

Effect of fluence on defect structure of proton-irradiated high-resistivity silicon

P. Kaminski ⁽¹⁾ , R. Kozlowski ⁽¹⁾, M. Pawlowski ⁽¹⁾, E. Nossarzewska-Orlowska ⁽¹⁾ , J. Harkonen ⁽²⁾, E. Tuovinen ⁽²⁾

⁽¹⁾ Institute of Electronic Materials Technology, ul. Wolczynska 133, 01-919 Warszawa, Poland

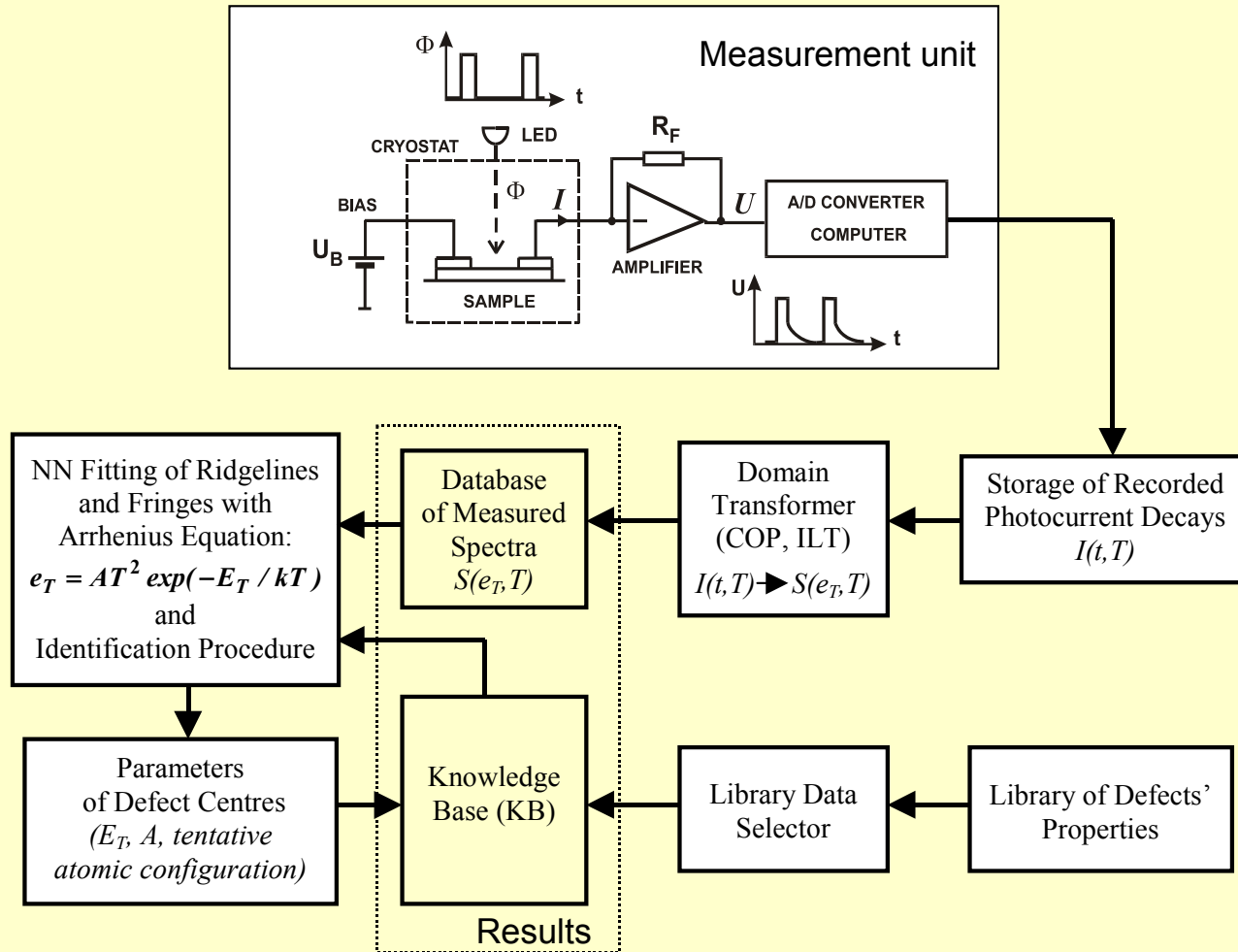
⁽²⁾ Helsinki Institute of Physics , P.O. Box 64 (Gustaf Hällströmin katu 2) 00014 University of Helsinki, Finland

