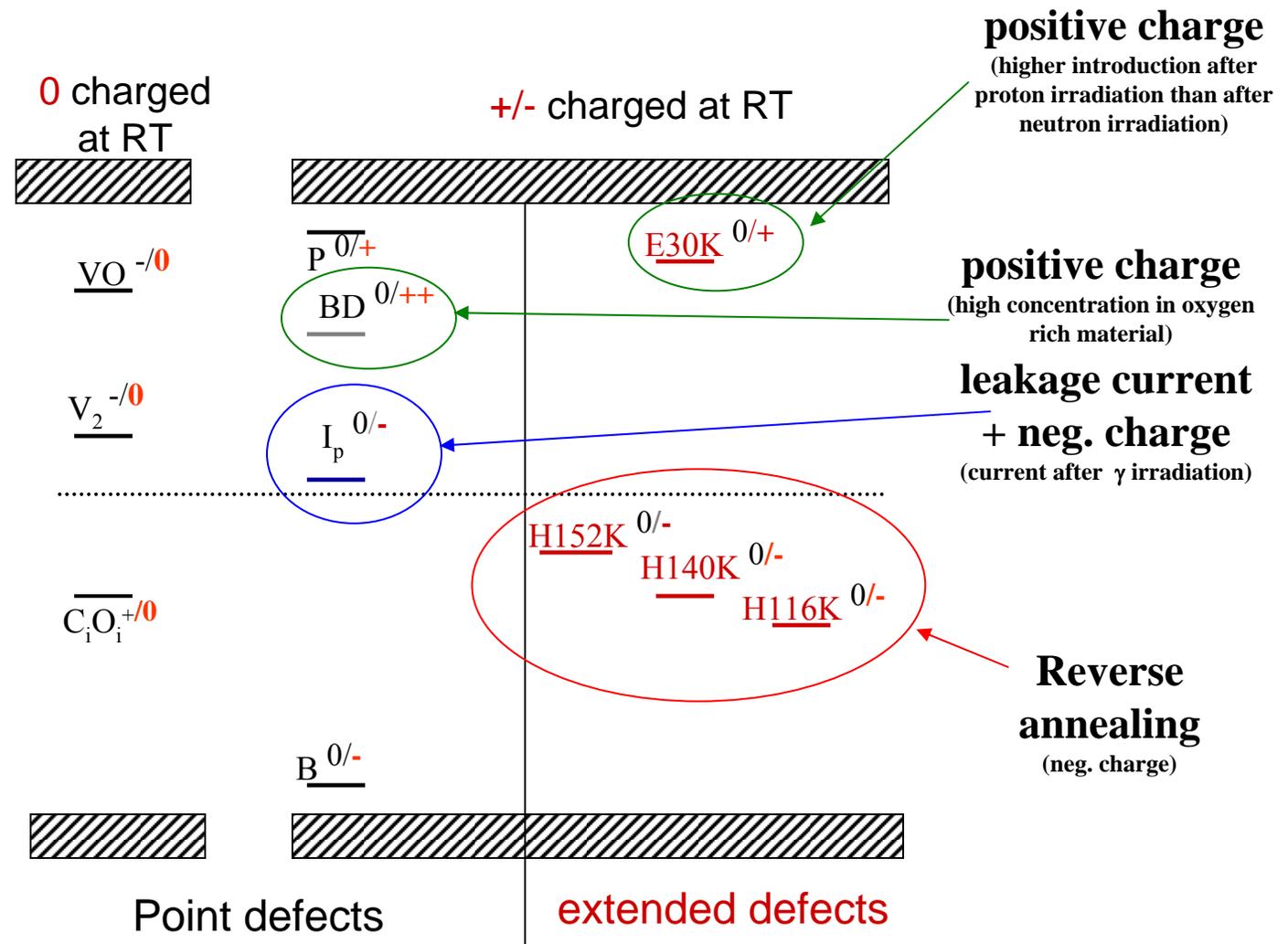


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- $\sigma_p^{152K} = 2.3 \cdot 10^{-14} \text{ cm}^2$
- $E_i^{30K} = E_c - 0.1 \text{ eV}$
- $\sigma_n^{30K} = 2.3 \cdot 10^{-14} \text{ cm}^2$



# RD50 RD50 Test Sensor Production Runs (2005-2008)



- Recent production of Silicon Strip, Pixel and Pad detectors (non exclusive list):

- CIS Erfurt, Germany

- 2005/2006/2007 (RD50): Several runs with various epi 4" wafers only pad detectors

- CNM Barcelona, Spain

- 2006 (RD50): 22 wafers (4"), (20 pad, 26 strip, 12 pixel),(p- and n-type),(MCZ, EPI, FZ)
- 2006 (RD50/RADMON): several wafers (4"), (100 pad), (p- and n-type),(MCZ, EPI, FZ)

- HIP, Helsinki, Finland

- 2006 (RD50/RADMON): several wafers (4"), only pad devices, (n-type),(MCZ, EPI, FZ)
- 2006 (RD50) : pad devices, p-type MCz-Si wafers, 5 p-spray doses, Thermal Donor compensation
- 2006 (RD50) : full size strip detectors with 768 channels, n-type MCz-Si wafers

- IRST, Trento, Italy

- 2004 (RD50/SMART): 20 wafers 4" (n-type), (MCZ, FZ, EPI), mini-strip, pad 200-500 $\mu$ m
- 2004 (RD50/SMART): 23 wafers 4" (p-type), (MCZ, FZ), two p-spray doses 3E12 amd 5E12 cm<sup>-2</sup>
- 2005 (RD50/SMART): 4" p-type EPI
- 2008 (RD50/SMART): new 4" run

- Micron Semiconductor L.t.d (UK)

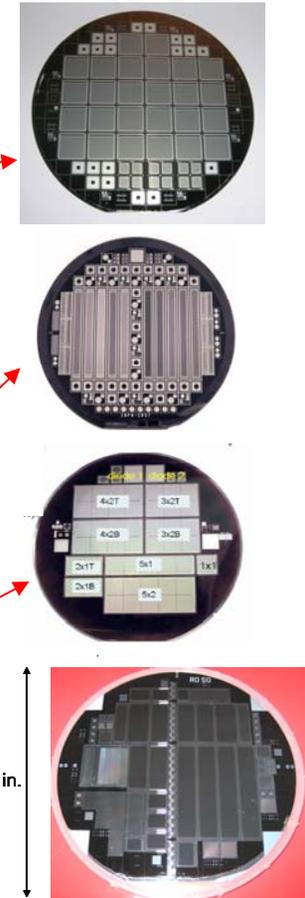
- 2006 (RD50): 4", microstrip detectors on 140 and 300 $\mu$ m thick p-type FZ and DOFZ Si.
- 2006/2007 (RD50): 93 wafers, 6 inch wafers, (p- and n-type), (MCZ and FZ), (strip, pixel, pad)

- Sintef, Oslo, Norway

- 2005 (RD50/US CMS Pixel) n-type MCZ and FZ Si Wafers

- Hamamatsu, Japan [ATLAS ID project – not RD50]

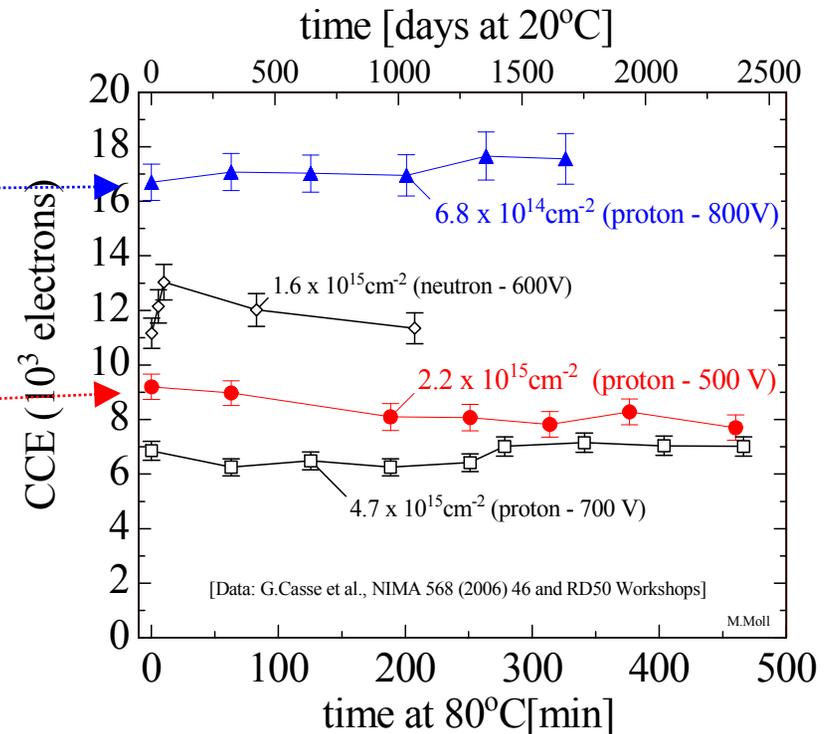
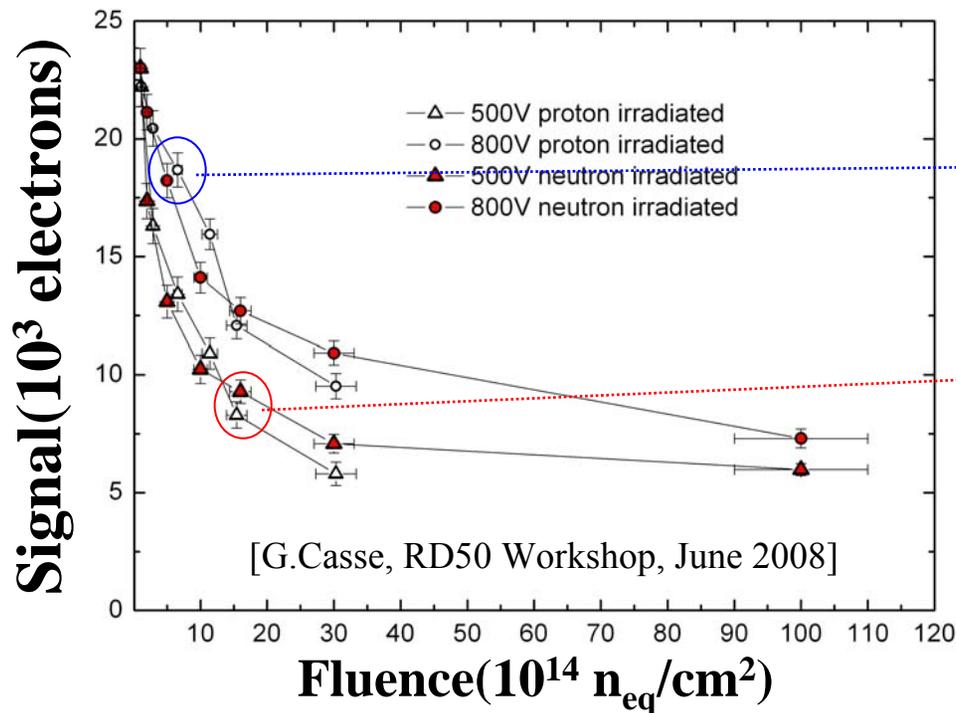
- In 2005 Hamamatsu started to work on p-type silicon in collaboration with ATLAS upgrade groups (surely influenced by RD50 results on this material)



