

Comparison of Radiation Hardness of P-in-N, N-in-N and N-in-P Silicon Pad Detectors

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- **Introduction**
- **Fabrication technology**
- **Preliminary results**
- **Conclusion and future work**

To understand influence of the fabrication technology in the radiation-induced degradation:

- **Silicon diodes were fabricated simultaneously**

P-in-N

N-in-P

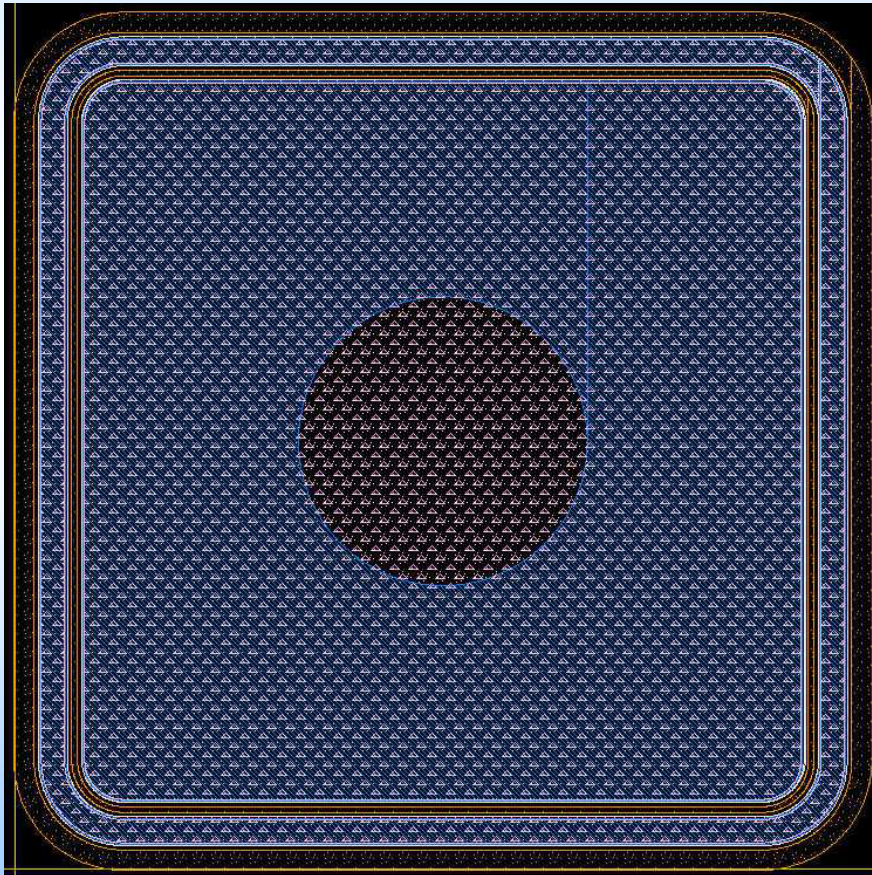
N-in-N

- **Standard and oxygenated silicon**

- **Diodes were irradiated with 24GeV protons to fluences up to $1 \times 10^{15} \text{cm}^{-2}$**

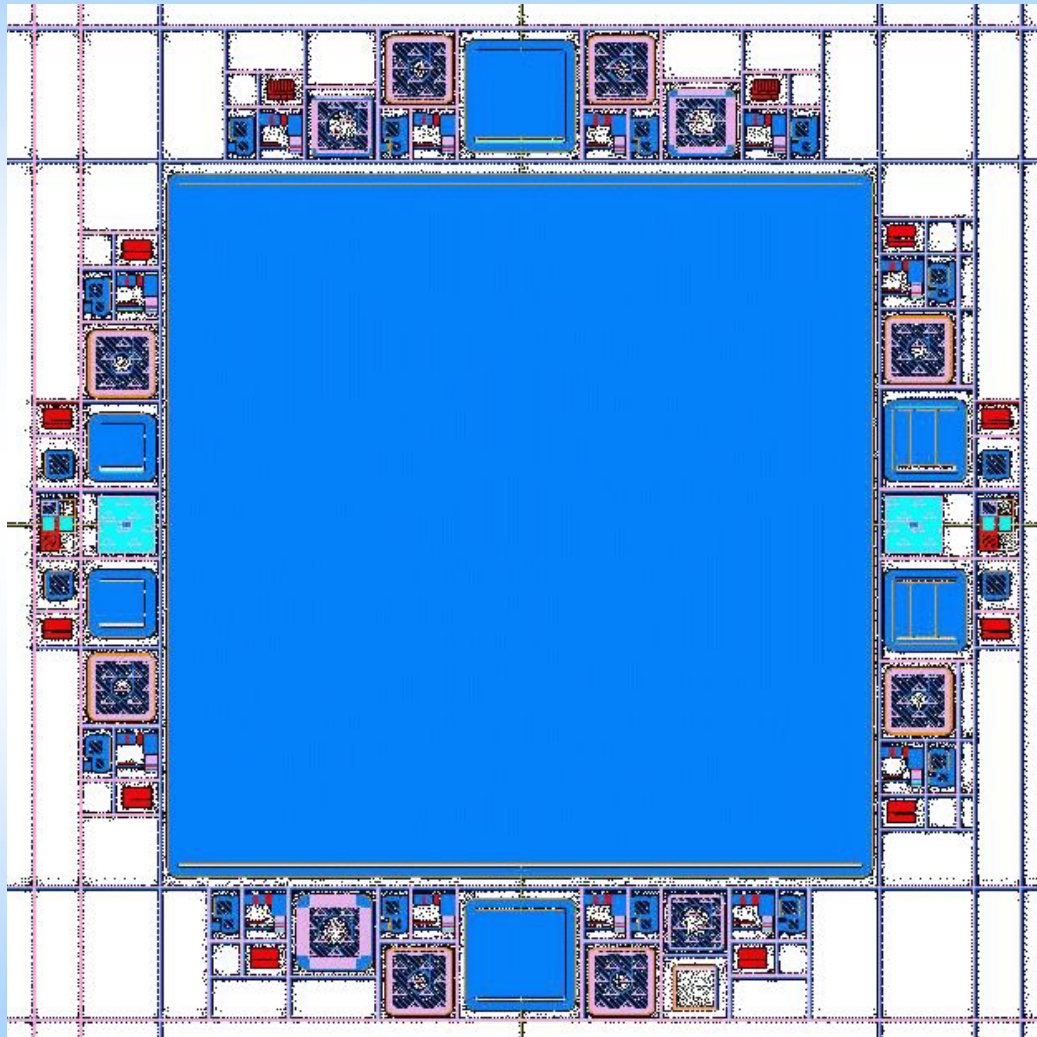
Pad detectors

- Mask designed by Liverpool
- Area= 5x5mm²
- Guard ring=200μm
- Thickness=280±15μm