- **Motivation**
- **Intelligent experimental system for studies of defect centres by PITS technique**
- **Proton irradiated samples**
- **Effect of fluence on defect structure of high-resistivity Czochralski-grown Si**
- **Effect of fluence on defect structure of high-resistivity float-zone Si**
- **Conclusions**

Motivation

- Fast proton damage in bulk silicon is still not fully understood.
- DLTS samples: $n \geq 1 \times 10^{14} \text{ cm}^{-3}$, fluences $\sim 5 \times 10^{10} - 3 \times 10^{13} \text{ p/cm}^2$, annealed at 40 - 400 °C.
- Using a better resolution of experimental system new radiation defect centres can be observed.
- Studies of defect centres in high-resistivity Si-Cz and Si-FZ (net donor concentration below $5 \times 10^{12} \text{ cm}^{-3}$) after proton irradiation with higher fluences ($1 \times 10^{13} - 1 \times 10^{15} \text{ p/cm}^2$) are of great interest.

Intelligent experimental system for characterisation of defect centres in high-resistivity semiconductors



Schematic illustration of the intelligent experimental setup for characterisation of defect centres in high-resistivity semiconductors

10- MeV proton irradiated samples

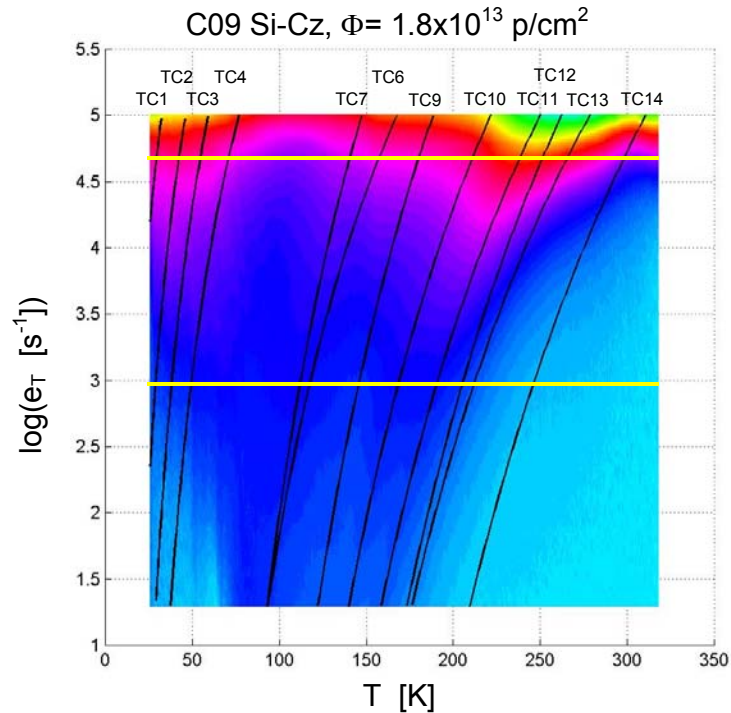
A. High-resistivity bulk Si grown by the Czochralski method in magnetic field, Okmetic

| Sample | Fluence (p/cm ²) | n at 300 K (cm ⁻³) | Resistivity at 300 K (Ωcm) | Hall mobility at 300 K (cm ² /Vs) | Type |
|--------|------------------------------|--------------------------------|----------------------------|--|------|
| C00 | non-irradiated | 3.6x10 ¹² | 1.08x10 ³ | 1585 | n |
| C09 | 1.8x10 ¹³ | 5.8x10 ¹⁰ | 1.1x10 ⁵ | 959 | n |
| C12 | 1.2x10 ¹⁴ | 6.0x10 ¹⁰ | 9.6x10 ⁴ | 1094 | n |