**Hundreds of samples (pad/strip/pixel) recently produced on various materials (n- and p-type).**

- M.Lozano, 8<sup>th</sup> RD50 Workshop, Prague, June 2006
- A.Pozza, 2<sup>nd</sup> Trento Meeting, February 2006
- G.Casse, 2<sup>nd</sup> Trento Meeting, February 2006
- D. Bortoletto, 6<sup>th</sup> RD50 Workshop, Helsinki, June 2005
- N.Zorzi, Trento Workshop, February 2005
- H. Sadrozinski, rd50 Workshop, Nov. 2007

- n-in-p microstrip p-type FZ detectors (Micron, 280 or 300 $\mu\text{m}$  thick, 80 $\mu\text{m}$  pitch, 18 $\mu\text{m}$  implant )
- Detectors read-out with 40MHz (SCT 128A)



- **CCE: ~7300e (~30%)**  
after  $\sim 1 \times 10^{16} \text{cm}^{-2}$  800V
- **n-in-p sensors are strongly considered for ATLAS upgrade** (previously p-in-n used)

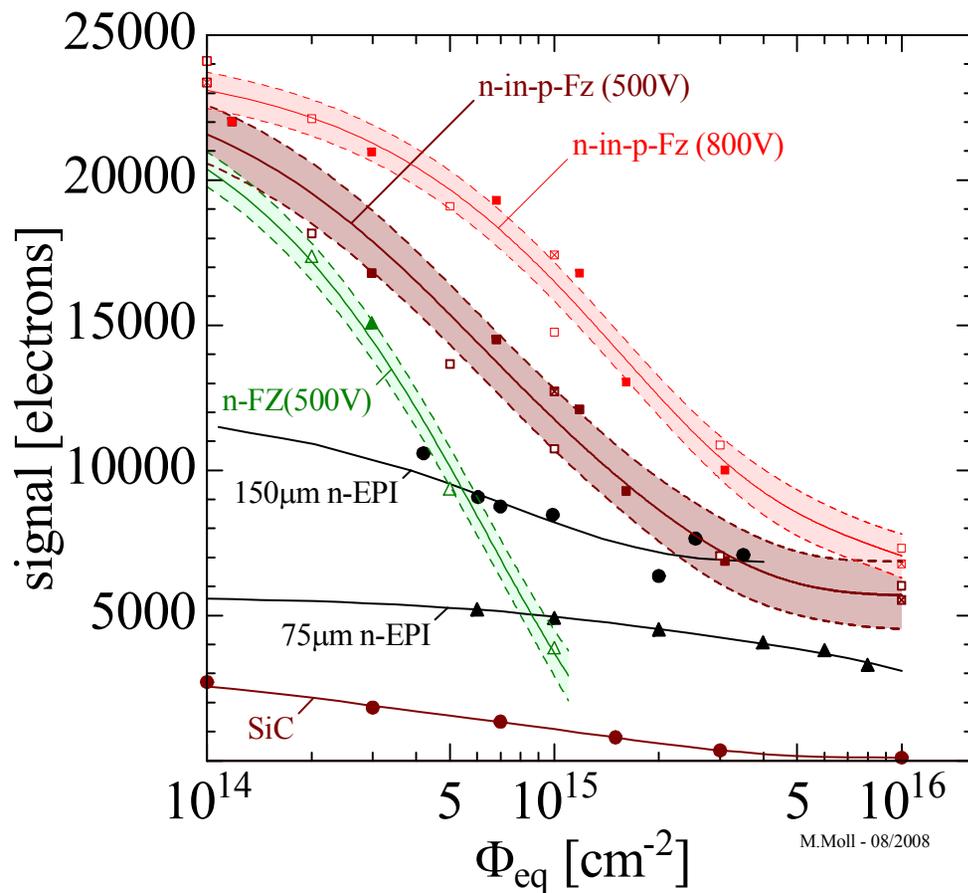
- **no reverse annealing in CCE measurements for neutron and proton irradiated detectors**

# RD50 Silicon materials for Tracking Sensors



## • Signal comparison for various Silicon sensors

**Note:** Measured partly under different conditions!  
Lines to guide the eye (no modeling)!



### Silicon Sensors

- p-in-n (EPI), 150 μm [7,8]
- ▲ p-in-n (EPI), 75μm [6]
- n-in-p (FZ), 300μm, 500V, 23GeV p [1]
- n-in-p (FZ), 300μm, 500V, neutrons [1]
- ⊠ n-in-p (FZ), 300μm, 500V, 26MeV p [1]
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### Other materials

- SiC, n-type, 55 μm, 900V, neutrons [3]

#### References:

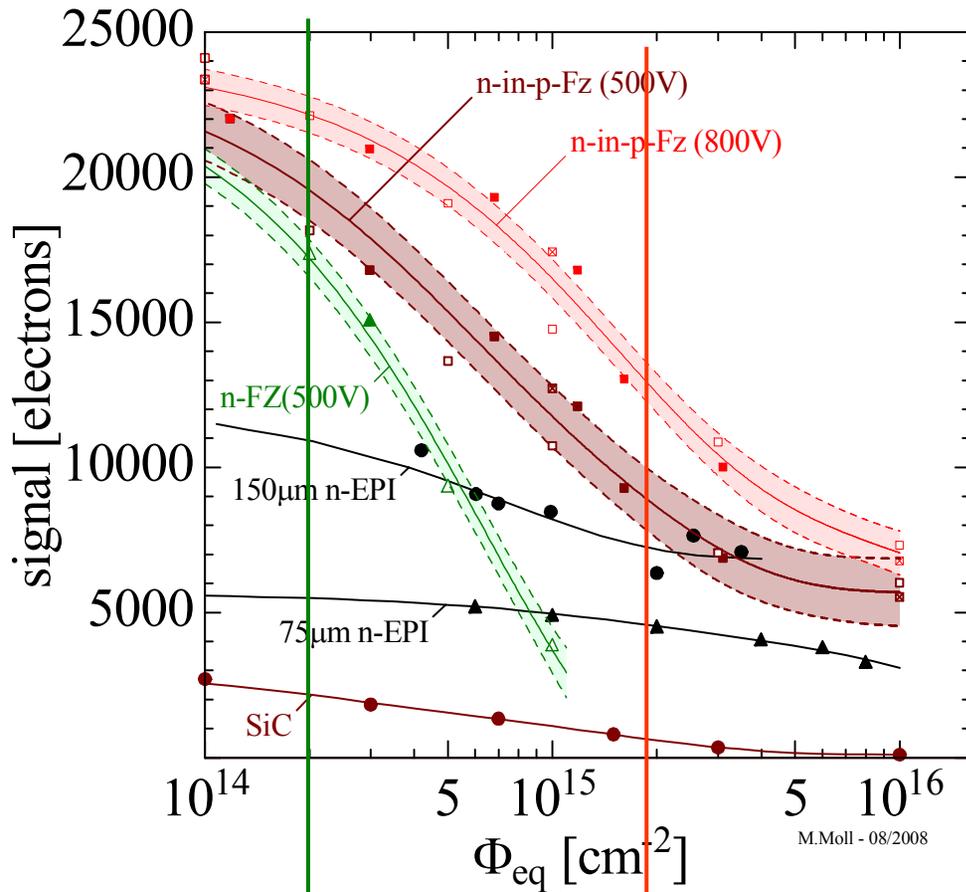
- [1] p/n-FZ, 300μm, (-30°C, 25ns), strip [Casse 2008]
  - [2] p-FZ, 300μm, (-40°C, 25ns), strip [Mandic 2008]
  - [3] n-SiC, 55μm, (2μs), pad [Moscatelli 2006]
  - [4] pCVD Diamond, scaled to 500μm, 23 GeV p, strip [Adam et al. 2006, RD42]
- Note: Fluence normalized with damage factor for Silicon (0.62)
- [5] 3D, double sided, 250μm columns, 300μm substrate [Pennicard 2007]
  - [6] n-EPI, 75μm, (-30°C, 25ns), pad [Kramberger 2006]
  - [7] n-EPI, 150μm, (-30°C, 25ns), pad [Kramberger 2006]
  - [8] n-EPI, 150μm, (-30°C, 25ns), strip [Messineo 2007]

# RD50 Silicon materials for Tracking Sensors



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LHC → SLHC

highest fluence for strip detectors in LHC: The used p-in-n technology is sufficient

n-in-p technology should be sufficient for Super-LHC at radii presently (LHC) occupied by strip sensors

- LHC Experiments radiation field is a mix of different particles

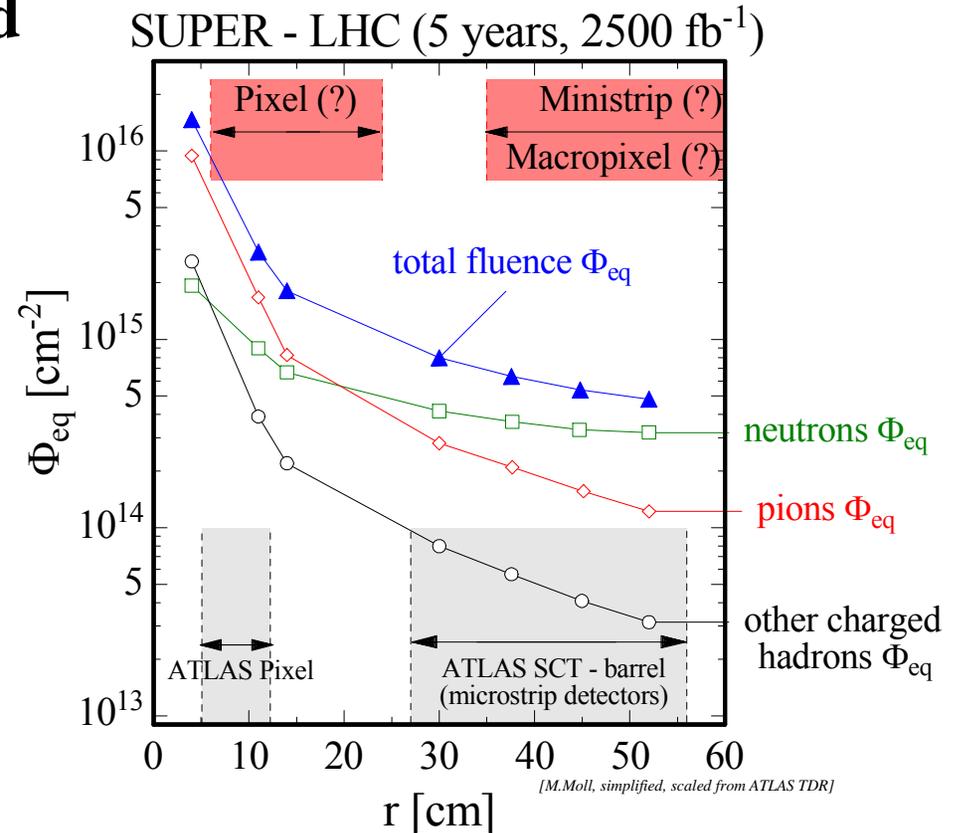
(in particular: charged hadrons  $\leftrightarrow$  neutrons)