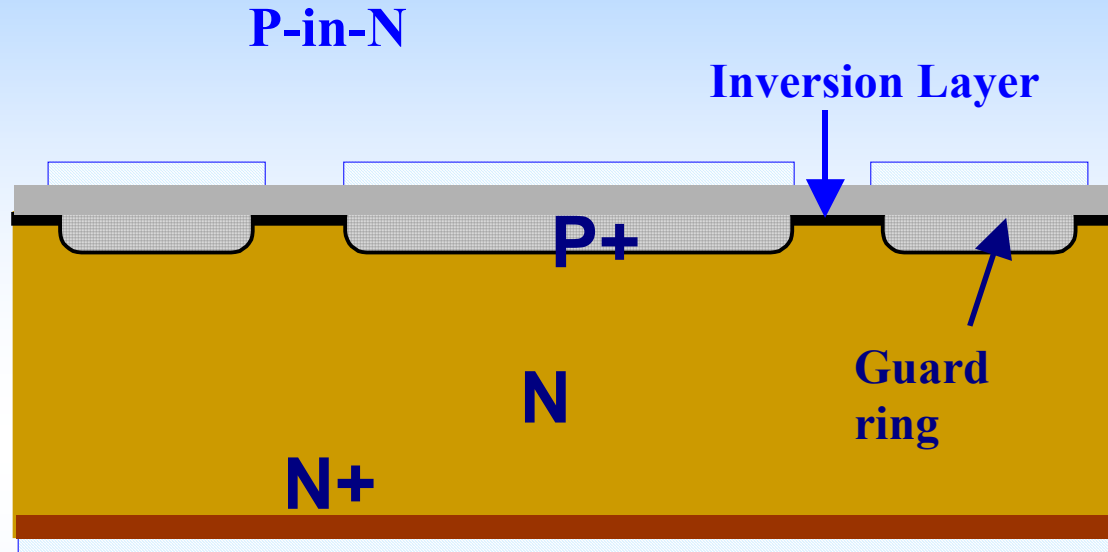
N-in-P and N-in-N p-stop			
10 ¹³ cm ⁻³		10 ¹⁴ cm ⁻³	
Std	Oxg	Std	Oxg

P-in-N	
Std	Oxg



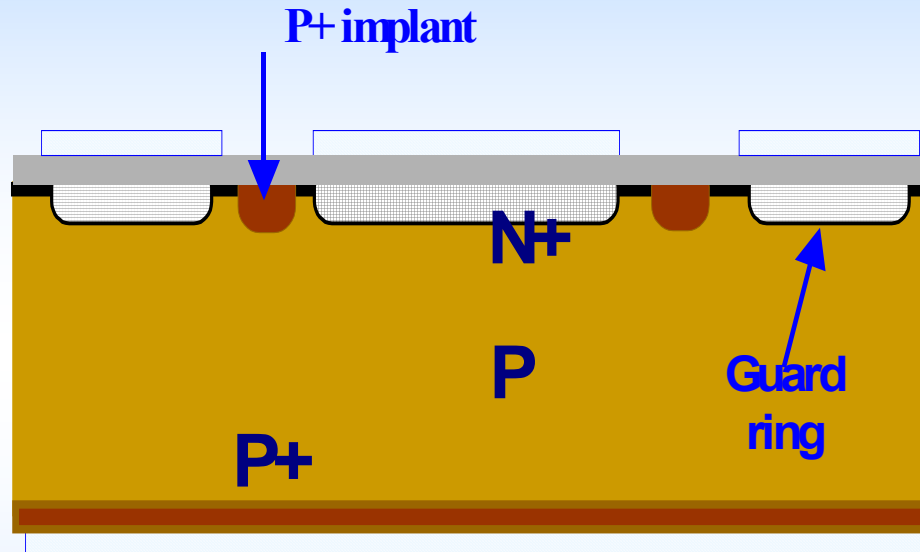
- 770 strips diodes
- 80 μm wide
- 61570 μm long
- polysilicon biasing resistors
- Strips capacitively coupled

Mask set was designed between University of Liverpool and IMB-CNM

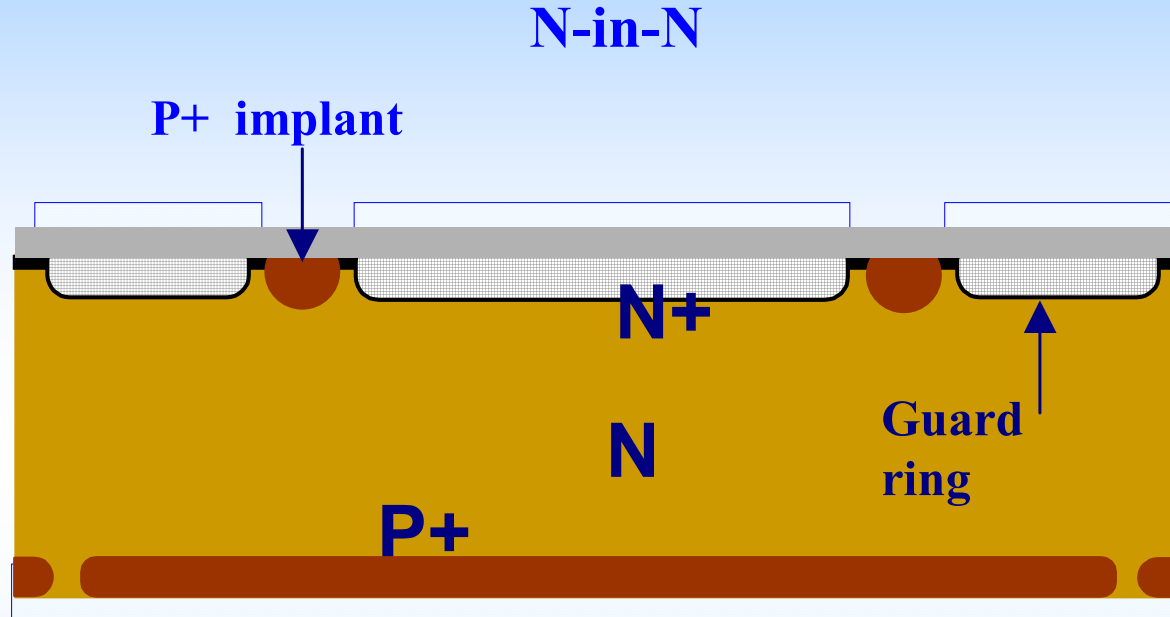


- Simple technology, only 5 mask levels.
- Bulk inversion to p-type at around 2×10^{13} 1 MeV n. equ.
- Collection of holes.

