

# Development of 3D Detectors for Very High Luminosity Colliders

*Celeste Fleta*

*University of Glasgow*

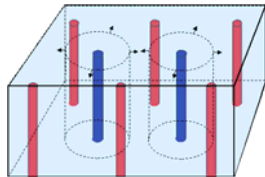
*October 30, 2007*

*On behalf of the CERN-RD50 Collaboration*

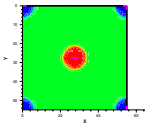
# This talk shows a review of the work of RD50 on the use of 3D detectors as trackers in high radiation environments



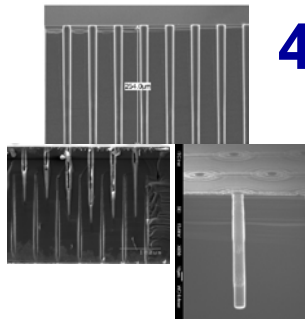
## 1. The CERN-RD50 collaboration



## 2. Silicon 3D detectors



## 3. Simulation work

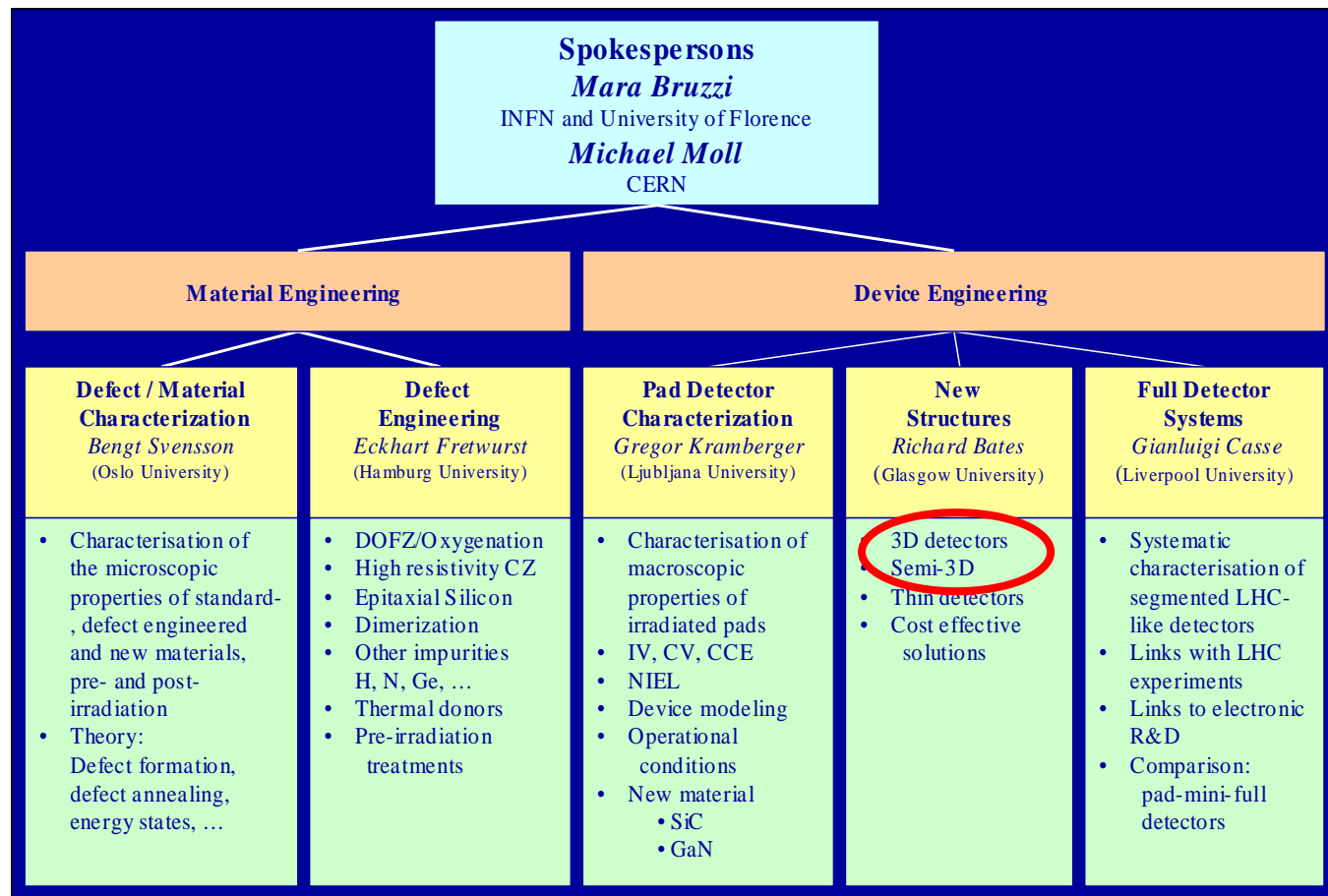


## 4. Different approaches

- Single sided 3D
- Double sided 3D
- Full 3D

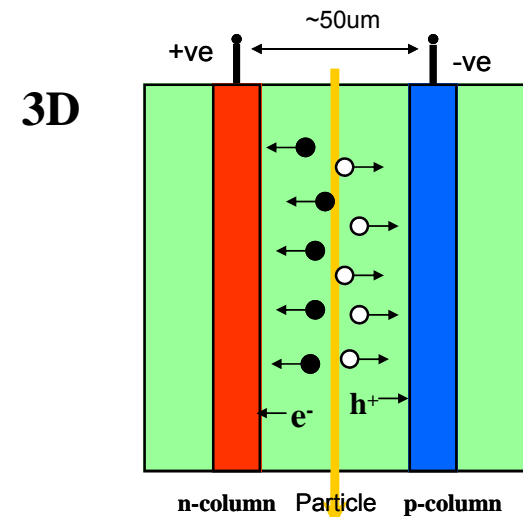
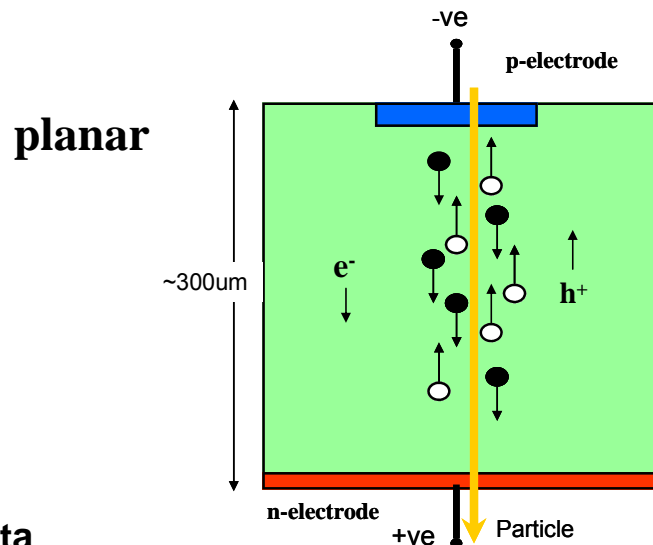
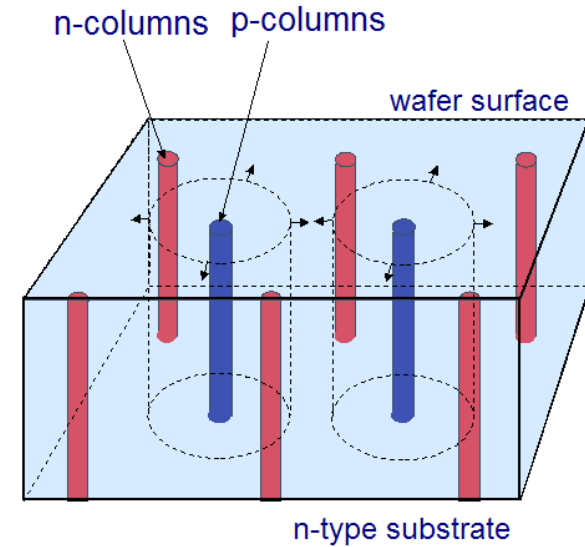