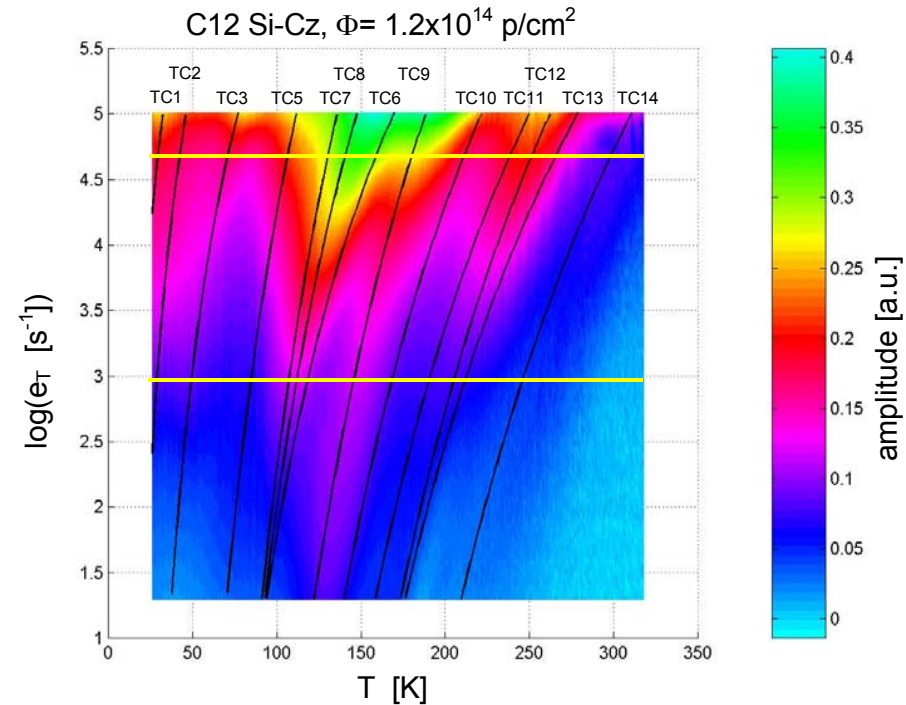
B. High-resistivity FZ Si, Topsil

| Sample | Fluence (p/cm ²) | n at 300 K (cm ⁻³) | Resistivity at 300 K (Ωcm) | Hall mobility at 300 K (cm ² /Vs) | Type |
|--------|------------------------------|--------------------------------|----------------------------|--|------|
| T00 | non-irradiated | 1.5x10 ¹² | 2.8x10 ³ | 1600 | n |
| T09 | 1.8x10 ¹³ | 5.8x10 ¹⁰ | 1.1x10 ⁵ | 967 | n |
| T12 | 1.2x10 ¹⁴ | 4.4x10 ¹⁰ | 1.7x10 ⁵ | 848 | n |