- MCZ silicon has shown an interesting behavior:

- build up of net negative space charge after neutron irradiation
- build up of net positive space charge after proton irradiation

- Question:

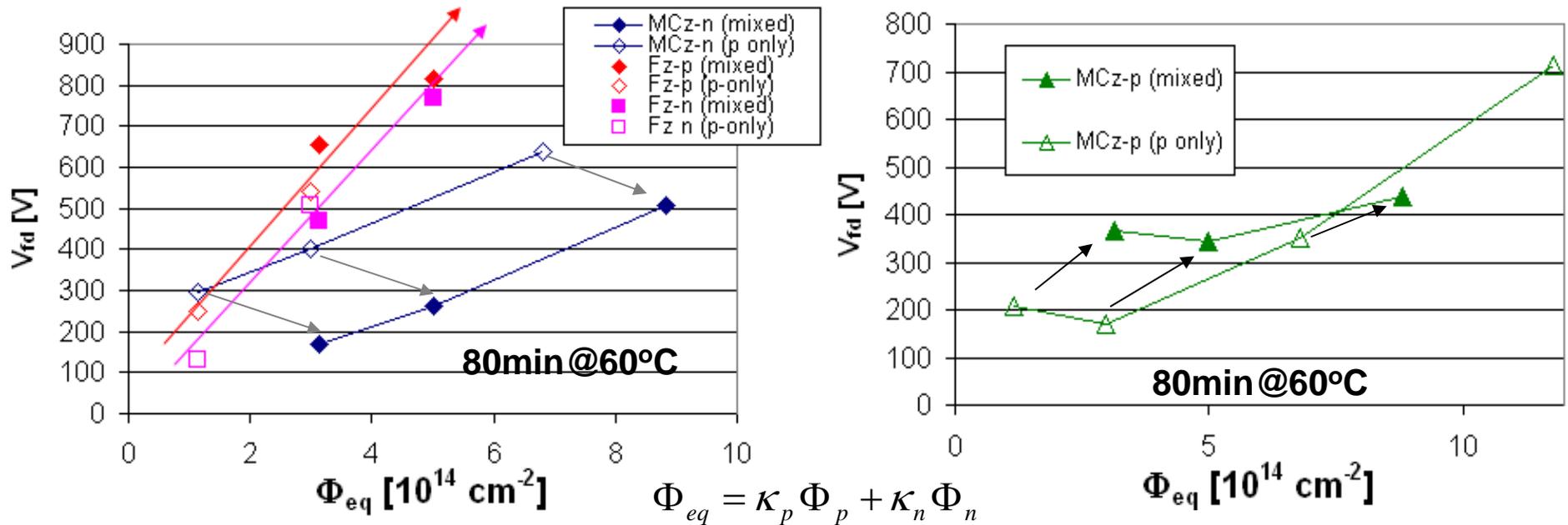
- What happens when (MCZ) detectors are exposed to a ‘mixed’ radiation field?



# RD50 Mixed irradiations: 23 GeV protons+neutrons



Micron diodes irradiated with protons first and then with  $2 \times 10^{14} \text{ n cm}^{-2}$  (control samples p-only, open marker)



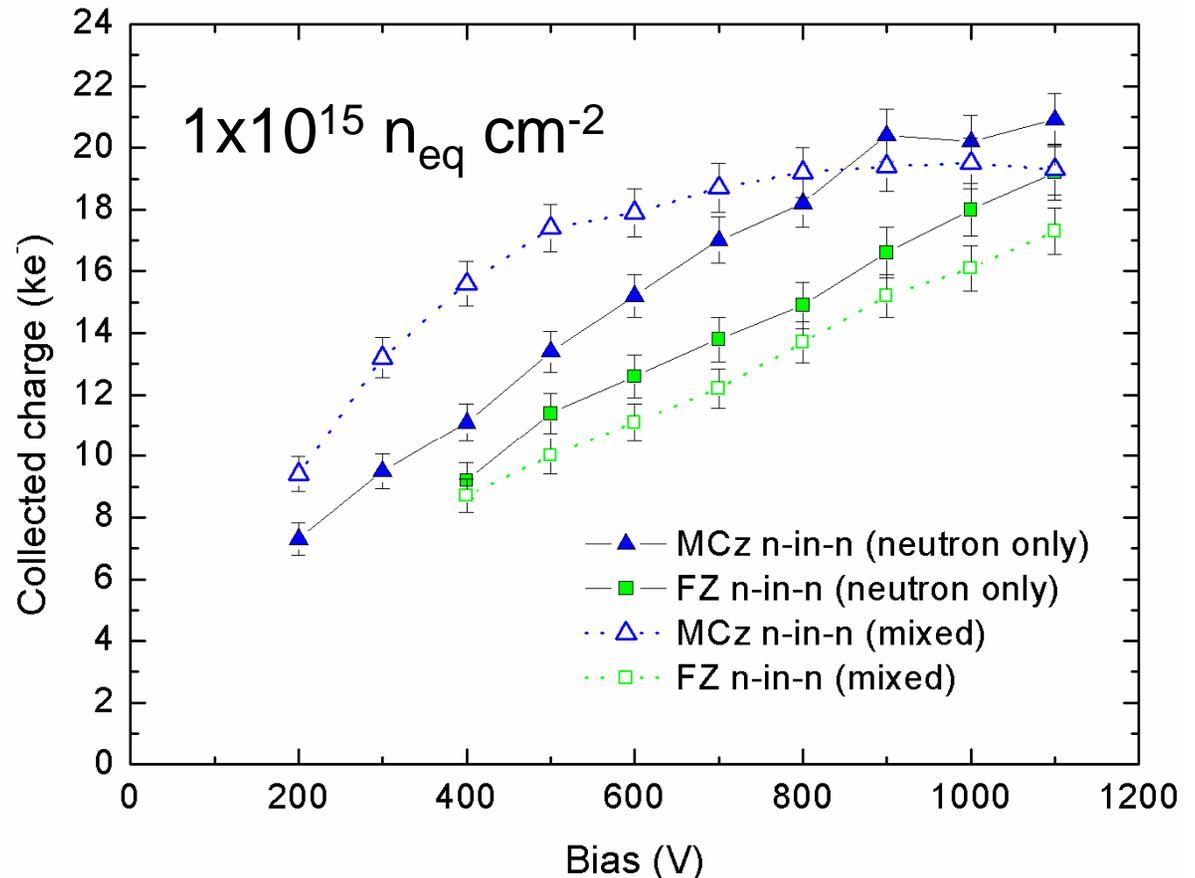
$$N_e = g_{c,p} \Phi_{eq,p} + g_{c,n} \Phi_{eq,n}$$

$g_c$  can be + or -                      always +

- FZ-p,n: increase of  $V_{fd}$  proportional to  $\Phi_{eq}$
- MCz-n: decrease of  $V_{fd}$ , due to different signs of  $g_{c,n}$  and  $g_{c,p}$
- **MCz-p at larger fluences the increase of  $V_{fd}$  is not proportional to the added fluence – as if material becomes more “n-like” with fluence – same as observed in annealing plots**

- Both FZ and MCz show “predicted” behaviour with mixed irradiation

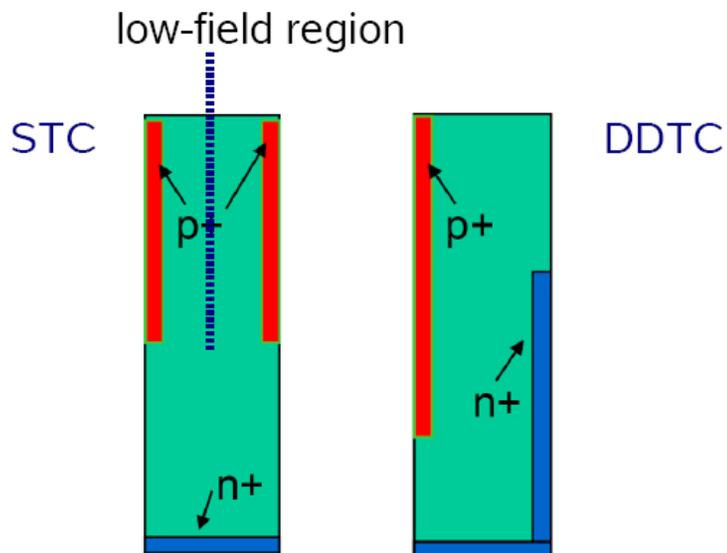
- FZ doses add
  - $|N_{\text{eff}}|$  increases
- MCz doses compensate
  - $|N_{\text{eff}}|$  decreases



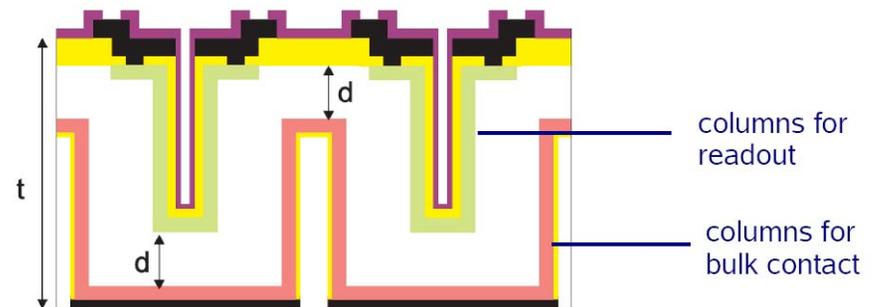
**Needs further study with both nMCz and pMCz substrates and differing mixed doses**