# The CERN-RD50 Collaboration

- Aims to develop solid state detectors capable of operating in extreme radiation environments
- Created in 2002. 261 members, 50 institutes, 25 countries



# 3D detectors

- Proposed by [S. Parker et al. NIMA395 \(1997\)](#).
- 3-d array of p and n electrodes that penetrate into the detector bulk
- Lateral depletion**
  - Maximum drift and depletion distance set by electrode spacing
  - Thicker detectors possible
  - Reduced charge sharing
  - Reduced collection time and depletion voltage ← **Rad hard**
- Technologically complex**



# Simulation study of 3D sensors

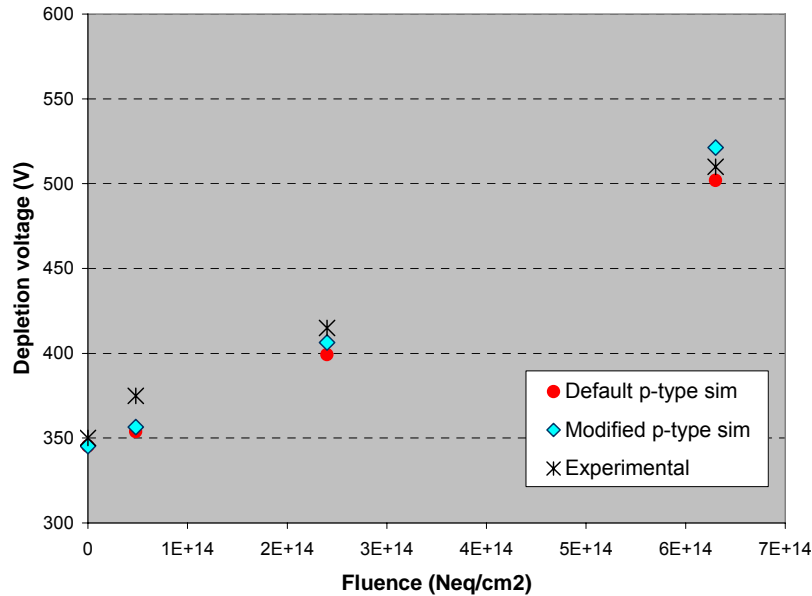
- University of Glasgow
- Modified Perugia 3-level trap model
  - Trap parameters modified to match experimental trapping times
- Model accuracy assessed by comparing with results from planar devices