Effect of proton fluence on defect structure of Czochralski-grown Si



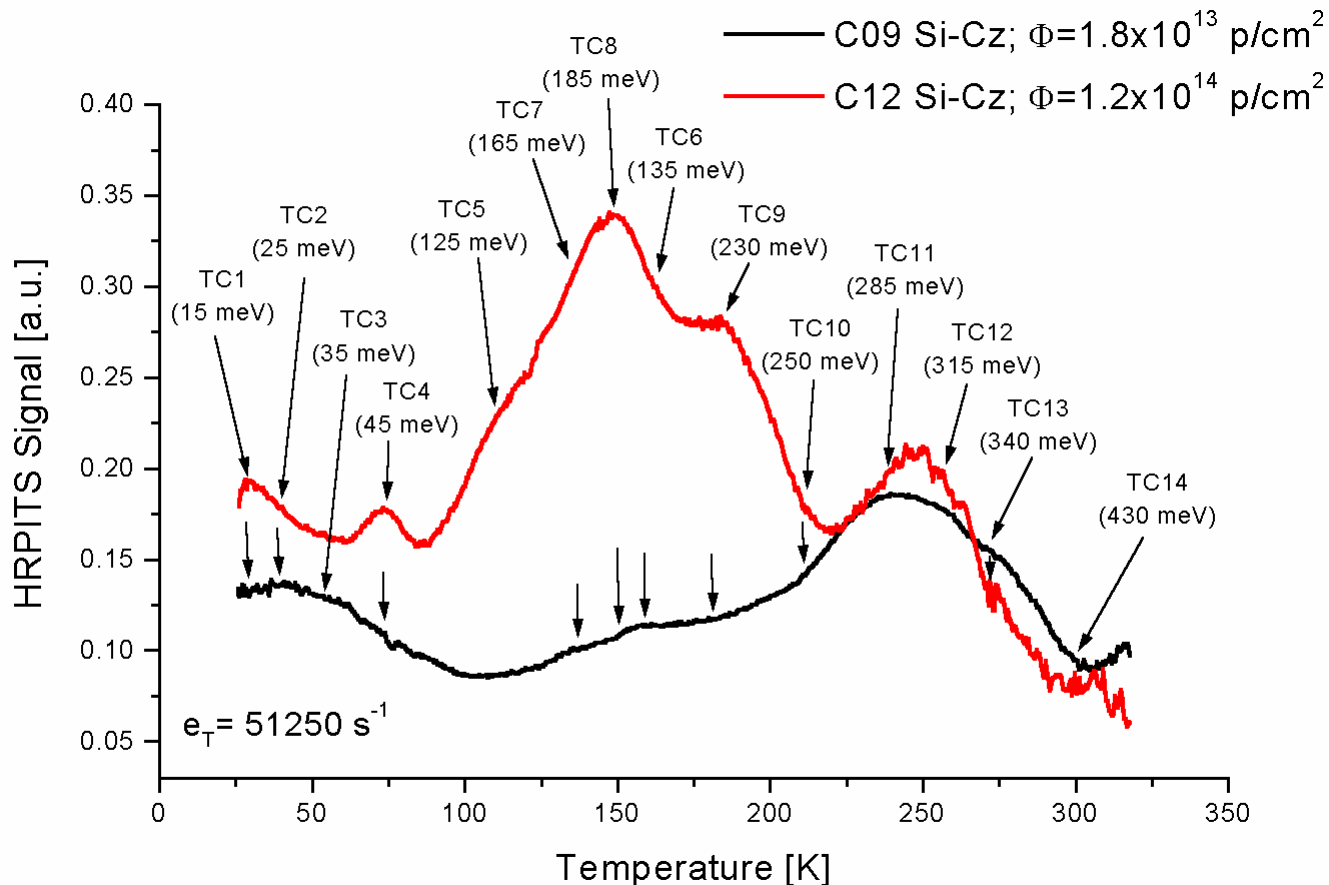
(a)



(b)

Experimental spectral fringes obtained as a result of the correlation procedure for defect centres detected in Cz-Si irradiated with fluences of 1.8×10^{13} p/cm² (a) and 1.2×10^{14} p/cm² (b). The solid lines illustrate the temperature dependencies of emission rate determined by means of advanced computational analysis for detected defect centres.