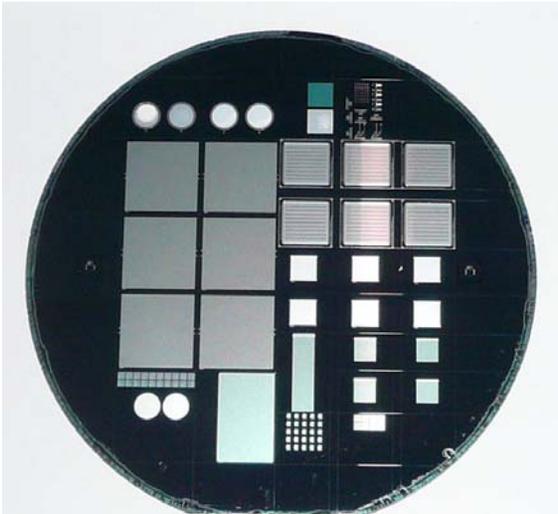
- **“3D” electrodes:** - narrow columns along detector thickness,  
- diameter:  $10\mu\text{m}$ , distance:  $50 - 100\mu\text{m}$
- **Lateral depletion:** - lower depletion voltage needed  
- thicker detectors possible  
- fast signal  
- radiation hard

## From STC to DTC



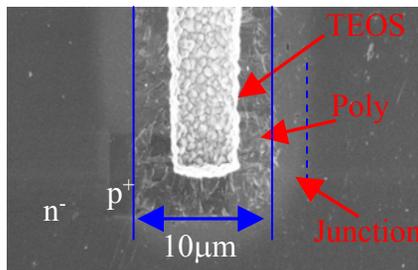
- DDTC: “double-sided double type columns”
- Columnar electrodes of both doping types are etched into the detector from both wafer sides
- Columns are not etched through the entire detector
  - Charge collection expected to be similar to “full 3D” detectors, but the fabrication process is much simpler





### 1. CNM Barcelona ( 2 wafers fabricated in Nov. 2007)

- Double side processing with holes not all the way through
- n-type bulk
- Next step: - dice and test 1 wafer  
- bump bond 1 wafer to Medipix2 chips
- Further production (n and p-type) to follow)

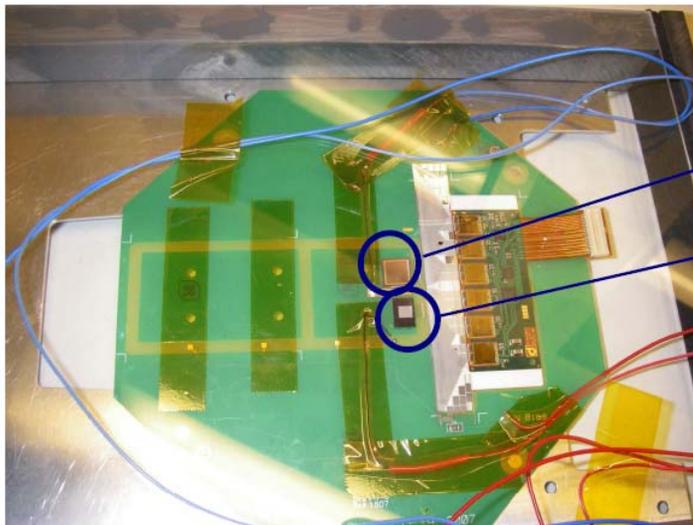


### 2. FBK (IRST-Trento)

- very similar design to CNM
- 2 batches under production (n-type and p-type )

- First tests on irradiated devices performed ( CNM devices, strip sensors, 90Sr , Beetle chip,  $5 \cdot 10^{15} n_{eq}/cm^2$  with reactor neutrons) : 12800 electrons

- Two microstrip 3D DDTC detectors tested in testbeam (CMS/RD50)
  - One produced by CNM (Barcelona), studied by Glasgow
  - One produced by FBK-IRST (Trento), studied by Freiburg
- Readout: APV25, as used in CMS tracker
  - Analogue readout (40 MHz), 50 ns shaping time
  - Trigger accepted during the entire 25 ns clock window (no TDC), but sampling of the signal always at the same time
    - Average detected signal expected to be  $\approx 10\%$  lower



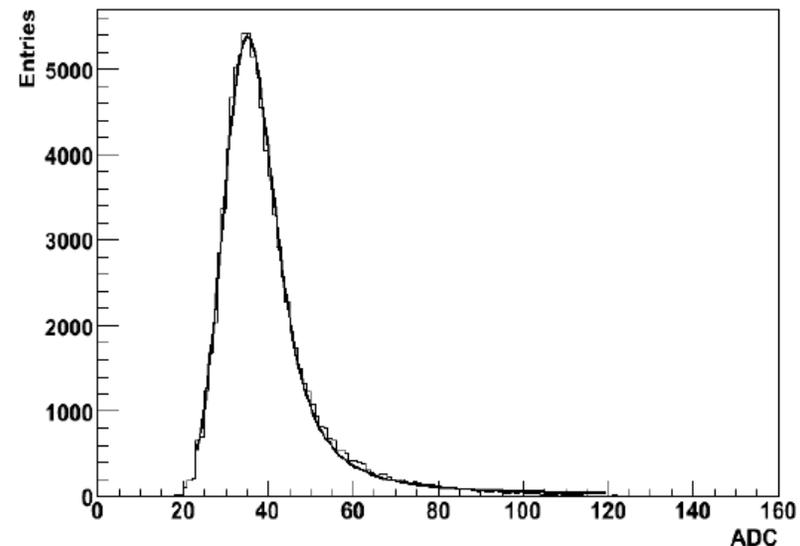
FBK-IRST sensor

CNM sensor

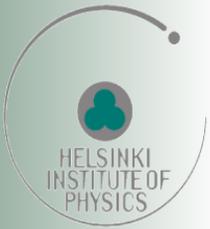


## Landau distribution

- ADC distribution with fit of a **convoluted Landau and Gaussian**
- Bias voltage: 40 V,  
SNR  $\geq 10$
- Result:  
Landau MP=  $(33.32 \pm 0.02)$  ADC counts
- Calibration ADC counts  $\rightarrow$  charge so far not available
- Histogram contains data from all bonded strips (**not position resolved**)



[M.Koehler 13<sup>th</sup> RD50 Workshop, Nov.2008]



# Test beam results of heavily irradiated magnetic Czochralski silicon (MCz-Si) strip detectors



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*P. Luukka, J. Härkönen, T. Mäenpää, B. Betchart, S. Bhattacharya, S. Czellar, R. Demina, A. Dierlamm, Y. Gotra, M. Frey, F. Hartmann, A. Kaminskiy, V. Karimäki, T. Keutgen, S. Korjenevski, M.J. Kortelainen, T. Lampén, V. Lemaître, M. Maksimow, O. Militaru, H. Moilanen, M. Neuland, H.J. Simonis, L. Spiegel, E. Tuominen, J. Tuominiemi, E. Tuovinen, H. Viljanen*

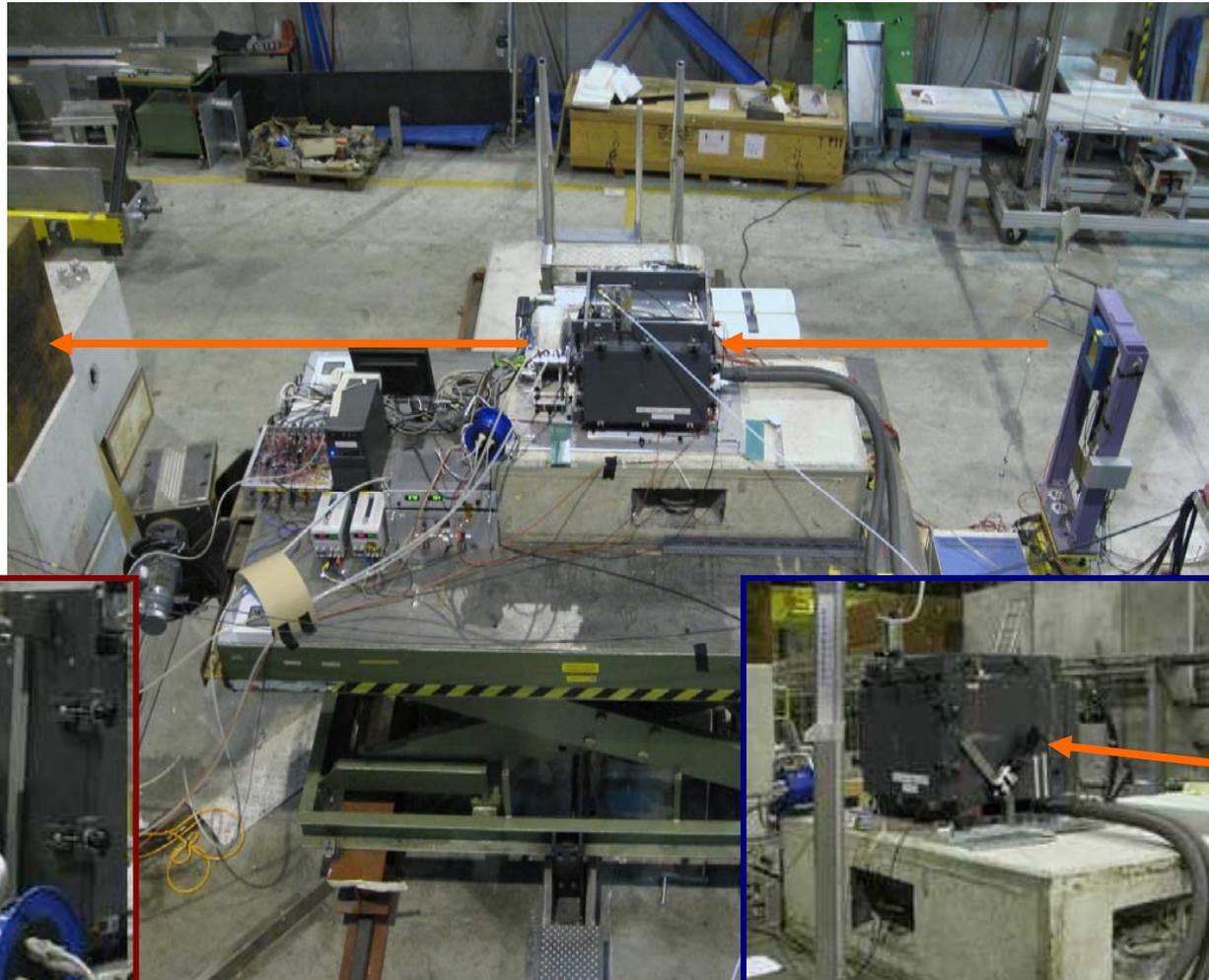
# Telescope setup

- The **telescope reference planes + detectors under test** are **housed inside a cold chamber**, in which the temperature can be adjusted by two water cooled 350 W Peltier elements.
- **Reference planes** are **installed to  $\pm 45$  degrees** (due to the height limitation)
- Reference detectors are D0 Run IIb **HPK sensors with:**
  - 60 micron pitch and intermediate strips
  - size 4 cm x 9 cm
  - 639 channels
- Readout electronics: **CMS 6-APV chip Tracker Outer Barrel hybrids** (5 chips bonded)
- DAQ software: a **modified version of the CMS Tracker data acquisition software XDAQ**