## P-type FZ trap model

Type	Energy (eV)	Trap	$\sigma_e$ (cm <sup>2</sup> )	$\sigma_h$ (cm <sup>2</sup> )	$\eta$ (cm <sup>-1</sup> )
Acceptor	Ec-0.42	VV	$9.5 \cdot 10^{-15}$	$9.5 \cdot 10^{-14}$	1.613
Acceptor	Ec-0.46	VVV	$5.0 \cdot 10^{-15}$	$5.0 \cdot 10^{-14}$	0.9
Donor	Ev+0.36	CiOi	$3.23 \cdot 10^{-13}$	$3.23 \cdot 10^{-14}$	0.9

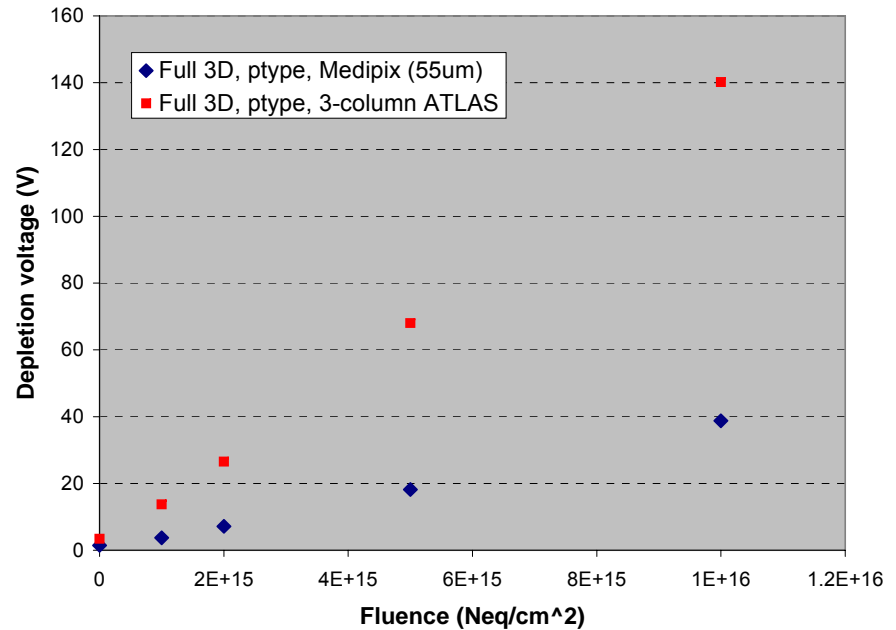
[D. Pennicard et al., 10<sup>th</sup> RD50 Workshop, June 2007]

P-type trap models: Depletion voltages



(Data from M. Lozano et al., IEEE Trans. Nucl. Sci., vol. 52 (2005))

Depletion voltages and radiation damage



# Simulation study of 3D sensors

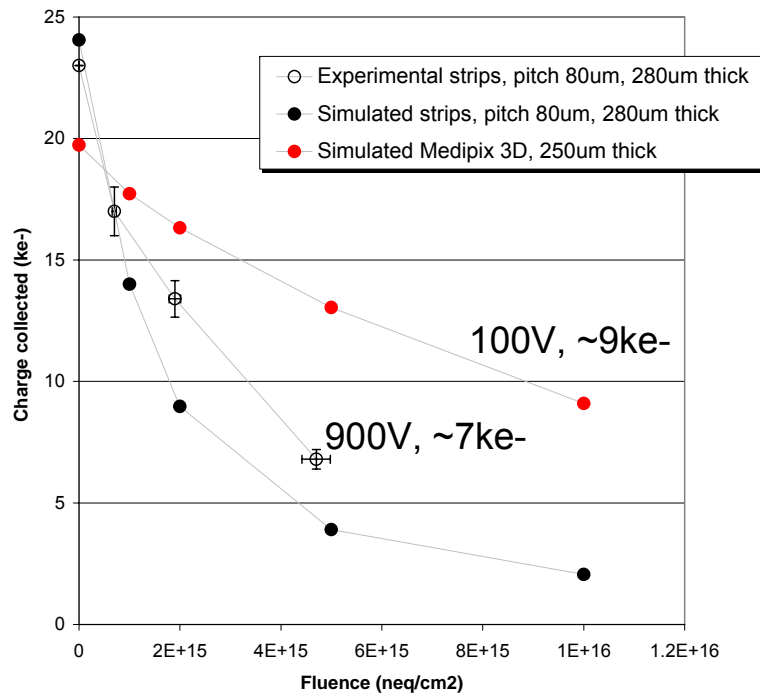
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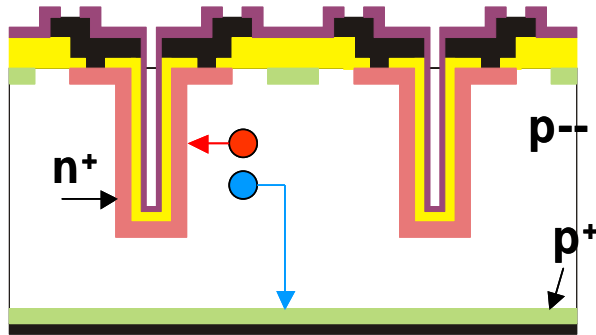
[D. Pennicard et al., 10<sup>th</sup> RD50 Workshop, June 2007]