Effect of proton fluence on defect structure of Czochralski-grown Si

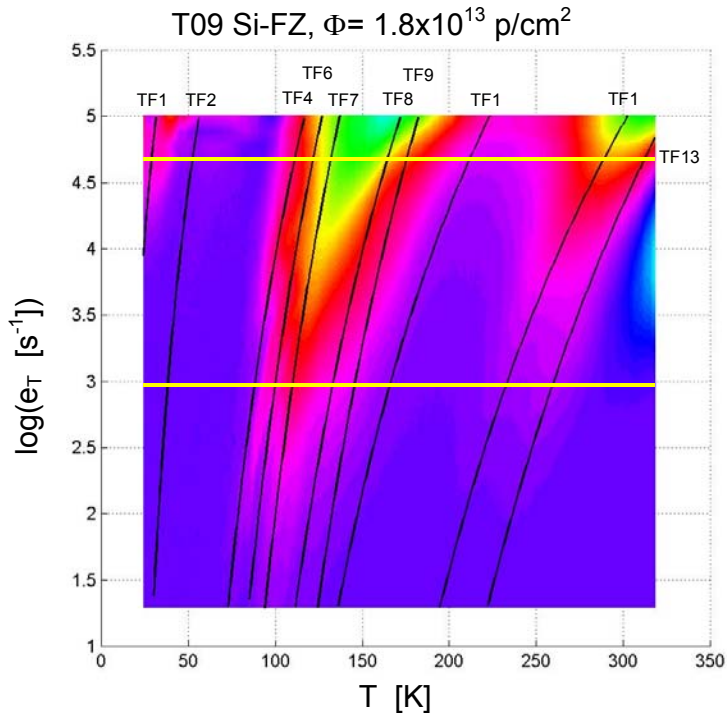


Comparison of 1-D HRPITS spectra obtained as a result of the correlation procedure for high-resistivity Cz-Si samples after 10-MeV proton irradiation with fluences of 1.8×10^{13} and $1.2 \times 10^{14} \text{ p/cm}^2$.

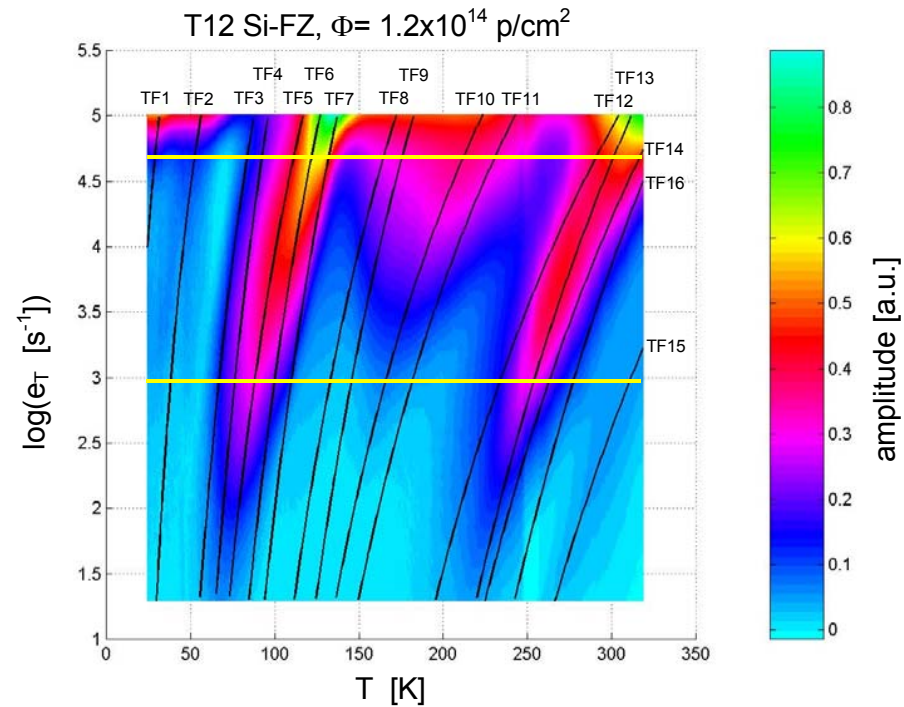
Summary of the properties and concentrations of defect centres detected by the HRPITS method in high-resistivity Cz-Si after 10-MeV proton irradiation with fluences of 1.8×10^{13} and 1.2×10^{14} p/cm²