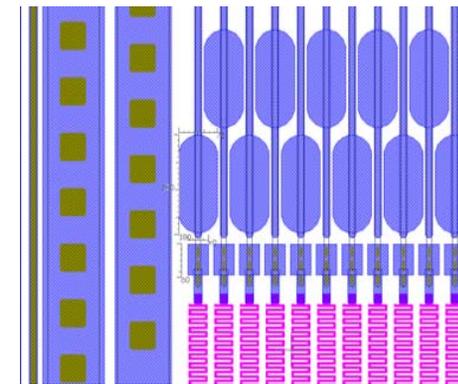
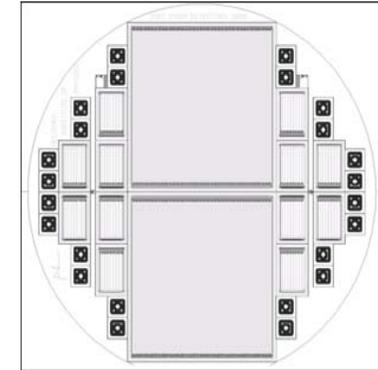
# Telescope setup

- An additional cold box was designed for operating very heavily irradiated detectors in cold temperature
- The box can reach a temperature of  $-52^{\circ}\text{C}$ .



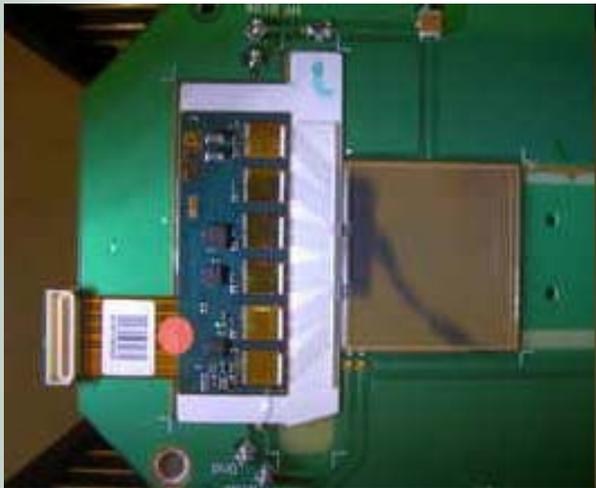
# MCz-Si detectors

- **Detector processing** was done at the clean room of **Helsinki University of Technology (TKK) Micro and Nanofabrication Centre (MINFAB)**
- **Materials:** n-type **Magnetic Czochralski (Okmetic Ltd., Finland)** wafers and **n-type Float Zone wafers (Topsil, RD50 common order)**
- **Detector characteristics:**
  - AC-coupled
  - 4.1×4.1 cm<sup>2</sup> area
  - **50 μm pitch**
  - strip width 10 μm, strip length 3.9 cm
  - **768 strips** per detector (=6\*128)
  - Designed for CMS (APV) readout
- **MCz** detectors depleted with **330 V**, **Fz** sensors with **10 V** prior to the irradiation.

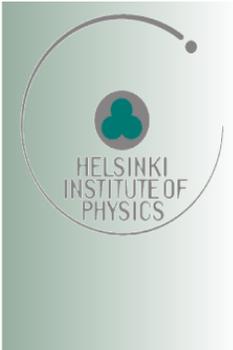


# Irradiations

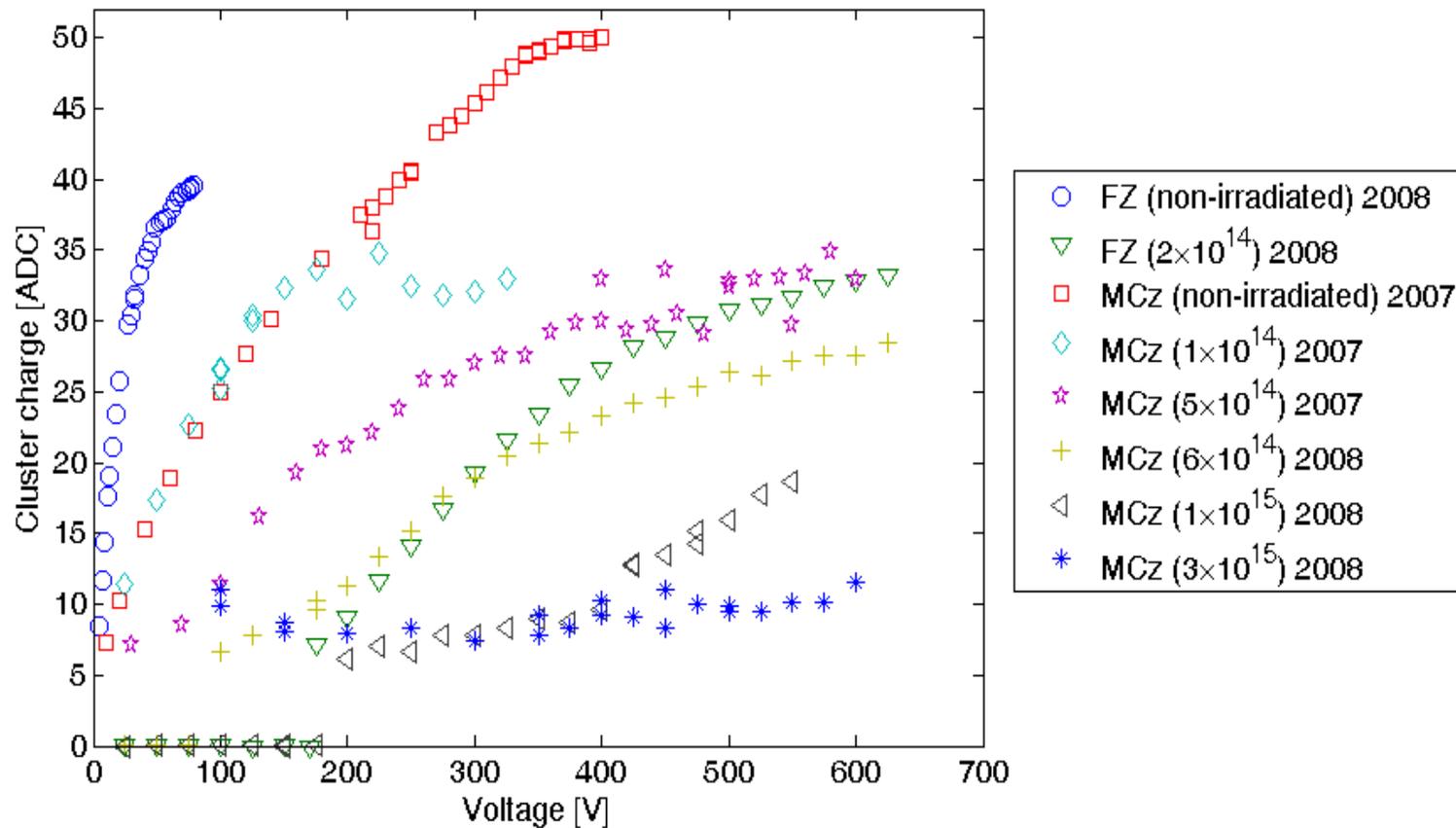
- The detectors were irradiated to the fluences ranging from  $2 \times 10^{14}$  to  $3 \times 10^{15}$  1 MeV  $n_{eq}/cm^2$  with 26 MeV protons in Karlsruhe and 3 MeV – 45 MeV neutrons (average spectrum 20 MeV) in Louvain.



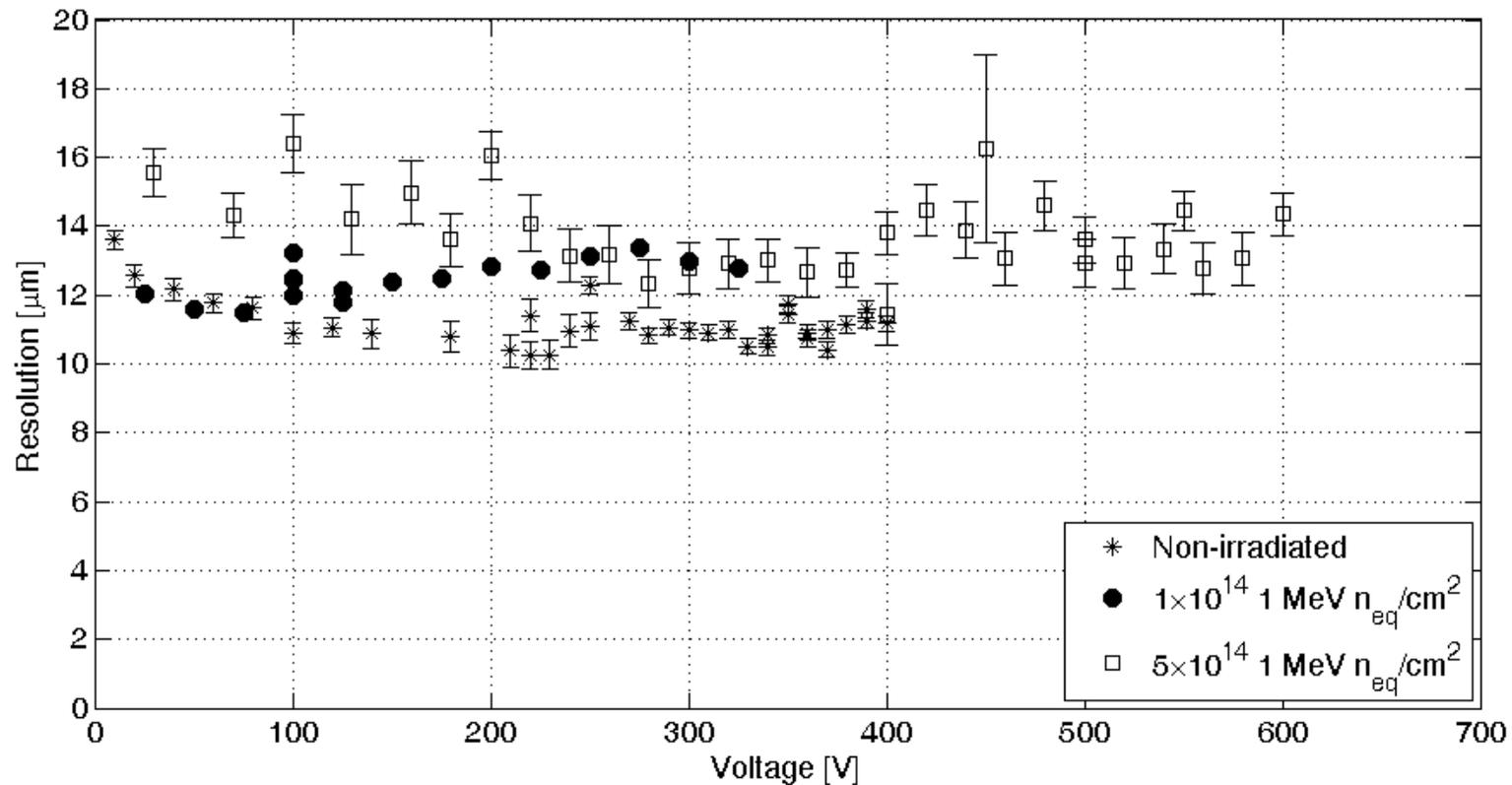
Irradiation fluences		
Material	Fluence	n/p
MCz	$6.1 \times 10^{14} \pm 20\%$	n/p mix
MCz	$1.1 \times 10^{15} \pm 20\%$	n/p mix
MCz	$1.6 \times 10^{15} \pm 20\%$	n/p mix
MCz	$2.8 \times 10^{15} \pm 20\%$	p
MCz	non-irradiated	
Fz	$2.4 \times 10^{14} \pm 20\%$	p
Fz	non-irradiated	