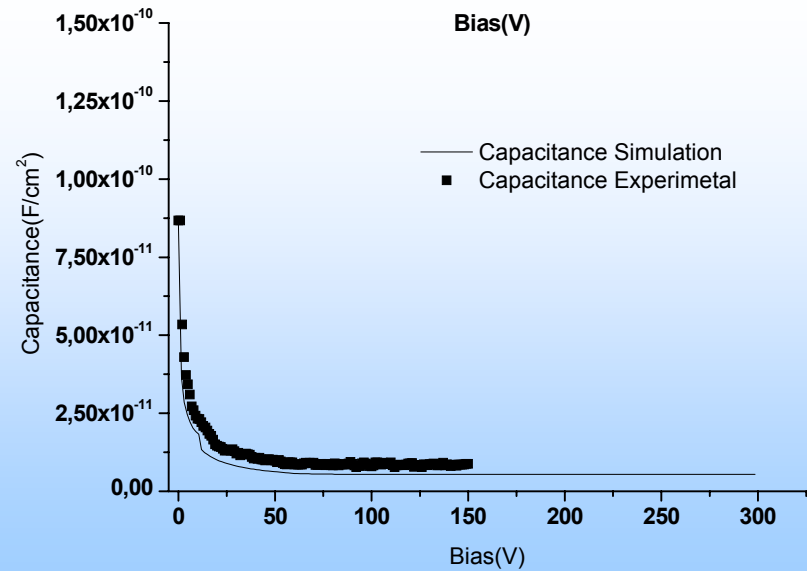
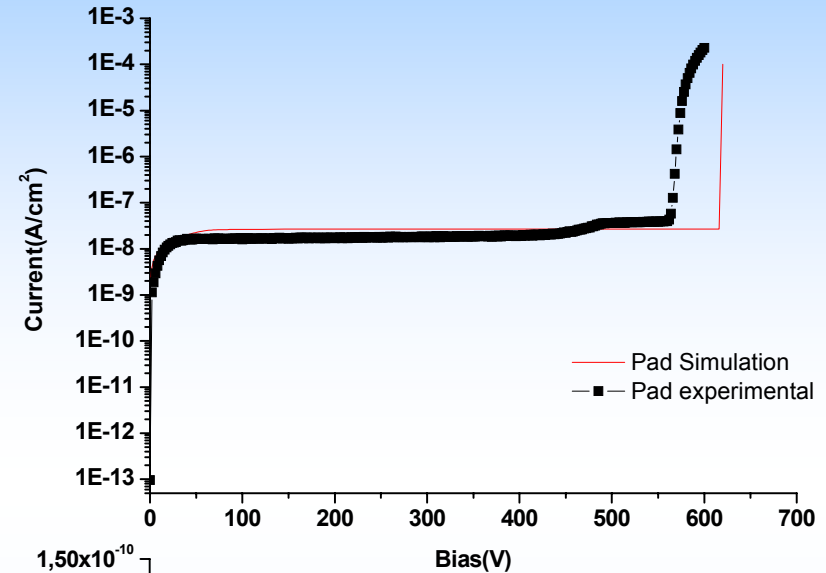
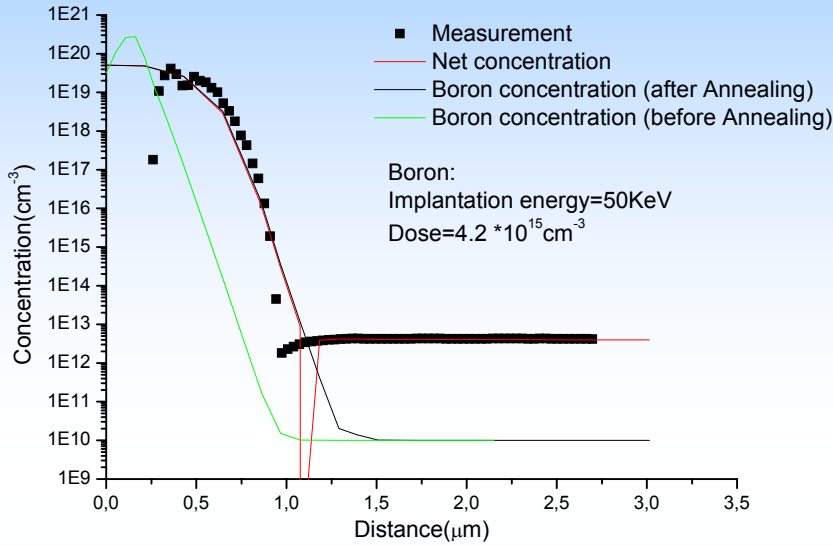
N-in-P



- More complex technology, 7 masks levels
- Extra surface insulation, p-stop or p-spray
- No type inversion expected
- Collection of electrons



- Complex technology, 10 mask levels
- Both surfaces processing
- Type inversion but at high radiation fluences bulk silicon depletes from the N+ side
- Collection of electrons after type inversion



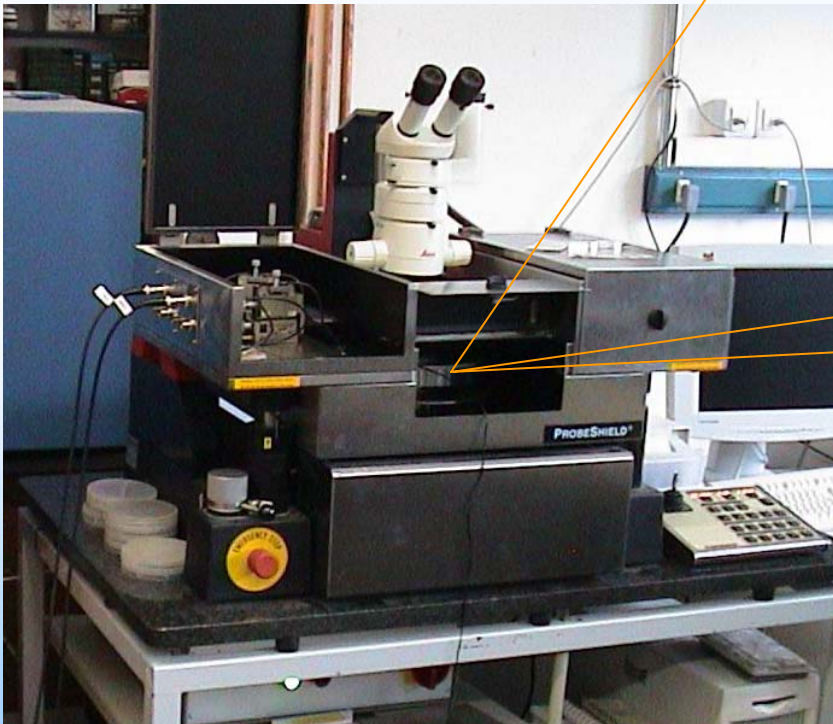
- Spreading resistance
- Oxide charges $5 \times 10^{11} \text{ cm}^{-2}$
- Cylindrical coordinates
- Irradiation studies.