## Simulated CCE in p-type detectors



- Simulation floods pixel with uniform charge to get “average” CCE
- Charge collected by the simulated 3D device in 10ns
- **Good charge collection** predicted, even for high (s-LHC) irradiation levels

# Single type column detectors (ITC-irst)

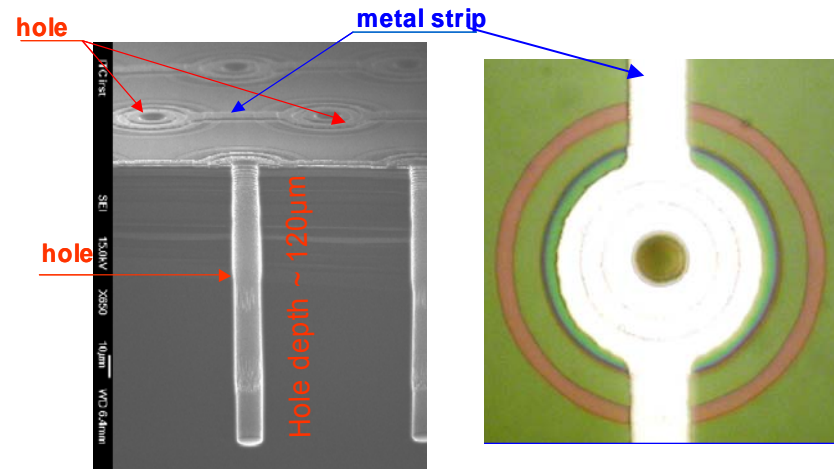


Electrons swept away by transversal field and drift to nearest column ( $\sim 40 \mu\text{m}$ )

Holes drift in central region and diffuse/drift to p+ contact ( $\sim 300\text{-}500 \mu\text{m}$ )

- **2-stage depletion**
  1. Lateral depletion
  2. Planar-like depletion towards the back contact(Confirmed with C-V and CCE measurements, see Scaringella et al., NIMA 579 (2007))

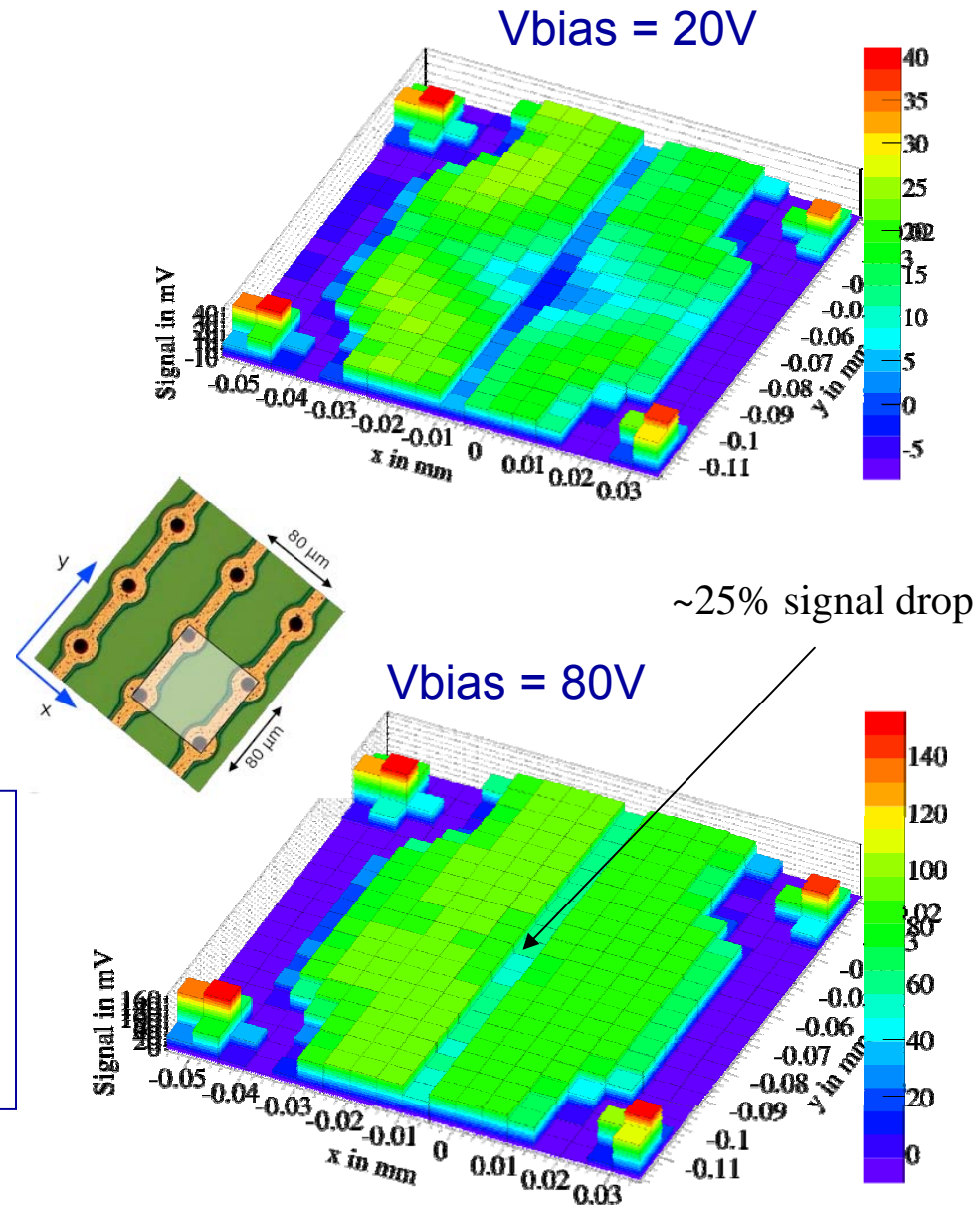
- **Fabricated** by ITC-irst/CNM
  - Strip, pad detectors
  - 300 or 500  $\mu\text{m}$  p-type substrate
  - Hole depth 130-150  $\mu\text{m}$ , diameter  $\sim 10 \mu\text{m}$
  - Columns not filled, just passivated
- **Variation** of the STC-3D developed at BNL
  - Ohmic contact is implemented on the same side of the column etching: true one-sided detector (backside not processed)