| Trap label | E_a [meV] | A [s ⁻¹ K ⁻²] | σ_e or σ_h [cm ²] | Trap concentration N_T [cm ⁻³] | | Identification/ Remarks |
|------------|----------------|---|--|---|---|---------------------------------------|
| | | | | $\Phi=1.8 \times 10^{13}$ [p/cm ²] | $\Phi=1.2 \times 10^{14}$ [p/cm ²] | |
| TC1 | 15 | 2.0×10^4 | 1.9×10^{-17} | 1.9×10^{14} | 2.3×10^{14} | shallow donor ; e |
| TC2 | 25 | 2.5×10^4 | 2.4×10^{-17} | 3.2×10^{14} | 4.0×10^{14} | shallow donor ; e |
| TC3 | 35 | 2.7×10^4 | 2.5×10^{-17} | 4.5×10^{14} | not observed | shallow donor ; e |
| TC4 | 45 | 1.5×10^4 | 1.4×10^{-17} | 7.4×10^{14} | 1.0×10^{15} | shallow donor ; e |
| TC5 | 125 | 3.5×10^6 | 3.3×10^{-15} | not observed | 2.1×10^{15} | $C_i^{-/0}$; e |
| TC6 | 135 | 3.8×10^4 | - | 1.2×10^{15} | 2.2×10^{15} | TX3, H-related ? |