- 1) I-V: Leakage current measurements:
 - Effect of the p-stop on N-in-P and N-in-N diodes
 - Breakdown voltage.

- 2) C-V: capacitance measurements
 - full depletion voltage

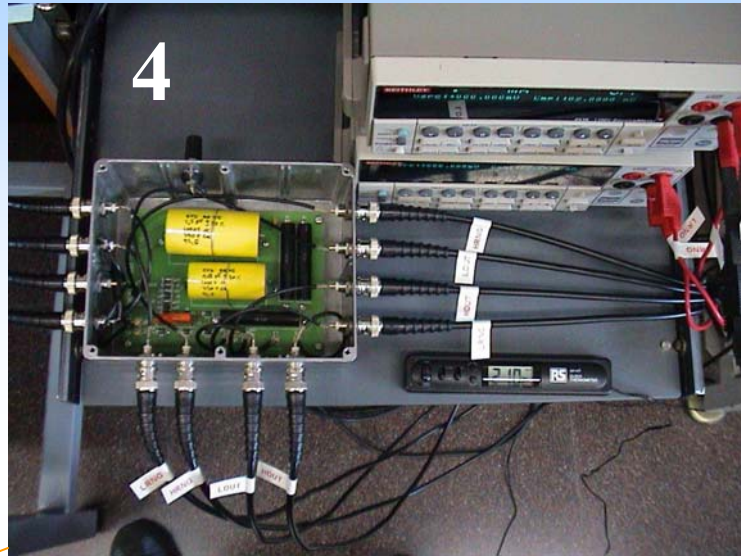
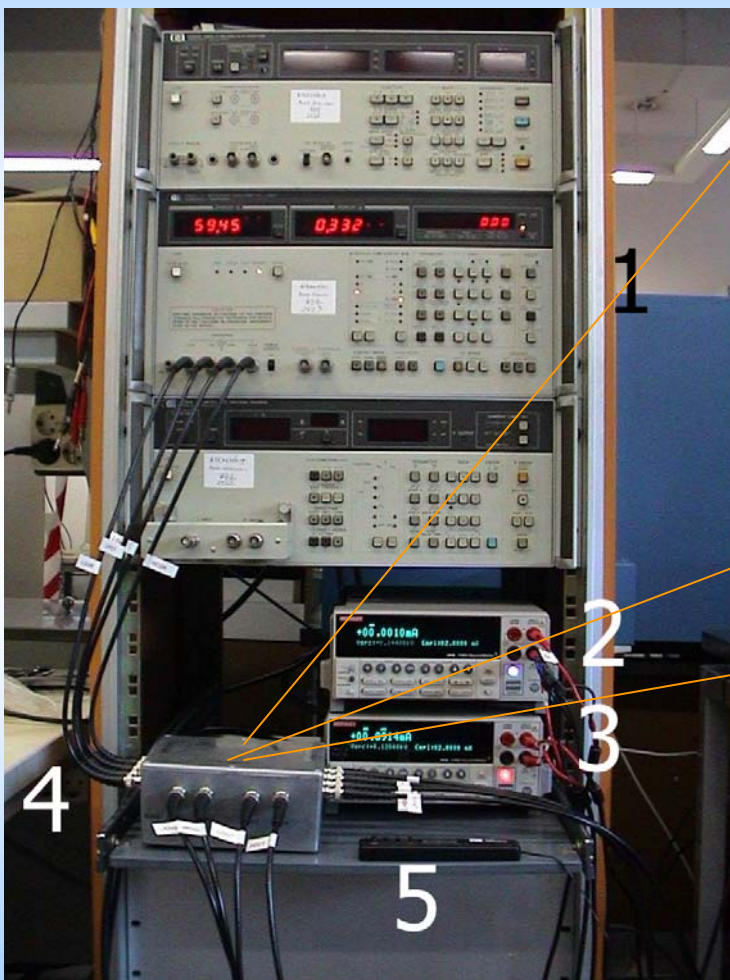
- 3) Radiation hardness: 2 parameters
 - α : “damage” constant
 - β : the introduction rate of stable defects