# Position resolved CCE in STC-3D strip detectors

- Laser tests with ATLAS SCT readout
- University of Freiburg
- 40MHz ATLAS SCT EndCap electronics
  - Binary readout
  - Shaping time 20ns
- Laser spot 4-5 $\mu\text{m}$ , penetration 100 $\mu\text{m}$
- STC-3D AC coupled strip detector

- Lateral depletion  $\sim 20\text{V}$
- Non-homogenous response: low field region in interstrip area
- Results after irradiation and with  $\beta$  source in S. Kuehn's talk (N44-2)

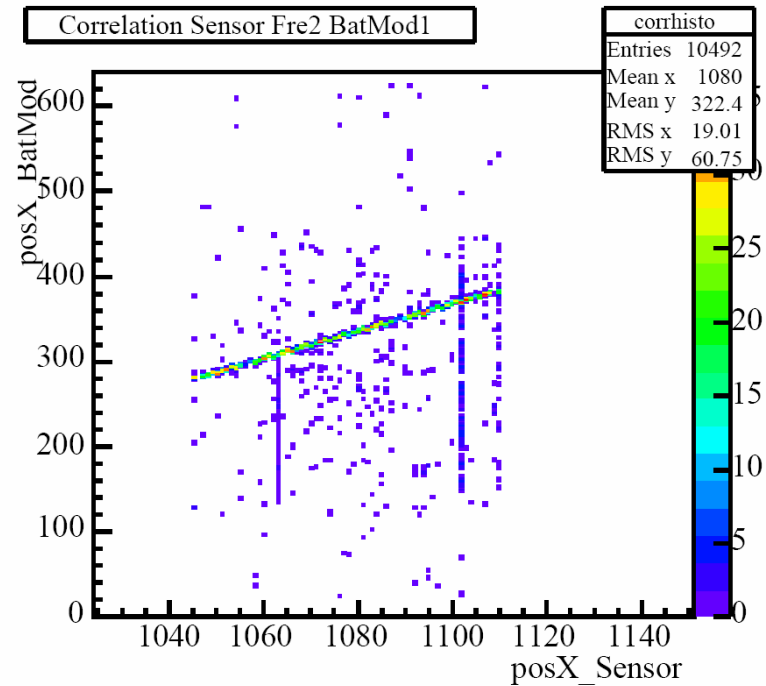




# October'07 beam test

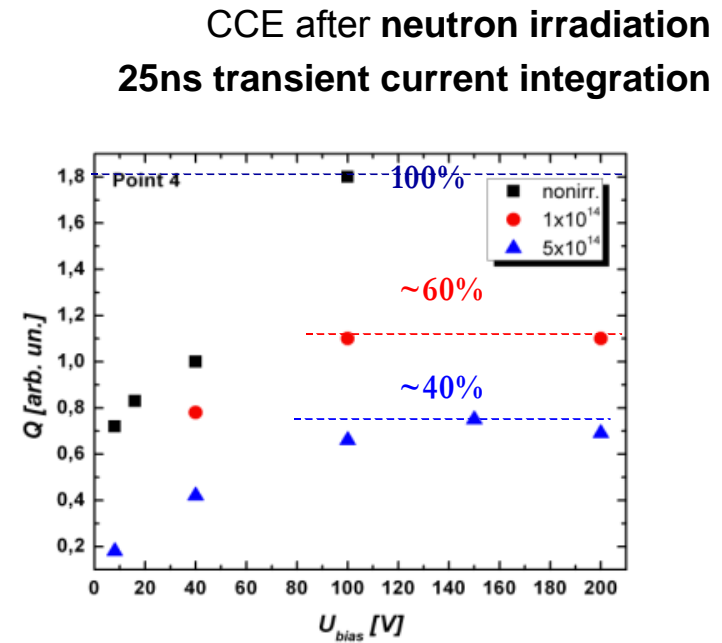
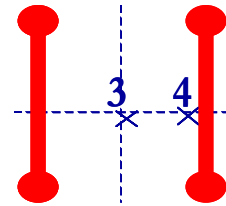
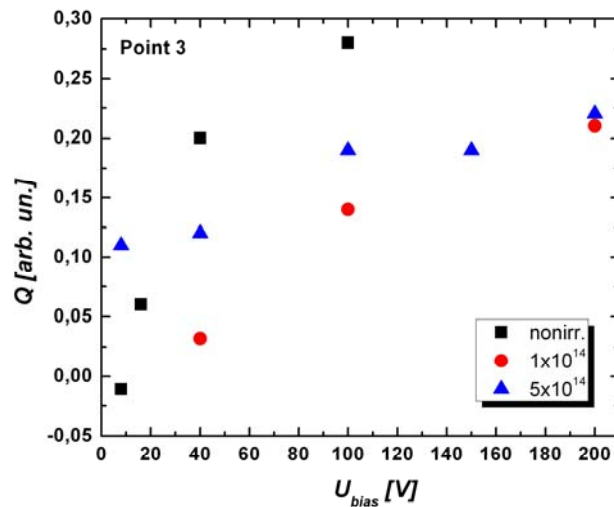
Preliminary!

- [Organized by the ATLAS 3D R&D Group](#)