| TC7 | 165 | 2.0×10^6 | 1.2×10^{-15} | 1.0×10^{15} | 2.1×10^{15} | $VO_i^{-/0} + C_i C_s(A)^{-/0}$; e |
| TC8 | 185 | 4.0×10^7 | 1.5×10^{-14} | not observed | 2.6×10^{15} | $V_2^{+/0}$; h |
| TC9 | 230 | 4.0×10^6 | 3.8×10^{-15} | 1.4×10^{15} | 2.9×10^{15} | $V_2^{2-/}$; e |
| TC10 | 250 | 1.0×10^6 | 3.8×10^{-16} | 1.6×10^{15} | 1.8×10^{15} | $VOH^{+/0}$; h |
| TC11 | 285 | 9.0×10^5 | 3.4×10^{-16} | 1.9×10^{15} | 1.9×10^{15} | H-related; h |
| TC12 | 315 | 6.0×10^5 | 6.1×10^{-16} | 1.2×10^{15} | 1.6×10^{15} | E3 (H-related), $VOH^{-/0}$; e |
| TC13 | 340 | 5.0×10^6 | 1.9×10^{-15} | 1.8×10^{15} | 1.4×10^{15} | $C_i O_i^{+/0}$ or $C_i O_i V$; h |
| TC14 | 430 | 1.0×10^7 | 9.4×10^{-15} | 1.2×10^{15} | 9.6×10^{14} | $V_2^{-/0}$; e |

Effect of proton fluence on defect structure of FZ Si



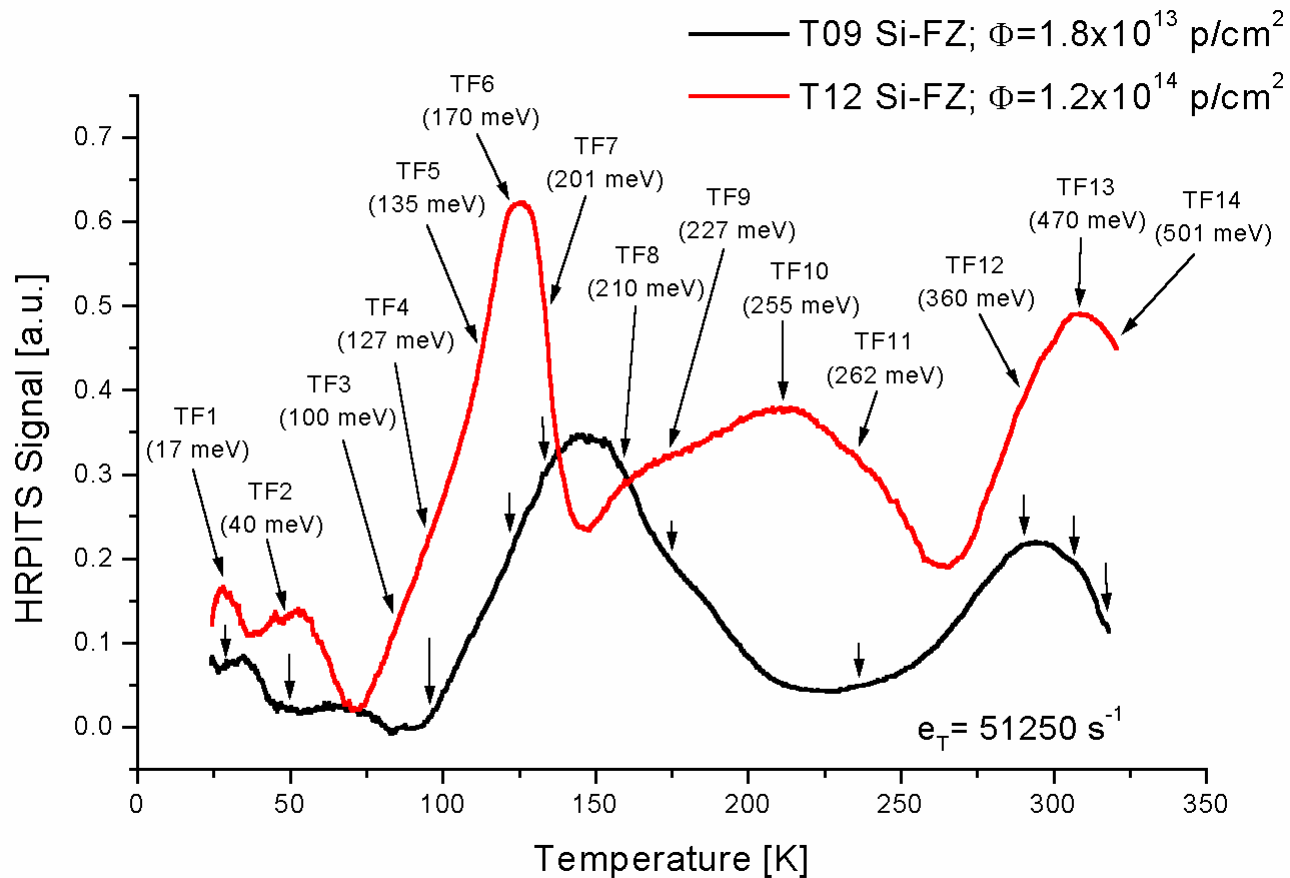
(a)