Karl Suss PA200



Low noise measurements

Measurements IV and CV



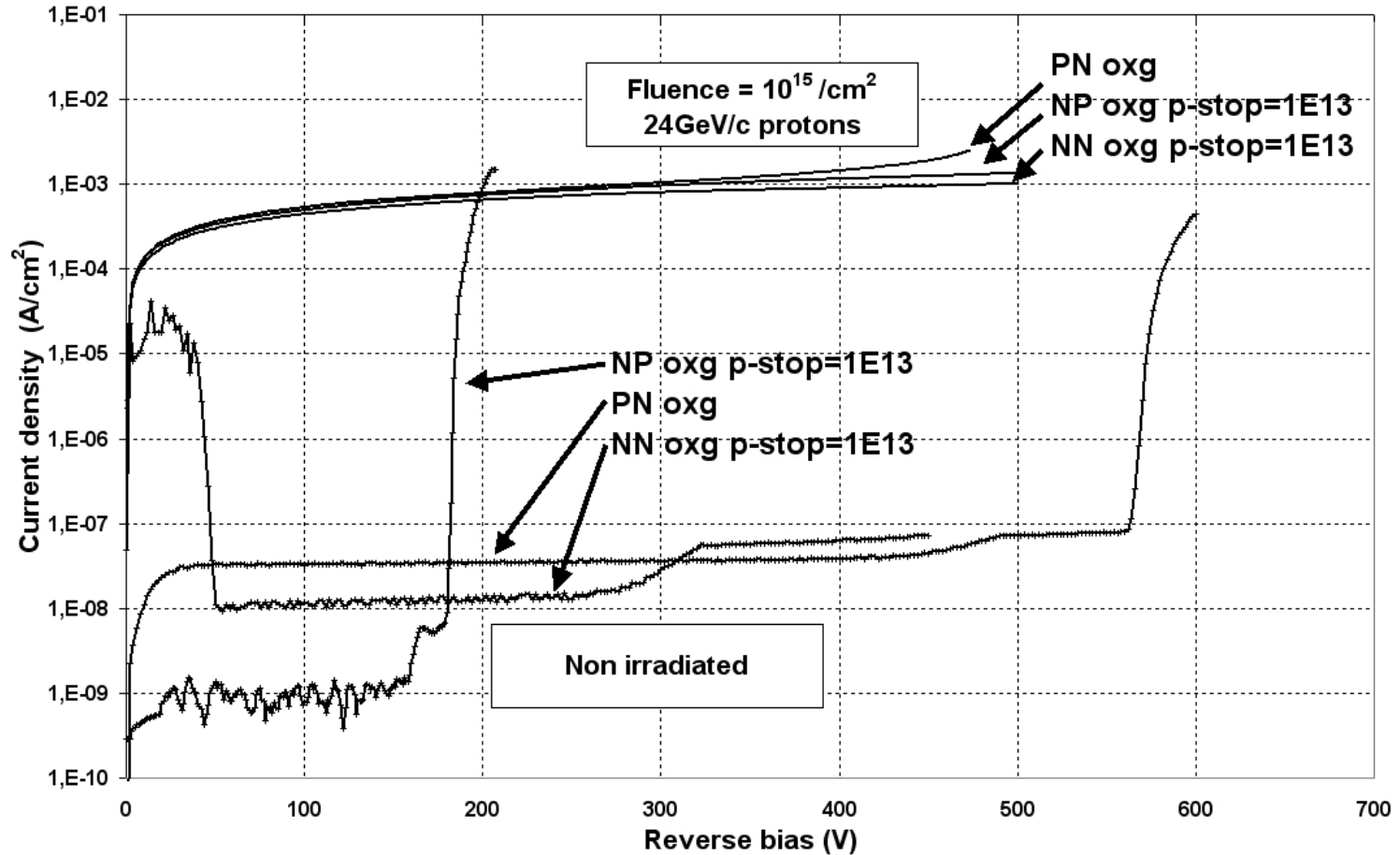
- 1: Impedance Analyzer HP 4192A**
 - 2, 3: Keithley 2410 SourceMeter**
 - 4: CERN Bench**
 - 5: RS Clock Thermometer**
- Capacitance measured in parallel**
f=10kHz

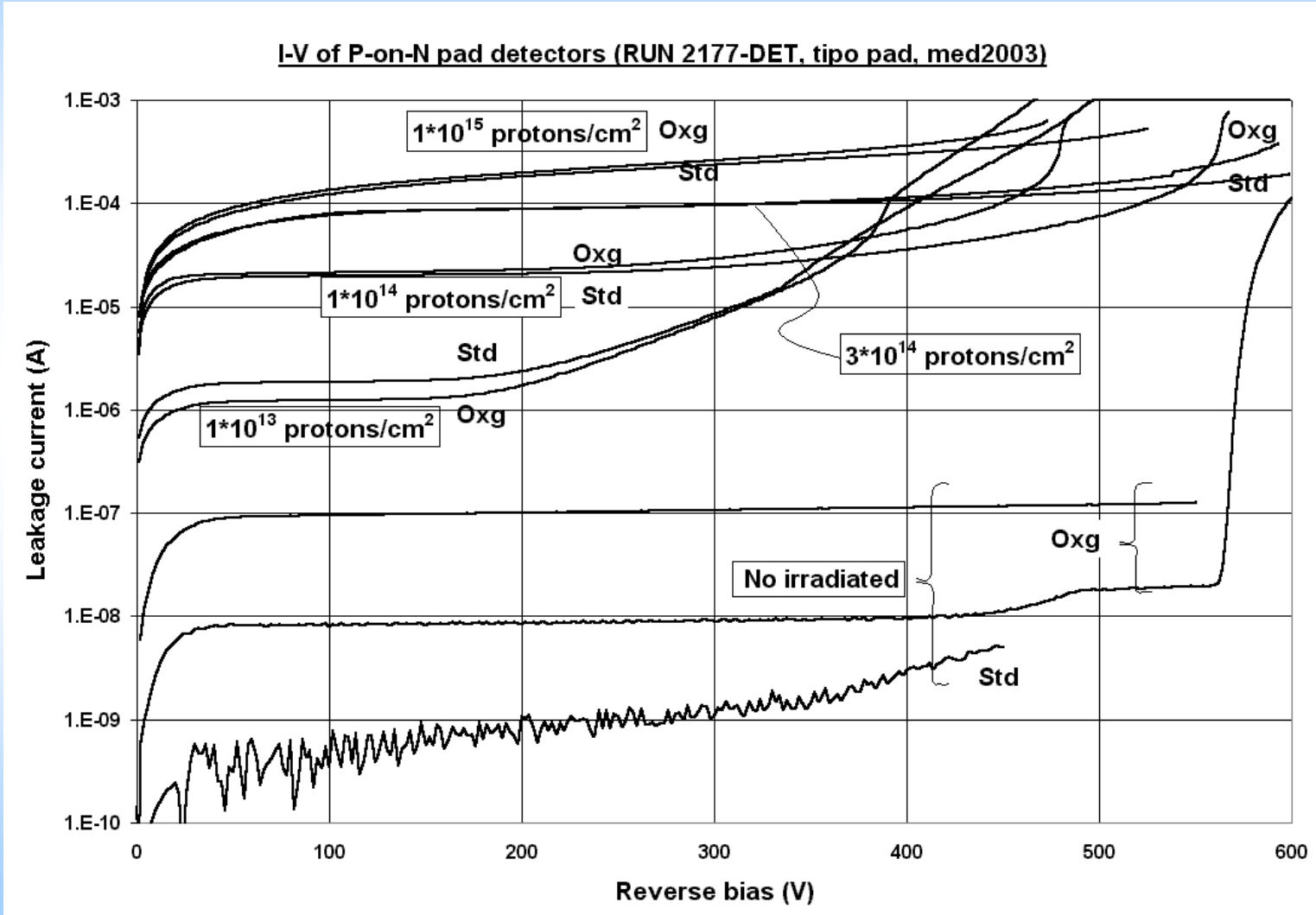
Fluences (protons/cm²)