- Carried out by Freiburg/Glasgow
- 180 GeV pions in CERN H8 beam line
- 2 Single-type column 3D strip detectors (p-spray, mod p-spray)
- Beetle front-end chip and TELL1 DAQ LHCb interface board
- Trigger and timing information from Bonn ATLAS telescope



# CCE in STC-3D irradiated strip detectors

- Position sensitive TCT measurements in Ljubljana (see poster N24-150 )
  - IR laser, FWHM  $\sim 7\mu\text{m}$
  - STC-3D DC coupled detector, 64 x 10 columns
  - 80 $\mu\text{m}$  pitch, 80 $\mu\text{m}$  between holes



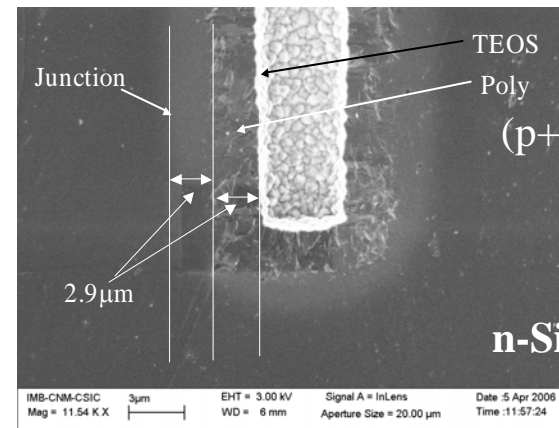
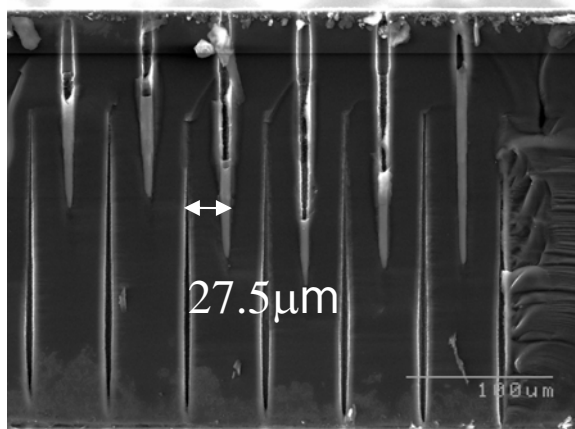
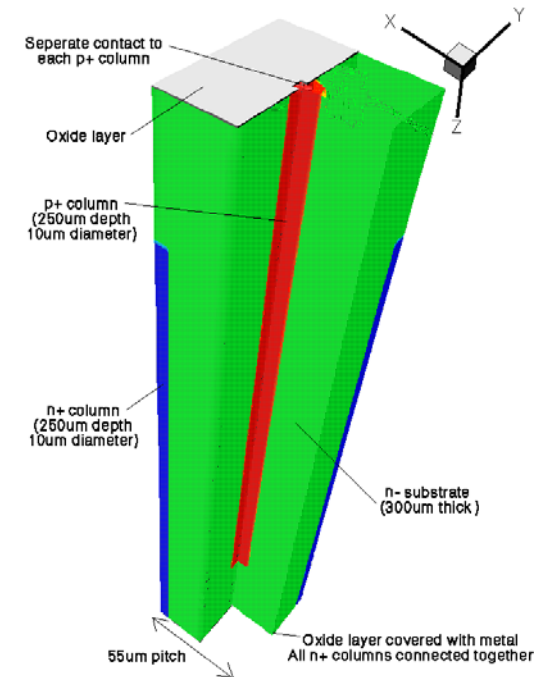
[G.Kramberger et al., 10<sup>th</sup> RD50 Workshop, June 2007]