(b)

Experimental spectral fringes obtained as a result of the correlation procedure for defect centres detected in FZ-Si irradiated with fluences of 1.8×10^{13} p/cm² (a) and 1.2×10^{14} p/cm² (b). The solid lines illustrate the temperature dependencies of emission rate determined by means of advanced computational analysis for detected defect centres.

Effect of proton fluence on defect structure of FZ Si



Comparison of 1-D HRPITS spectra obtained as a result of the correlation procedure for high-resistivity FZ-Si samples after 10-MeV proton irradiation with fluences of 1.8×10^{13} and $1.2 \times 10^{14} \text{ p/cm}^2$.

Summary of the properties and concentrations of defect centres detected by the HRPITS method in high-resistivity FZ-Si after 10-MeV proton irradiation with fluences of 1.8×10^{13} and 1.2×10^{14} p/cm²

| Trap label | E_a [meV] | A [s ⁻¹ K ⁻²] | σ_e or σ_h [cm ²] | Trap concentration N_T [cm ⁻³] | | Identification/ Remarks |
|------------|----------------|---|--|---|---|--|
| | | | | $\Phi=1.8 \times 10^{13}$ [p/cm ²] | $\Phi=1.2 \times 10^{14}$ [p/cm ²] | |
| TF1 | 17 | 5.2×10^4 | 4.9×10^{-17} | 1.4×10^{14} | 2.1×10^{14} | shallow donor ; e |
| TF2 | 40 | 1.2×10^5 | 1.1×10^{-16} | 1.7×10^{14} | 4.6×10^{14} | shallow donor ; e |
| TF3 | 100 | 7.2×10^6 | 2.7×10^{-15} | not observed | 5.3×10^{14} | $C_i C_s(A)^{+/0}$; h |
| TF4 | 127 | 2.2×10^6 | 2.1×10^{-15} | 1.1×10^{14} | 9.0×10^{14} | $C_i^{-/0}$; e |
| TF5 | 135 | 1.3×10^8 | - | not observed | 2.3×10^{15} | self-interstitial agglomerate (I) |
| TF6 | 170 | 3.5×10^7 | 3.3×10^{-14} | 1.1×10^{15} | 3.4×10^{15} | $VO_i^{-/0} + C_i C_s(A)^{-/0}$; e |
| TF7 | 201 | 1.3×10^8 | 4.9×10^{-14} | 3.8×10^{15} | 3.1×10^{15} | $V_2^{+/0}$; h |
| TF8 | 210 | 4.8×10^6 | 4.5×10^{-15} | 2.9×10^{15} | 2.5×10^{15} | $E(115)$; e |
| TF9 | 227 | 2.7×10^5 | 2.5×10^{-16} | 1.2×10^{15} | 2.7×10^{15} | $V_2^{2-/}$; e |
| TF10 | 255 | 3.4×10^5 | 1.3×10^{-16} | not observed | 3.6×10^{15} | $VOH^{+/0}$; h |
| TF11 | 262 | 5.2×10^7 | 2.0×10^{-14} | 8.6×10^{14} | 2.9×10^{15} | $C_i H^{+/0}$; h |
| TF12 | 360 | 1.0×10^6 | 3.8×10^{-16} | 3.3×10^{15} | 2.6×10^{15} | $C_i O_i^{+/0}$ or $C_i O_i V$; h |
| TF13 | 470 | 1.9×10^7 | 1.8×10^{-14} | 3.5×10^{14} | 5.6×10^{15} | $V_2^{-/0}$; e |
| TF14 | 501 | 1.3×10^8 | 4.9×10^{-14} | not observed | 3.2×10^{15} | H-related complex ; h |
| TF15 | 574 | 2.0×10^7 | 7.6×10^{-15} | not observed | 1.8×10^{15} | I-centre $(V_2O)^{0/-}$; h |
| TF16 | 597 | 8.7×10^8 | 8.2×10^{-13} | not observed | 1.5×10^{15} | $E(325)$, multivacancy, N, or H - related ; e |

Conclusions (I)

- HRPITS technique with implementation of computational intelligence has been employed to studying the effect of fluence on defect structure of 10-MeV proton irradiated FZ and Cz silicon with starting net donor concentrations of 1.5×10^{12} and $3.6 \times 10^{12} \text{ cm}^{-3}$, respectively.
- The irradiation of Cz-Si with fluences of 1.8×10^{13} and $1.2 \times 10^{14} \text{ p/cm}^2$ resulted in the formation of 12 and 14 defect centres, respectively, with activation energies ranging from 15 to 430 meV.
- For the lower fluence the predominant defects in Cz-Si were found to be an H-related complex (285 meV) and $\text{C}_i\text{O}_i^{+/0}$ (340 meV).
- For the higher fluence the predominant defects in Cz-Si were found to be divacancies $\text{V}_2^{2-/}$ (230 meV) and $\text{V}_2^{+/0}$ (185 meV).

Conclusions (II)

- The irradiation of FZ-Si with fluences of 1.8×10^{13} and 1.2×10^{14} p/cm² resulted in the formation of 10 radiation defects with activation energies ranging from 17 to 470 meV and 16 defects with activation energies in the range of 17-597 meV, respectively.
- For the lower fluence the predominant defects in FZ-Si were found to be the divacancy $V_2^{+/0}$ (185 meV) and $C_iO_i^{+/0}$ (340 meV).
- For the higher fluence the predominant defects in FZ-Si were found to be the divacancy $V_2^{-/0}$ (470 meV) and $VOH^{+/0}$ complex (255 meV).
- Comparison of the defect structure of Cz-Si and FZ-Si indicates that the defects occurring in the both materials after the irradiation with the lower fluence are: $VO_i^{-/0} + C_iC_s(A)^{-/0}$, $V_2^{2-/-}$, $C_iO_i^{+/0}$ and $V_2^{-/0}$. For the higher fluence apart from these defects the common defects are: $C_i^{-/0}$, $V_2^{+/0}$, $VOH^{+/0}$.
- The irradiation of high-resistivity FZ-Si with a fluence of 1.2×10^{14} p/cm² results in the formation of midgap centres with activation energies 501, 574 and 597 meV attributed to an H-related complex, $V_2O^{0/-}$ and an unidentified defect, respectively.

Acknowledgement

This study was carried out within the framework of the RD 50 project with financial support of the Polish Committee for Scientific Research.