# Test beam results (results from 2007 included)



# Detector resolutions (2007 data)



- The resolution doesn't seem to change much with the irradiation.
- This is most probably due to so-called double junction effect.

# Conclusions

- N-type MCz-Si strip detectors have an acceptable S/N at least up to the fluence of  $1 \times 10^{15} \text{ 1 MeV } n_{\text{eq}}/\text{cm}^2$ .
- Thus, n-type MCz-Si detectors are a feasible option for the outer strip layers of the SLHC CMS tracker.
- After the fluence of  $3 \times 10^{15} \text{ 1 MeV } n_{\text{eq}}/\text{cm}^2$  the collected signal is approximately 20 % of the signal of a non-irradiated device.



# Latest results of RD39 collaboration

1. Trapping effect on Charge Collection Efficiency (CCE) in Super-LHC
2. Operation of current-injected-detectors (CID)
4. Beam test results of CID strip detectors
5. Summary

<http://rd39.web.cern.ch/RD39/>

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## Trapping effect on CCE in S-LHC

$$CCE = \frac{Q}{Q_0} = CCE_{GF} \times CCE_t = \frac{w}{d} \times \left[ \frac{\tau_t}{t_{dr}} \cdot (1 - e^{-t_{dr}/\tau_t}) \right]$$

Depletion term

Trapping term

Overall CCE is product of

- $CCE_t$  is trapping factor
- $CCE_{GF}$  is geometrical factor

$$w = \sqrt{\frac{2\varepsilon\varepsilon_0 V}{eN_{eff}}} \quad \text{and} \quad \frac{w}{d} = \sqrt{\frac{V}{V_{fd}}}$$

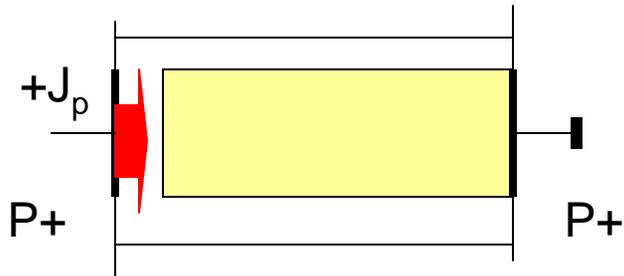
For fluence less than  $10^{15} \text{ n}_{eq}/\text{cm}^2$ , the trapping term  $CCE_t$  is not significant

For fluence  $10^{16} \text{ n}_{eq}/\text{cm}^2$ ,  $\frac{\tau_t}{t_{dr}} \ll 1$  the trapping term  $CCE_t$  is a limiting factor of detector operation !

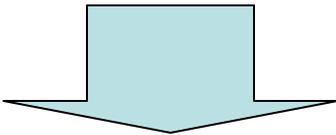
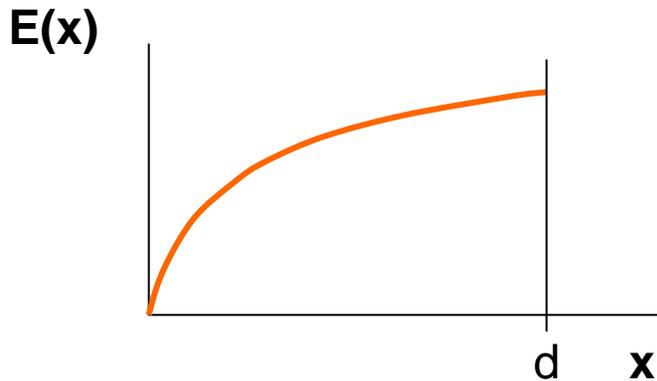
$$Q = Q_0 \cdot CCE \cong Q_0 \cdot \frac{w}{d} \cdot \frac{\tau_t}{t_{dr}} = q_{MIP} \cdot d \cdot \frac{w}{d} \cdot \frac{v_{dr} \cdot \tau_t}{v_{dr} \cdot t_{dr}} = q_{MIP} \cdot v_{dr} \cdot \tau_t = q_{MIP} \cdot d_t$$

- $d_t$  is trapping distance, and it is about  $20 \mu\text{m}$  at  $10^{16} \text{ n}_{eq}/\text{cm}^2$  for non-CID detectors
- $q_{MIP}$  is unit charge/  $\mu\text{m}$  for MIP in Si =  $80 \text{ e}'\text{s}/\mu\text{m}$

# Current injected detector (principle of operation)



$$\begin{aligned}
 J_p &= ep\mu E \\
 \text{div} J &= 0 \\
 \text{div} E &= p_{tr} \\
 E(x=0) &= 0 \text{ (SCLC mode)}
 \end{aligned}$$



$$j = \theta \epsilon \epsilon_0 \mu \frac{V^2}{d^3}$$

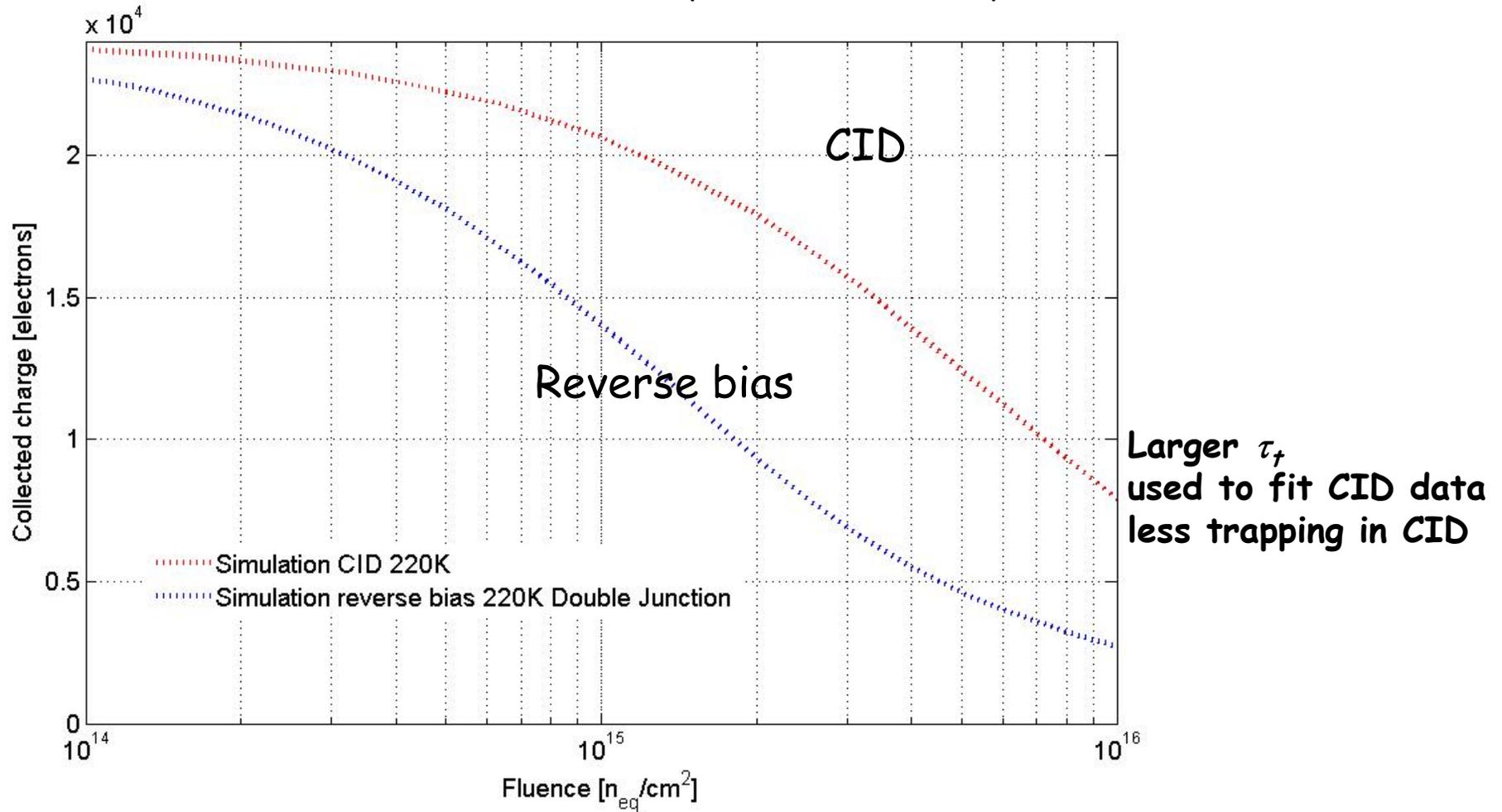
$$E = \sqrt{\frac{2j}{\epsilon \epsilon_0 \mu}} x^{1/2}$$

The key advantage:

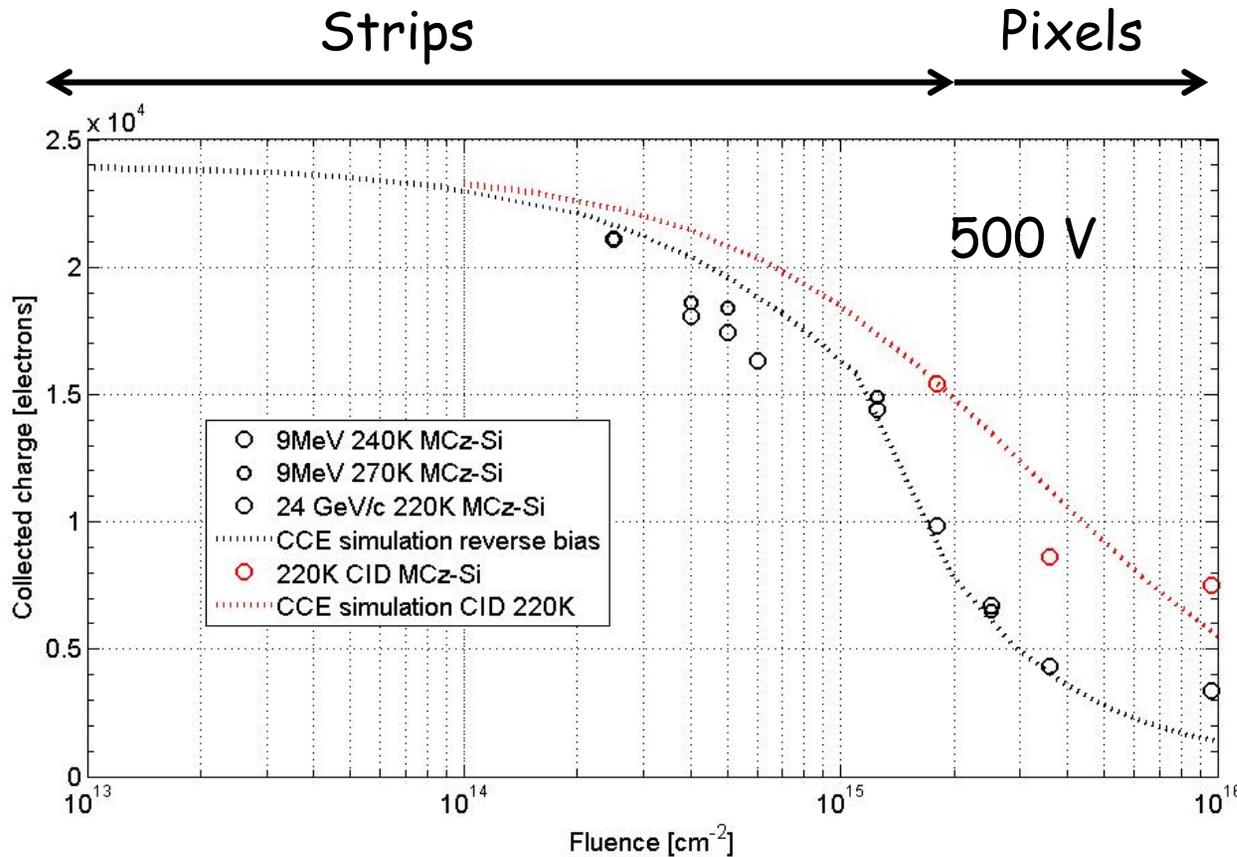
The shape of  $E(x)$  is **not affected** by  $N_{mgl}$ , and **stable** at any fluence

# CCE of strip detectors as a function of fluence

Pitch = 80  $\mu\text{m}$ , width = 20  $\mu\text{m}$



# Expected CCE of CID at -50°C

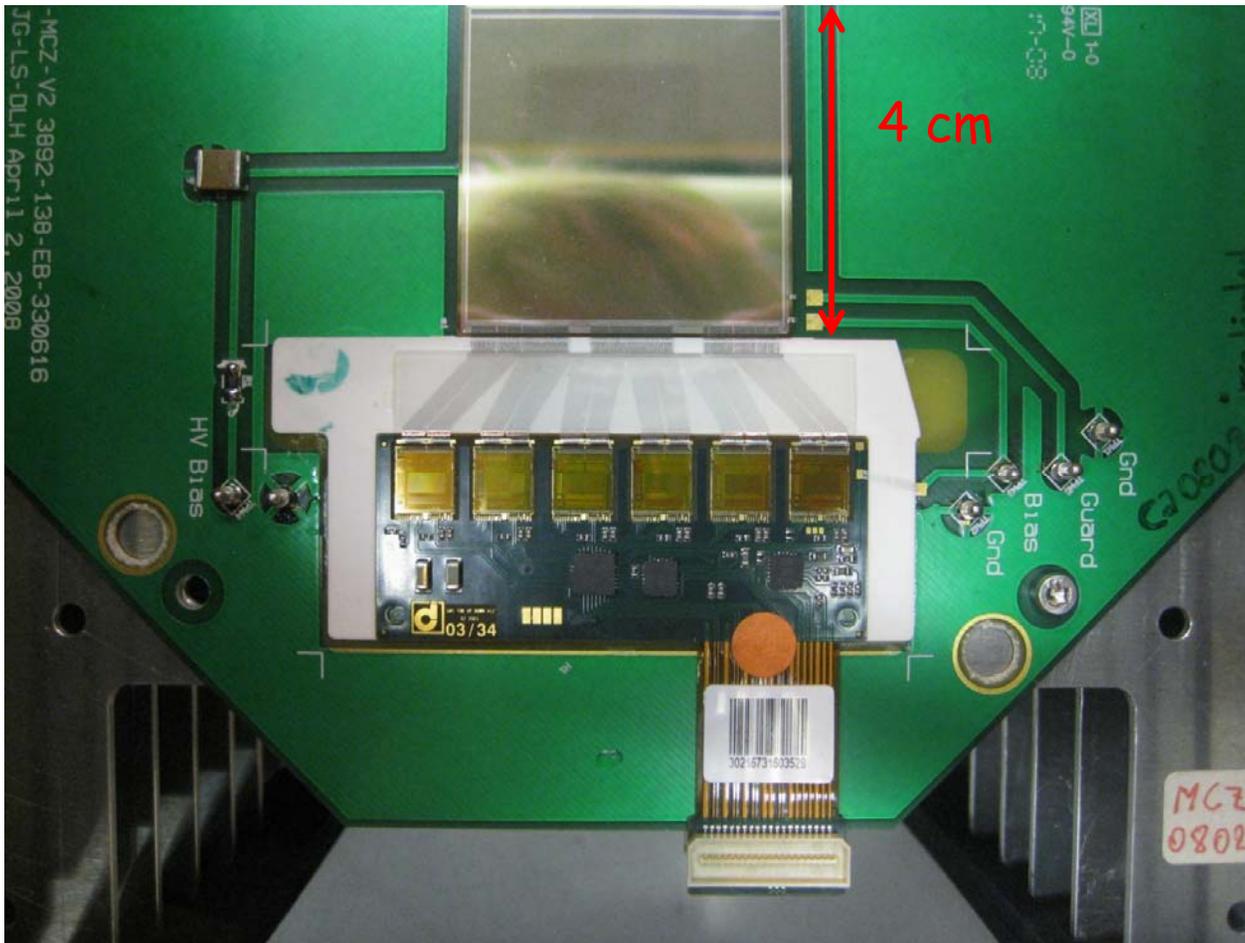


- Simulation takes into account linear dependence of trapping probability on fluence
- $\beta = 0.01 \text{ cm}^{-1}$
- $\sqrt{x}$  E-field distribution is assumed