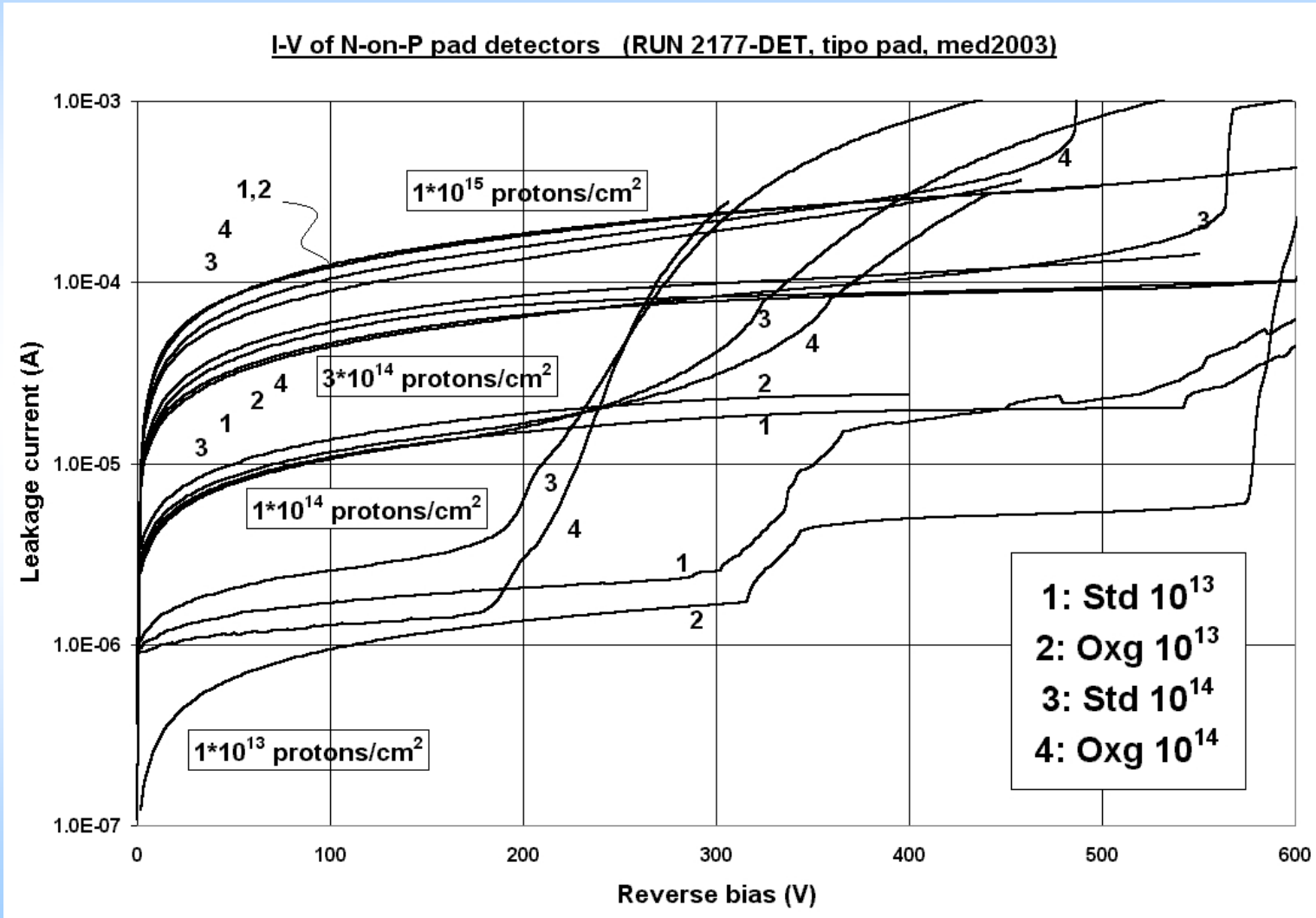
N-in-N	N-in-P	P-in-N
0.00E+00	0.00E+00	0.00E+00
7.73E+12	-	7.73E+12
7.87E+13	7.87E+13	7.87E+13
2.70E+14	2.70E+14	2.70E+14
1.02E+15	1.02E+15	1.02E+15

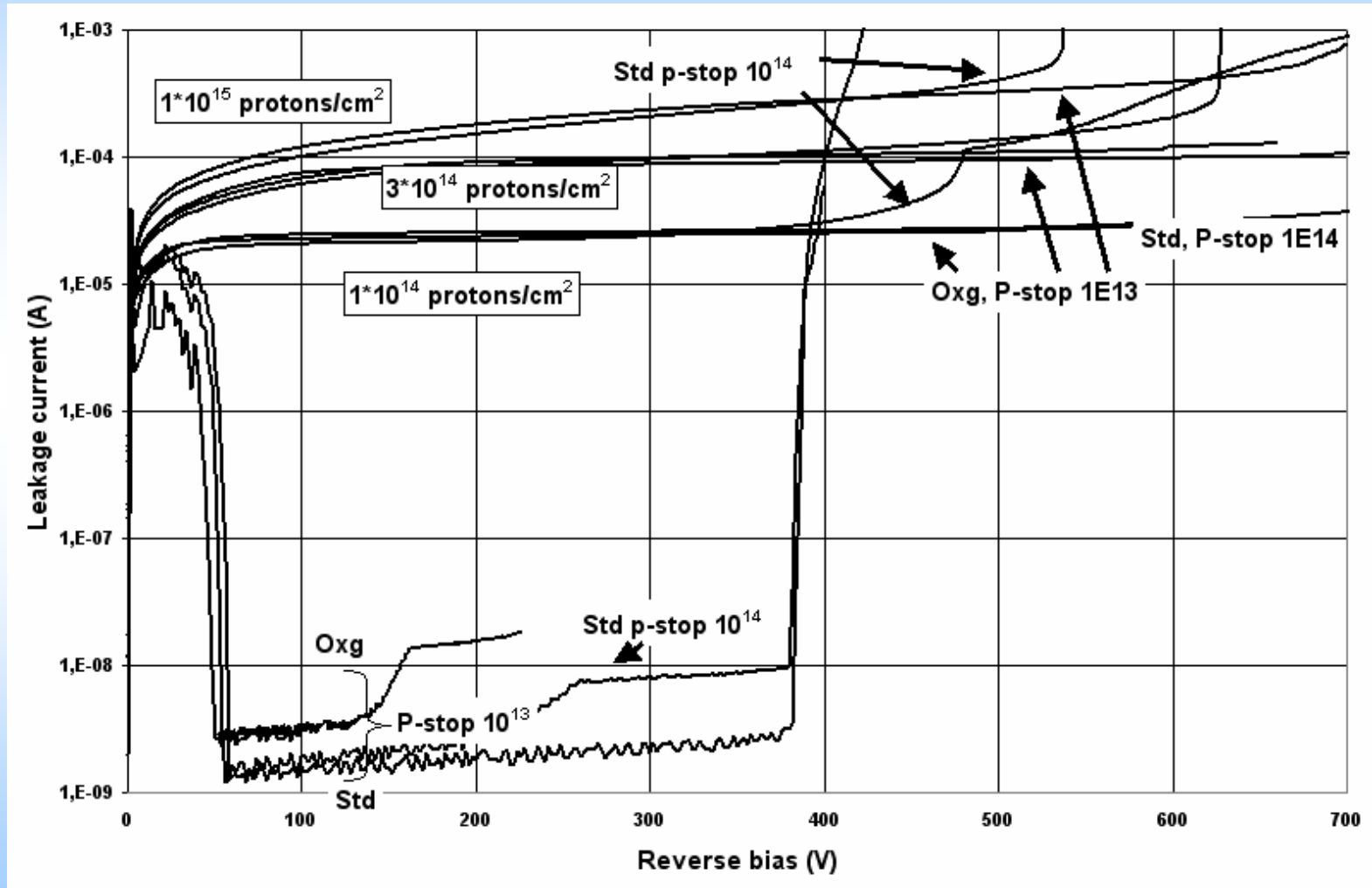
- Protons 24GeV
- Diodes measured before annealing.
- Diodes irradiated without bias.
- Diodes stored at -35C.
- NIEL factor= 0.62 keVcm²/g