- As expected, STC-3D are **not** radiation hard:
  - E-field determined by doping (higher doping large E).
  - When the volume between columns is fully depleted, the electric field cannot be increased further
  - Essential to counteract trapping
- Very non-homogenous response due to variations in the electric field (saddle in mid-region)

# Double sided 3D detectors

- Proposed by IMB-CNM (Spain)
- Electrodes etched from opposite sides of the wafer
- Double side processing
- No sacrificial wafer is required

- ✓ IMB-CNM currently processing a first run of n-type wafers with Medipix2, Pilatus2 and strip detectors
- ✓ Double-sided technology also being investigated by ITC-irst → see talk N18-3

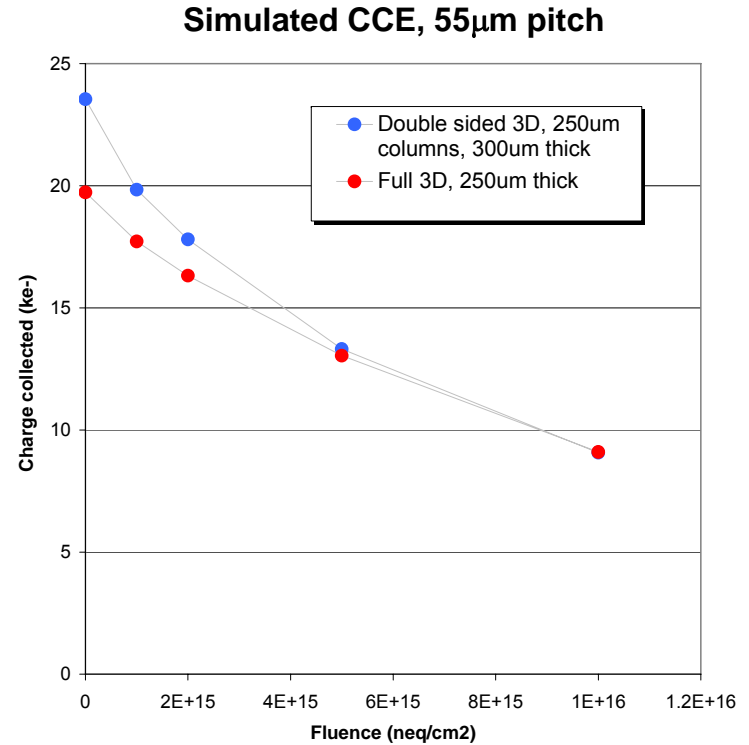
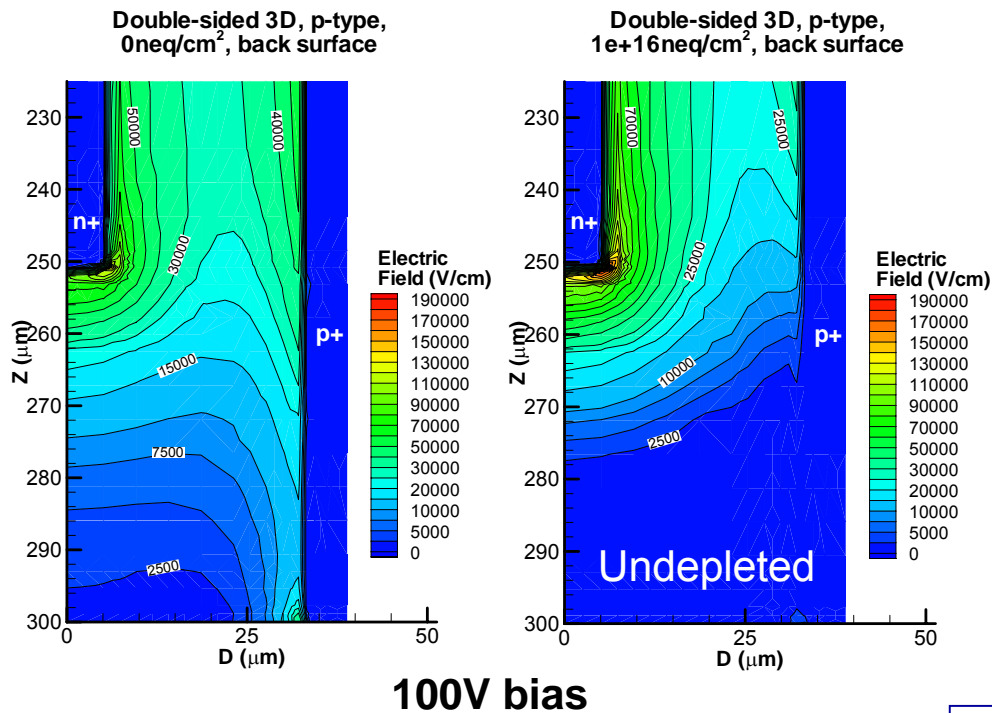