$$E_{pin} \propto \left(1 - \frac{x}{w}\right)$$

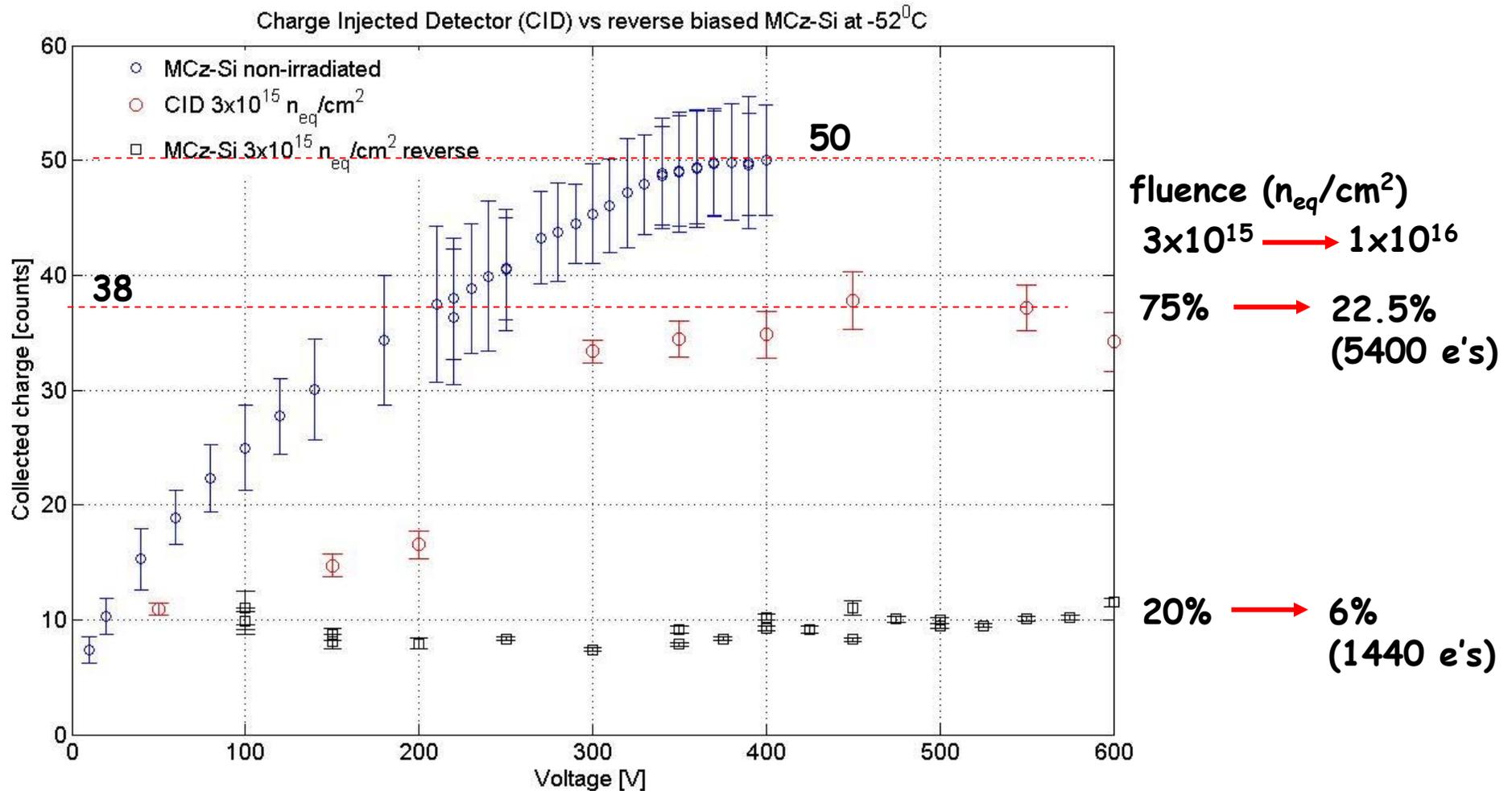
$$E_{CID} \propto \sqrt{x}$$

## CID, irradiated up to $3 \times 10^{15} n_{eq}/cm^2$

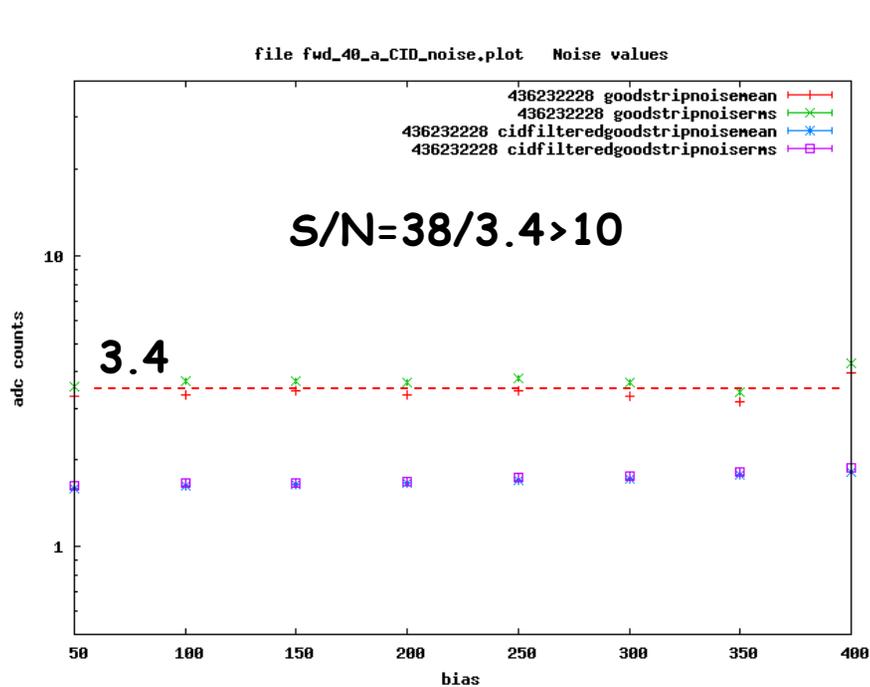


- **MCz-Si** AC-coupled strip detector with **768** channels
- **APV25** readout
- Fabrication of detector and pitch adapter by HIP @ Helsinki University of Technology, **Micronova**
- Irradiation with **26 MeV protons** @ University of Karlsruhe
- Bonding @ University of **Karlsruhe**

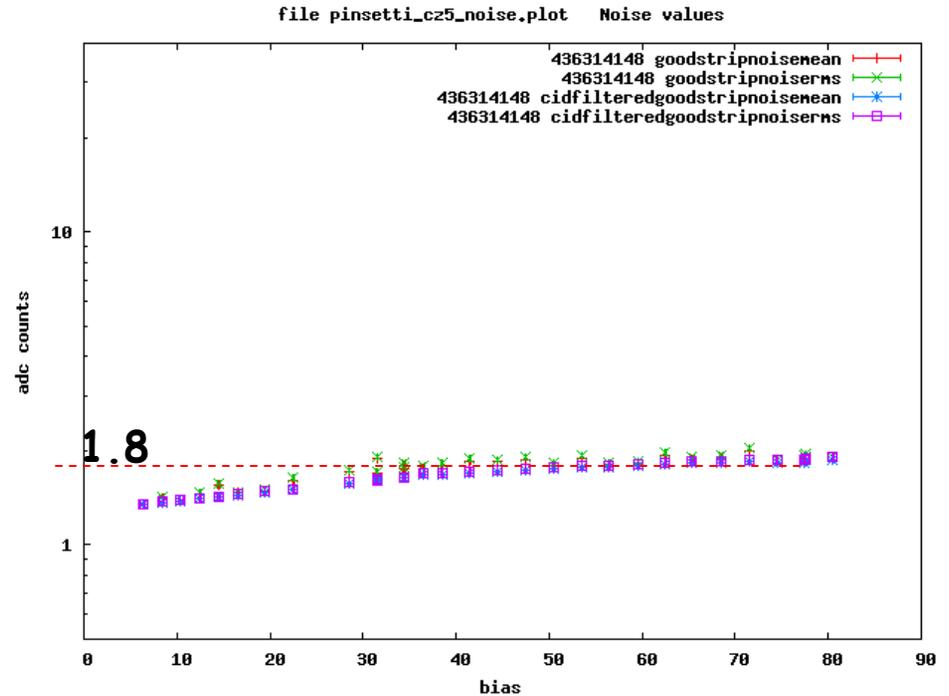
# CID strip detector test beam results -CCE at -52°C



# Noise of CID and non-irradiated detector

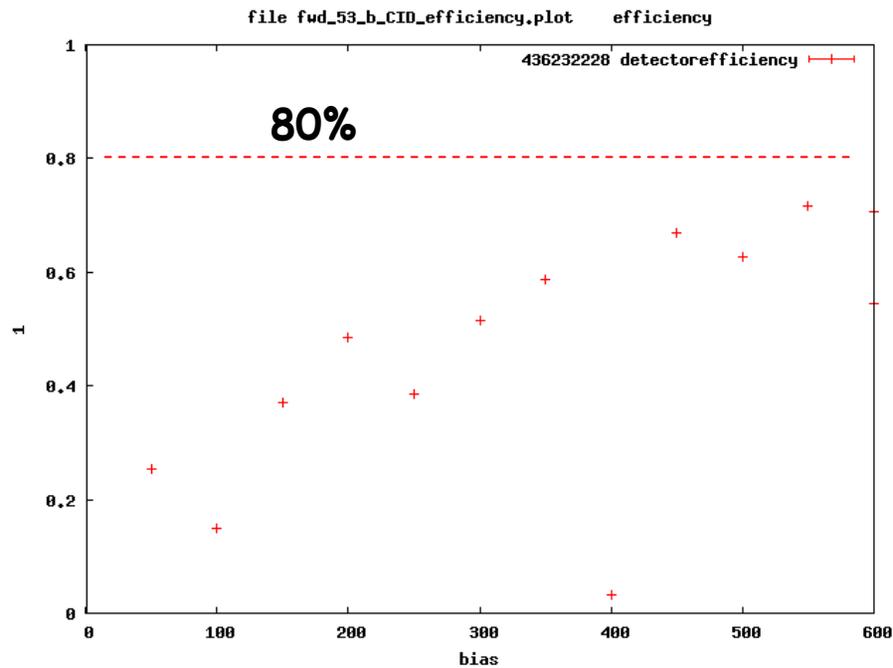


CID noise at  $-40^{\circ}\text{C}$   
Little change with  $T$  ( $-53$  to  $-40^{\circ}\text{C}$ )

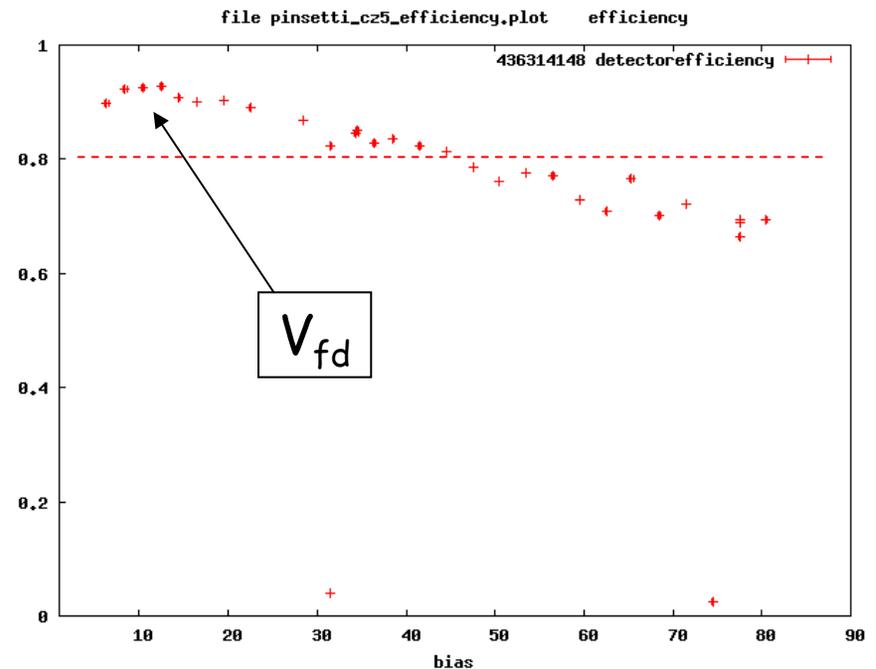


Reference detector noise at  $-20^{\circ}\text{C}$   
Fz-Si  $p^+/n^-/n^+$ , same design, same processing,  $V_{fd} \sim 10\text{V}$

# Tracking efficiency of CID vs reference



CID at -53°C



Reference Fz-Si at -20°C

Tracking efficiency = probability that DUT measures the same track as the reference telescope

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## Conclusions

- CID offers: full depletion and less trapping
  - At least two times greater CCE is expected from CID than in reverse biased detectors according to measurements and simulations.
  - Normal detector operation possible with 300 $\mu$ m MCz-Si up to  $1-2 \times 10^{15}$   $n_{eq}/\text{cm}^2$  fluence, i.e. strip layers in Super-LHC trackers.
  - CID was measured at  $-40^\circ\text{C}$ ,  $-45^\circ\text{C}$  and  $-53^\circ\text{C}$  (768 channels AC-coupled MCz-Si strip detector) in test beam.
  - Test beam results reveal  $>70\%$  CCE, and  $S/N >10$  after  $3 \times 10^{15}$   $n_{eq}/\text{cm}^2$  irradiation.
  - Test beam was performed with CMS electronics and DAQ (SiBT).
  - CID operation possible up to  $1 \times 10^{16}$   $n_{eq}/\text{cm}^2$  fluence.
  - Collected charge equals  $\approx 7000e^-$  and 30% at this fluence.
-