Leakage current density vs. reverse bias of PN, NN, NP pad detectors









Parameter α

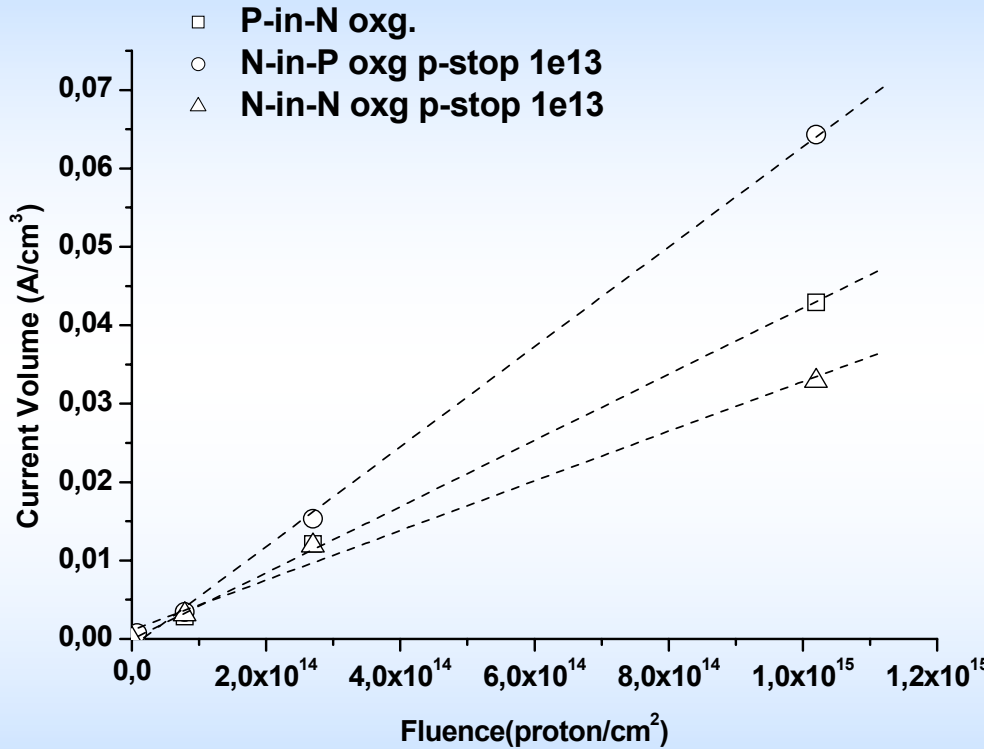


Table 6 Parameter α of N-in-P normalized at 20°C

P-stop	N in P			
	1E+14		1E+13	
substrate	Std	Oxg	Std	Oxg
α (10^{-17} A/cm)	4.9±0,2	4.9±0,1	4.6±0,6	4.1±0,2
α_{eq} (10^{-17} A/cm)	7.9±0,4	7.9±0,2	7.4±1,2	6.6±0,4

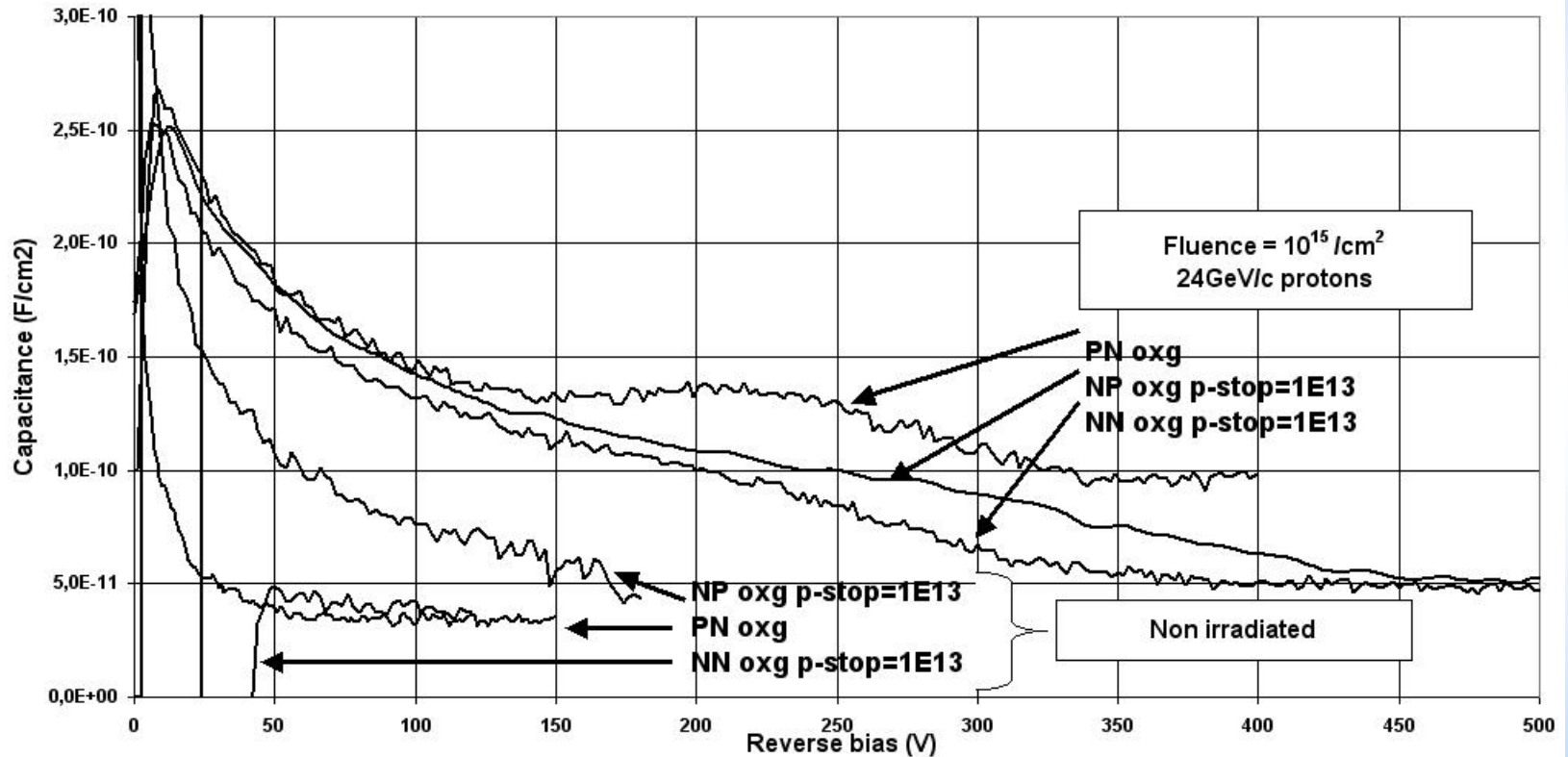
Table 7 Parameter α of N-in-N and P-in-N normalized to 20°C