# Double sided 3D detectors

- Short charge collection times because both carrier types mainly drift horizontally
- High drift velocity as the electric field can be increased even after full depletion.
- Disadvantages: low field region below columns

No damage

$10^{16} \text{ neq/cm}^2$

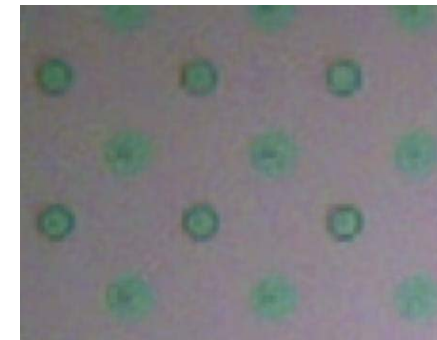
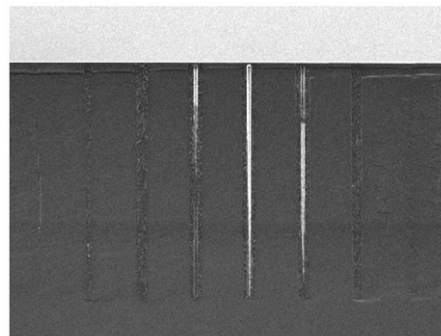
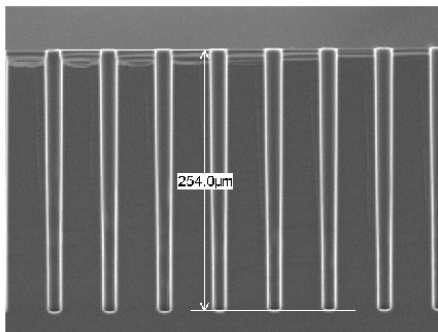
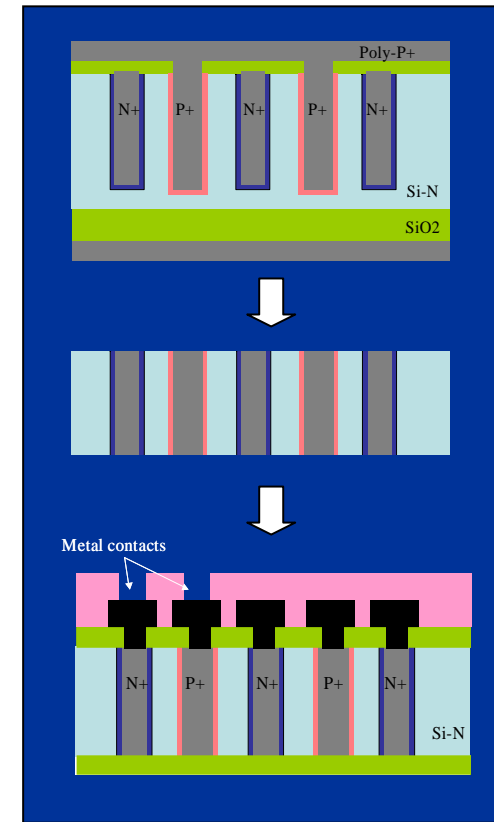


- $250 \mu\text{m}$  columns both devices
- DS-3D has slightly higher collection at low damage (*greater device thickness!*)
- But at high fluence, results match standard 3D

Performance comparable to standard 3D

# Full 3D detectors

- Project Glasgow/Diamond Light Source Synchrotron to develop 3D detectors for X-ray diffraction experiments
  - Fabrication by IceMOS Technology Ltd. (Northern Ireland)
- **Full 3D detectors on n-type Si**
- Prototype 3D detectors will be integrated and tested with existing r/o electronics:
  - **Medipix2, Pilatus2, Beetle** readout chips
  - Readout in p-electrodes → hole collection
  - All contacts on the top → need to route metal lines connecting all n-electrodes (biasing)
- Fabrication: start with a thick (~500 μm) wafer, create electrodes from the top (~250 μm), then grind/polish to expose electrodes.



# Conclusions

- Ongoing work of RD50 in 3D detectors
  - Promising candidates as vertex sensors for extreme radiation environments
  - Low depletion voltage, good charge collection even for s-LHC irradiation levels
- STC-3D detectors fabricated and tested successfully
  - + Simple fabrication process, useful to tune in the technology and gain experience with testing methods
  - Long charge collection times, can be used in experiments that do not need a fast response
- Double sided and full 3D available soon
- More information: <http://rd50.web.cern.ch/RD50/>