P-stop	N in N			P in N	
	1E+14	1E+13		-	-
substrate	Std	Std	Oxg	Std	Oxg
α (10^{-17} A/cm)	4.6±0,2	5.4±0,2	3.2±0,3	4.2±0,2	3.5±0,2
α_{eq} (10^{-17} A/cm)	7.4±0,4	8.7±0,4	5.2±0,5	6.8±0,4	5.6±0,4

$$\Delta I_{Vol} = \alpha \phi$$

Currents were normalized to 20°C according to equation: $I \sim T^2 \exp(-E_0/2kT)$ with $E_0 = 1.12$ eV.

Capacitance vs. reverse bias of PN, NN, NP pad detectors



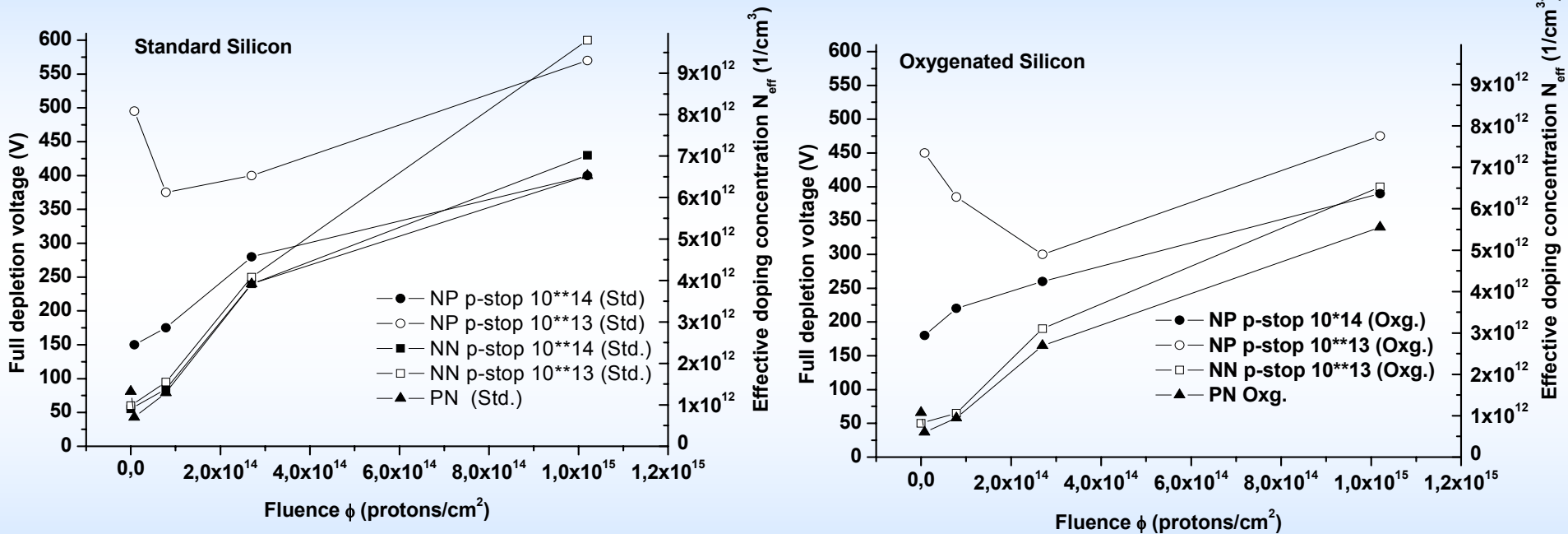
$f = 10\text{kHz}$

Full depletion

V_{FD} (V)	N in N			P in N	
P-stop	1E+14	1E+13		-	-
substrate	Std	Std	Oxg	Std	Oxg
non irr.	55±5	60±5	50±5	80±10	65±10
10¹⁵p/cm²	430±30	600±30	400±20	400±20	340±20

V_{FD} (V)	N in P			
P-stop	1E+14		1E+13	
substrate	Std	Oxg	Std	Oxg
non irr.	-	-	-	-
10¹⁵p/cm²	400±50	390±30	570±40	480±30

V_{FD} was extrapolated by crossing two straight lines in the logC-logV plot near the kink.



The last two points in these plots were used to calculate the value of β .

Parameter β

	N in P			
P-stop	1E+14		1E+13	
substrate	Std	Oxg	Std	Oxg
β (1/cm)	0.011	0.011	0.015	0.016
β_{eq} (1/cm)	0.017	0.018	0.024	0.025

	N in N			P in N	
P-stop	1E+14	1E+13		-	-
substrate	Std	Std	Oxg	Std	Oxg
β (1/cm)	0.031	0.019	0.017	0.014	0.016
β_{eq} (1/cm)	0.050	0.030	0.027	0.023	0.026

Conclusions

- **Oxygenated detectors have low full depletion voltage after irradiation.**
- **α is lower for N-in-N detectors**
- **Detectors with p-stop of 10^{14}cm^{-3} have breakdown voltages lower than detectors with p-stop of 10^{13}cm^{-3} .**
- **N-in-P oxygenated detectors show a bulk inversion at a fluence of $2.7 \times 10^{14}\text{p/cm}^2$**

Future work:

- **Annealing studies**
- **Charge collection efficiency**
- **Measurements of microstrip**
- **Simulation**
- **Irradiation up to $10^{16}\text{protons/cm}^2$**